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PART #	DESCRIPTION
611077	C/O BUMP STOP SPACER KIT 1" SHAFT 5/8" TALL

COMPONENTS INCLUDED	
(1) 307480-1 1" SHAFT BUMP SPACER, 5/8 - HEAD HALF	(1) 307480-2 1" SHAFT BUMP SPACER, 5/8 - THREAD HALF
HARDWARE INCLUDED	
(2) 605074 10-24 X 1.000 SHCS 18-8 RAW	
TOOLS REQUIRED	
LONG SCREWDRIVER- FLAT OR PHILLIPS	5/32 HEX KEY
TECH NOTES	
<ol style="list-style-type: none"> <li>BEST TIME TO INSTALL SPACERS IS BEFORE THE SHOCKS HAVE BEEN INSTALLED ON VEHICLE.</li> <li>INSTALLATION NEEDS TO BE DONE ON A CLEAN COILOVER, DIRT/ROCKS/GRIME CAN CAUSE DAMAGE TO COILOVER AND/OR BUMP STOP SPACER.</li> <li>SOME VEHICLES MAY NEED COILOVER REMOVED TO INSTALL SPACERS, IF THIS IS THE CASE, THE INSTALL TIME WILL BE LONGER.</li> <li>INSTALL TIME: 10-15 MINUTES.</li> </ol>	



WARNING!
<p>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</p>

## INSTALLATION

1. Begin by lifting the foam bump stop and aluminum ring and supporting it out of the way with a screwdriver or similar tool. [FIGURE 1]

FIG.1



2. Next, slip the spacers between the coils and let them fall into the coil cup. [FIGURE 2]

FIG.1



3. Position the spacers so that you can thread the supplied 10-24 x 1.000 SHCS into the spacers using a 5/32 hex key. [FIGURE 3 & 4]



FIG.3



FIG.4

4. Evenly tighten each 10-32 screw until the spacer is tight, making sure that it is sitting against the bottom of the coil cup. [FIGURE 5]



FIG.5

**VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.**

**RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.**

### **ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY**

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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