

# **CRAWL**TEK R E V O L U T I O N

491 W. GARFIELD AVE., COLDWATER, MI 49036 • 517.278.1039  
CRAWLTEKREVOLUTION.COM • E-MAIL: SALES-CRAWLTEK@RIDEFOX.COM

## INSTALLATION INSTRUCTIONS

### INFERNO FRONT BUMPER

**JK110x1**

FOR USE WITH ALL  
JK AND JKU MODELS FROM 2007-2018



CrawlTek YouTube

**PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING**

2020-11-24

## WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06035	1	BUMPER - JK FRONT - INFERNO
06036	1	JK INFERNO FRONT BUMPER VACUUM PUMP RELOCATION
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	4	1/2"-13 X 5-1/2" GRADE 8 YELLOW ZINC FINISH HEX CAP SCREW
	4	1/2"-13 GRADE F ZINC FINISH STEEL FLANGE TOP LOCK NUT
	4	1/2" X 1.062" YELLOW ZINC FINISH STEEL SAE FLAT WASHER

## TOOLS REQUIRED

SAFETY GLASSES

18MM SOCKET OR WRENCH

10MM WRENCH OR SOCKET

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16" WRENCH

7/16" SOCKET

3/16" ALLEN HEAD SOCKET

FLAT HEAD SCREWDRIVER

SMALL HAMMER

ANGLE GRINDER WITH FLAP DISC

RECIPROCATING SAW WITH METAL CUTTING BLADES

## PRE-INSTALLATION NOTES

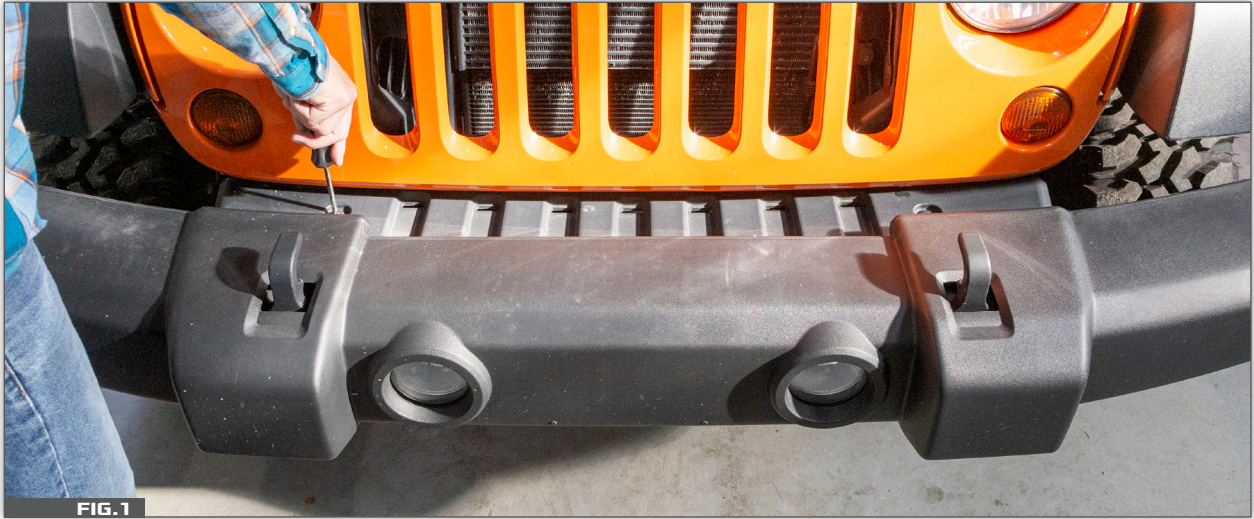
1. 2012 OR NEWER MODELS WILL NEED TO RELOCATE THE VACUUM PUMP.
2. THIS PRODUCT REQUIRES CUTTING TO YOUR FRAME.



## FACTORY FRONT BUMPER REMOVAL

### STEP 1:

REMOVE 2 CLIPS HOLDING TRIM PIECE ON.



### STEP 2:

REMOVE LOWER BUMPER VALANCE.



**STEP 3:**

REMOVE FACTORY (8) BUMPER BOLTS.



**STEP 4:**

REMOVE FACTORY BUMPER FROM FRAME HORNS.

**STEP 5:**

DISCONNECT FACTORY FOG LIGHTS.



**STEP 6:**

REMOVE FACTORY FOG LIGHTS FROM FACTORY BUMPER, KEEP (8) FACTORY SCREWS.



## INSTALLATION OF THE INFERNO FRONT BUMPER

### STEP 1:

MEASURE 2" BEHIND FRAME HORN AND USING YOUR RECIPROCATING SAW CUT STRAIGHT DOWN.



**STEP 2:**

REMOVE CRASH BAR BY CUTTING DOWN BOTH SIDES OF THE FRAME RAILS AND ALONG THE BOTTOM FRAME RAIL WITH THE RECIPROCATING SAW.



**STEP 3:**

USING AN ANGLE GRINDER WITH FLAP DISC CLEAN UP THE FRAME RAILS SO THEY ARE SMOOTH AND PAINT.

**STEP 4:**

DRILL OUT TOP BACK HOLES TO 9/16"

**STEP 5:**

TEST FIT BUMPER ON FRAME HORN LINING UP BACK TOP BACK HOLES.

**STEP 6:**

MARK AND DRILL REMAINING 6 HOLES WITH 9/16" DRILL BIT. (DO NOT DRILL THROUGH THE FRAME, DRILL HOLES FROM TOP AND BOTTOM.)



**STEP 7 (OPTIONAL):**

RELOCATE VACUUM PUMP INSTALL PUMP ONTO BRACKET, SLIDE BRACKET IN BETWEEN TOP OF BUMPER AND MOUNTING SURFACE.

**STEP 8 (OPTIONAL):**

INSTALL WINCH ON TO BUMPER ASSEMBLY WITH BOLTS SUPPLIED FROM WINCH MANUFACTURER.

**STEP 9:**

INSTALL (4) 9/16 BOLTS AND WASHERS THROUGH THE TOP, TIGHTEN (4) 9/16 TOP LOCK NUTS ON BOTTOM.



## **YOU'RE NOT DONE YET!**

*Thank you for your new CrawlTek Revolution purchase! Follow us on facebook for up to date coverage of new product releases. We love feedback, if you have any questions about the installation or parts were missing please contact us at [sales-crawltek@ridefox.com](mailto:sales-crawltek@ridefox.com) or call us at 517.278.1039.*

*Be sure to show off your jeep to the rest of the CrawlTek Revolution online. Find us on facebook and instagram to keep up on new products, upcoming events and more action. Tag us @crawltek for a chance to get featured*

