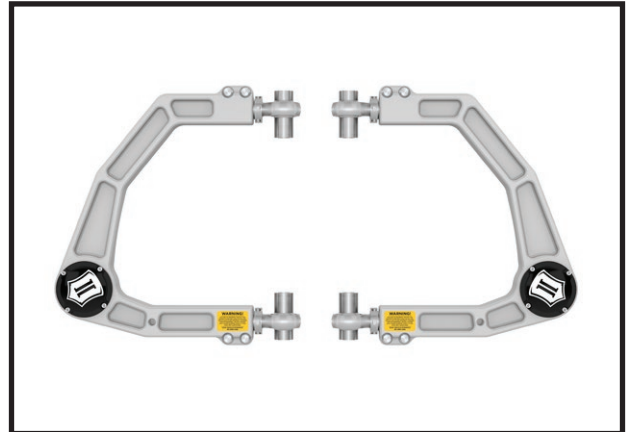


7929 Lincoln Ave. Riverside, CA 92504
 Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION
58571DJ	22-23 TOYOTA LC300 BILLET UCA KIT

COMPONENTS INCLUDED	
(1) 157621 22 LC300 BILLET UCA DRVR	(1) 157622 22 LC300 BILLET UCA PASS
HARDWARE INCLUDED	
(4) 157509 HEIM SPACER JM12 X 16MM X 1.875 CZINC	(2) 297165 DELTA PRO BILLET UCA DUST COVER
(4) 157510 HEIM SPACER JM12 X 16MM X 2.875 CZINC	(8) 605002 6-32 X 0.500 SHCS 18-8 RAW
(2) 295571 -035 O-RING	(1) 605968 VIBRATITE BLUE 2ML BULLET
	(2) 150029 SENSOR TAB
	(4) 605060 1/4-20 X .500 BHCS
TOOLS REQUIRED	
JACK JACK STANDS #2 PHILLIPS SCREWDRIVER BODY CLIP REMOVAL TOOL SMALL FLAT BLADE SCREWDRIVER NEEDLE NOSE PLIERS TORQUE WRENCH	10MM SOCKET / WRENCH 12MM SOCKET / WRENCH 19MM SOCKET / WRENCH 22MM SOCKET / WRENCH 3/8 12-PT 5/32 OR 4MM HEX KEY
TECH NOTES	
<p>1. DO NOT EXCEED 1.875" ADJUSTMENT FROM THE CENTER OF THE ROD END TO THE EDGE OF THE BILLET UPPER CONTROL ARM. FAILURE CAUSED BY EXCESSIVE ADJUSTMENT WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY. REFER TO TECH NOTE PHOTO ON PAGE 6.</p> <p>2. ICON DELTA JOINTS ARE PRE-GREASED FROM THE FACTORY. ICON RECOMMENDS GREASING THE DELTA JOINT EVERY 3,000 MILES (OR EVERY OIL CHANGE). ADD NEW GREASE UNTIL ALL OF THE OLD GREASE IS EXPELLED FROM THE BOTTOM OF THE DELTA JOINT ASSEMBLY, WIPE AWAY EXCESS WITH A RAG OR SHOP TOWEL.</p> <p>3. ALL ICON UPPER CONTROL ARMS HAVE BEEN ENGINEERED TO ALLOW FOR THE MOST POSSIBLE CASTER, WHILE STILL ALLOWING THE VEHICLE TO BE PROPERLY ALIGNED. NOTIFY YOUR PROFESSIONAL ALIGNMENT SHOP OF THIS INFORMATION SO THAT MAXIMUM RIDE QUALITY CAN BE ACHIEVED.</p> <p>4. ESTIMATED INSTALL TIME: 3 HOURS</p>	



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

- Lift vehicle and securely place heavy duty jack stands under the manufacturer recommended lifting locations for the front of the vehicle. Take care when lifting the vehicle, and allow 3-4" of ground clearance from the tire. Remove front tires. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the wheels.
- Open the hood and disconnect the negative terminal on the battery using a 12mm and unplug the electrical connector.
- Unplug the electrical connector on the air intake tube. [FIGURE 1]



FIG.1

- Remove the airbox. Loosen the hose clamp with a #2 phillips screwdriver or 10mm on the air intake hose located closest to the engine. [FIGURE 2]

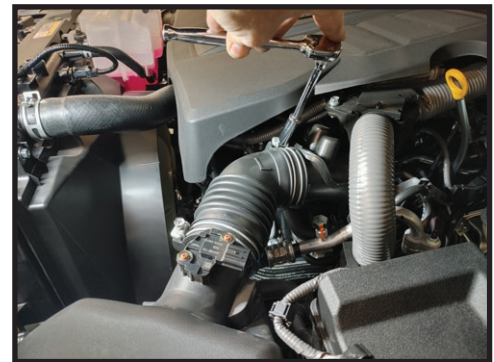


FIG.2

5. Lift up on box and remove. The box is only held in place by the intake tube and rubber grommets underneath.

6. With the box removed, remove the wiring clips from the ECU bracket. [FIGURE 3 & 4]

FIG.3

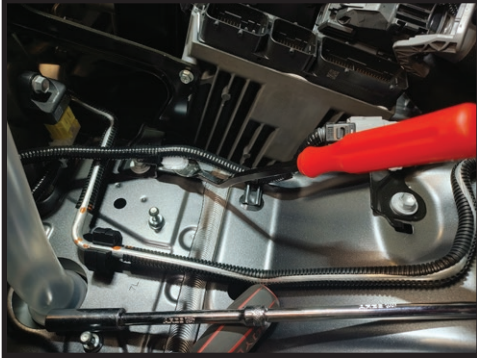


FIG.4



7. Unplug the small grey connector next to the ECU.

8. Unplug the ECU harnesses from the ECU. Push down on the safety latch and push the lever the opposite way. The connector will lift up and you will be able to remove it completely. [FIGURE 5 & 6]

