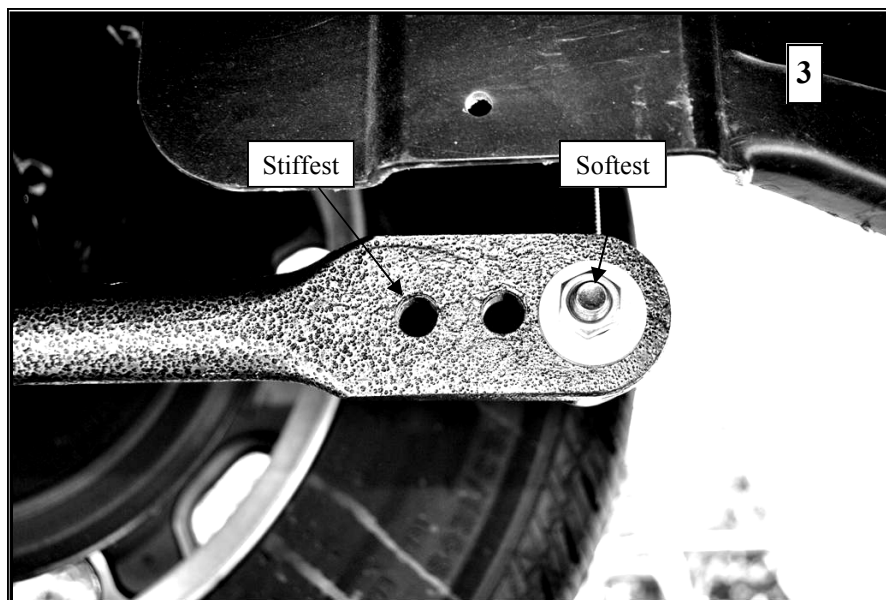
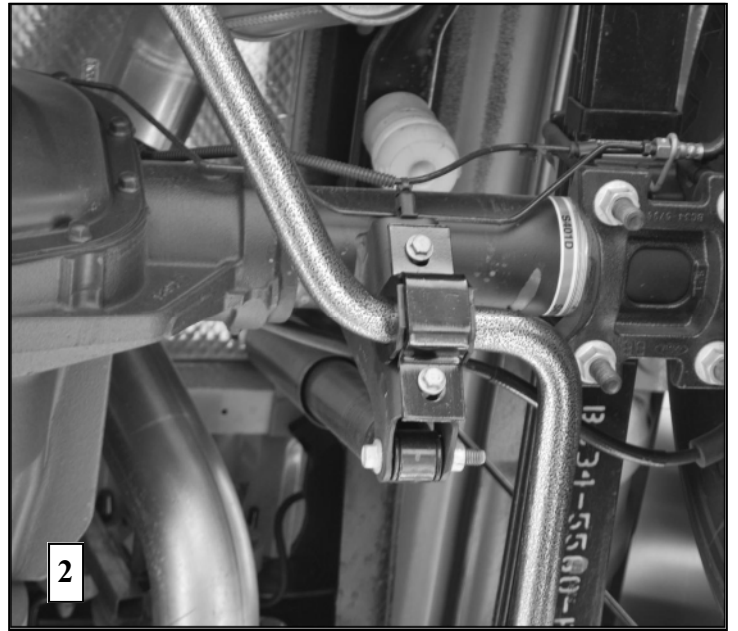


Hellwig PRODUCTS.com

559-734-7451 800-367-5480 TechSupport@HellwigProducts.com

INSTALLATION INSTRUCTIONS Adjustable Rear Stabilizer Bar

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION





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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR

1. Remove the factory installed rear anti-sway bar leaving the end links attached to the frame. Keep all the hardware as some of it will be reused in the install.
2. Lubricate and place the D-shaped poly-bushings onto the straight areas of the bar on each side of the center clearance hump. Place the square U-plates over the flat side of the bushings on the bar.
3. Bolt the U-plates to the shock mounts on the opposite side of the shock using the factory bolts removed in Step 1.
4. Center sway bar on the differential. Be sure to move any lines, wires or hoses on the axle or the inside of the frame to avoid any damage. Rotate bar up and down to make sure there is adequate clearance to all axle and undercarriage components as the suspension articulates. When bar is centered and proper clearances verified, tighten shock mount U-plate bolts.
5. Rotate the arms of the sway bar up and attach lower end of end link to outer hole of sway bar using the factory hardware.
6. Bounce the vehicle checking for clearance on all undercarriage components shocks, exhaust etc. Test drive the vehicle and recheck your installation. **Recheck periodically on a regular basis thereafter.**
7. The sway bar arms have three mounting holes. Mounting the sway bar on the outer hole is the nominal position. For firmer settings, use the inner holes. We recommend starting with the outer mounting hole until you are accustomed to the vehicles new handling characteristics. Then select the mounting point that best fits your driving style and load.

ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL WARNING AND NOTE CARDS AND THE WARRANTY FORM.

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.