

If your flares already have the edge trim installed, skip to Front Flare Installation Step 1.

STEP 2 - EDGE TRIM INSTALLATION

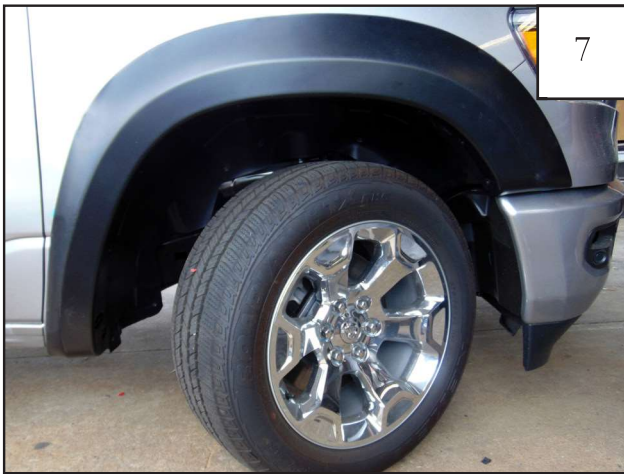
- A)** Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0025) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).
- B)** Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.
- C) FRONT FLARES ONLY:** The edge trim must be cut to prevent bunching and stretching at the forward end of the part where the flare goes along the headlight. Refer to pictures A and B.



Start at the rear of the flare and work toward the front. Cut a V out of the edge trim's backside at the fuel door cutout's sharp curve so the edge trim doesn't bulge when you wrap around the part.



Cut a V in the edge trim at the fuel door cutout exit so the edge trim doesn't bulge when you wrap around the part.

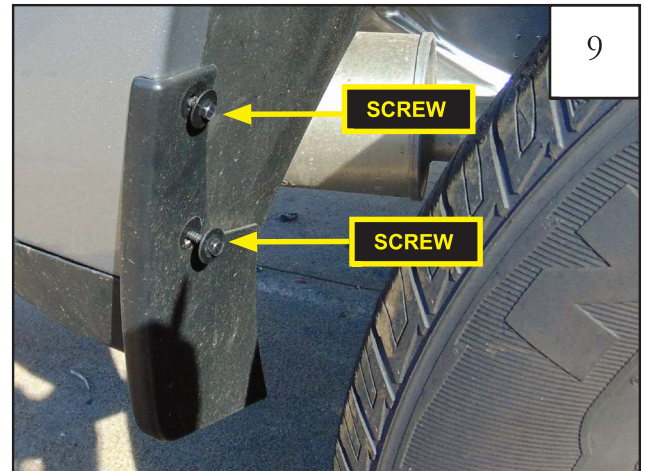


Completed front flare installation.

Rear Flare Installation Procedures (Passenger's Side)



Locate the (2) factory installed mud flaps on the passenger side rear wheel well.



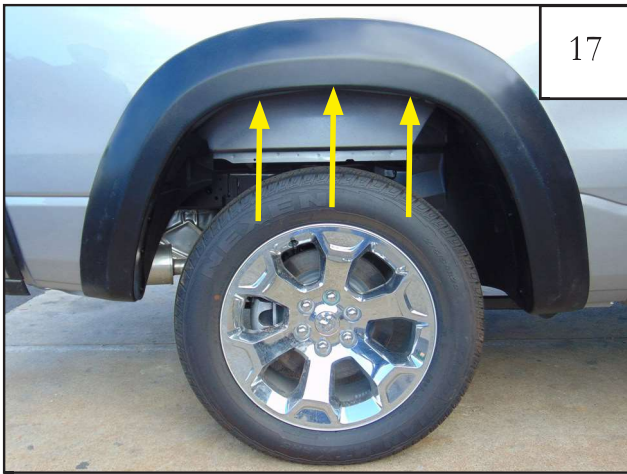
Remove and keep (2) factory installed screws, and remove mud flap from vehicle. These factory screws will be used to install the rear fender flare.



Remove and keep (1) factory installed screw, and remove mud flap from vehicle. This factory screw will be used to install the rear fender flare.

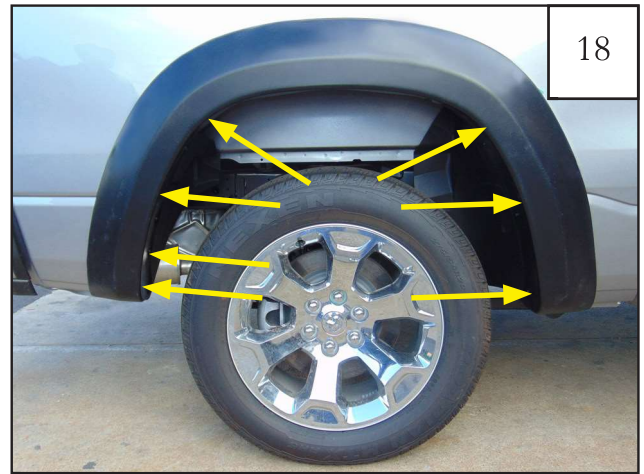
Trucks equipped with fender liners go to Step 16. Trucks equipped with fender liners will have (3) factory screws at the top of the fender.

Trucks without this type of fender liner continue to Step 11.



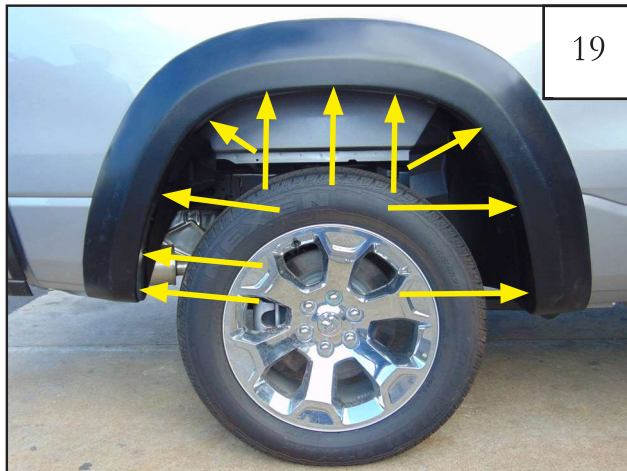
17

Hold flare in place and reinstall (3) factory screws removed in Step 16. *Do not tighten.*



18

Continue holding flare in place while you start re-installing (7) factory screws using an 8 mm socket wrench. *Do not tighten.*



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Press firmly on flare and tighten all screws.



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Completed rear flare installation.

Edge Trim Tool Procedures:



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Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



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Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.