



IAG / Willall Racing Billet Case

Part# IAG-ENG-1600

NOTES REGARDING CASE BOLT TENSIONS

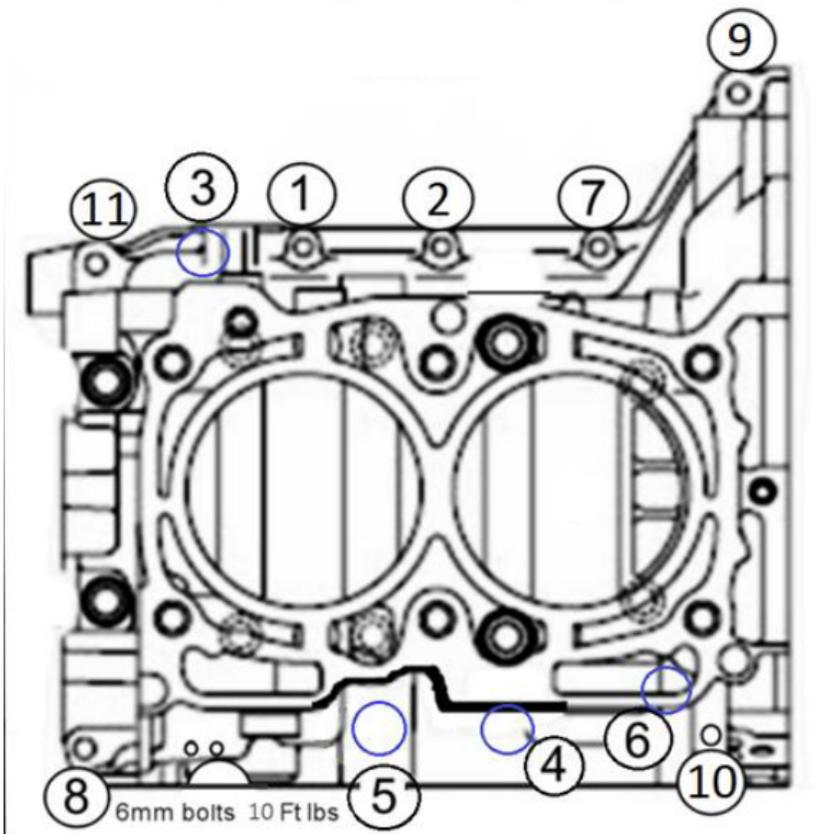
Main bolts:

ARP 260-5401 Bolt Tension: follow the ARP product instructions found here: <https://tech.arp-bolts.com/instructions/260-5401.pdf>

Perimeter Bolts:

The included Willall 10mm perimeter bolts should be torqued to 35 ft. lbs. with ARP lube. The 6mm perimeter bolts should be torqued to 10 ft. lbs.

Bolt Tightening Sequence



The harder to reach bolts require specialty tools in order to torque properly.