

Hellwig PRODUCTS.com

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Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load control of loaded passenger cars. The family operated company produces components for trucks, RVs, muscle cars and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.

INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES AND THE FACTORY END LINKS.

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1. Remove the skid plate to gain access to the factory sway bar. Keep all the hardware to reinstall the skid plate.
2. Remove the factory installed sway bar and all the mounting hardware. Do not discard the end link assemblies as they will be used for reinstallation of the new front sway bar.
3. Attach the Hellwig sway bar to the factory end links.
4. Lubricate the inside and install the D-shaped poly bushings on the sway bar in the same location as the factory sway bar.
5. Position the sway bar up on the vehicles frame using the U-plates provided. Fasten with the provided hardware. **Leave loose at this time to allow for adjustment later.** .
6. Make sure the sway bar is centered and the end links are aligned properly, torque all the mounting hardware to the factory specifications.
7. Test drive your vehicle and recheck your installation re-torque if necessary.
8. Reinstall the factory skid plate.
9. Recheck your installation regularly thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.