FIG.5

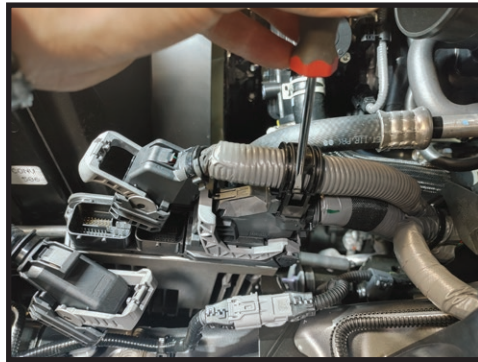


FIG.6



9. Remove the harness clamp from the large wire loom using a small flat blade screwdriver. [FIGURE 7]

FIG.7



10. Remove the large harness from the ECU. Press lock clip and pull up on the grey lever and pulling plug out. [FIGURE 8]

FIG.8



11. Remove 3 10mm bolts from the ECU bracket. One on the front core support, two on the fender well. [FIGURE 9 & 10]

FIG.9

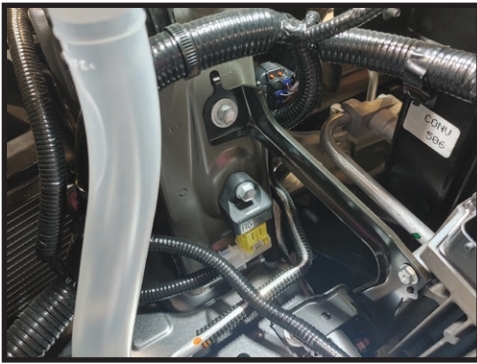
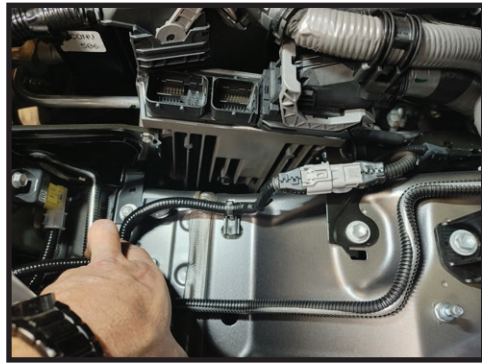


FIG.10



12. Remove the splash guards from the fender well using a needle nose pliers to pinch the clip and pull out. [FIGURE 11]

FIG.11



13. Remove the 12mm bolt from the top of the UCA that holds the ABS wire. [FIGURE 12]

FIG.12



14. Remove the cotter pin from the UCA balljoint using a small screwdriver or pick to pry over the safety clip and pull out the pin using a needle nose pliers. Loosen the 19mm nut on the balljoint. [FIGURE 13 & 14]

FIG.13



FIG.14



15. Use a hammer or balljoint separator to loosen the balljoint taper from the spindle. [FIGURE 15]

FIG.15



16. Loosen and remove the UCA pivot bolt from the frame using a 22mm. [FIGURE 16]

FIG.16



17. Remove the factory UCA. [FIGURE 17]

FIG.17



18. Prepare Icon Billet UCA for install. Be sure the heim spacers are correctly installed. Refer to photo. [FIGURE 18]

FIG.18



19. Install the ICON UCA into position and slide the factory mounting bolt through the heims, spacers and frame. [FIGURE 19 & 20]

FIG.19

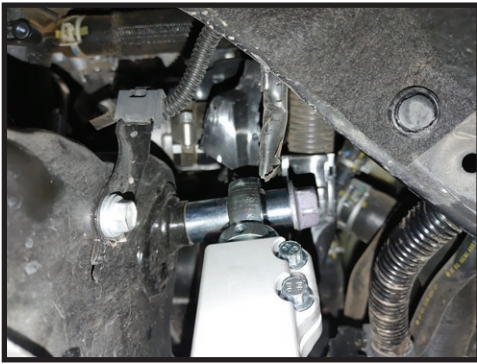


FIG.20



20. Install the Delta Joint Pro into the spindle and torque the nut to 70 ft-lbs. [FIGURE 21]

FIG.21



21. Install the ABS bracket onto the Billet UCA using the supplied 1/4-20 BHCS, secure the wire with a cable tie to the bracket.

22. Torque the factory long pivot bolt to OEM spec.

23. Install the supplied delta joint dust cap and o-ring using the four 6-32 x .500 stainless screws with a small amount of blue thread locker to the threads. [FIGURE 22]

FIG.22



24. Reinstall the ECU and airbox in reverse order of removal.

25. Repeat steps 12-21 on passenger side.

26. Reinstall wheels and tires and carefully lower vehicle to the ground. Torque lug nuts to factory spec.

[TECH NOTE #1]



VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

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