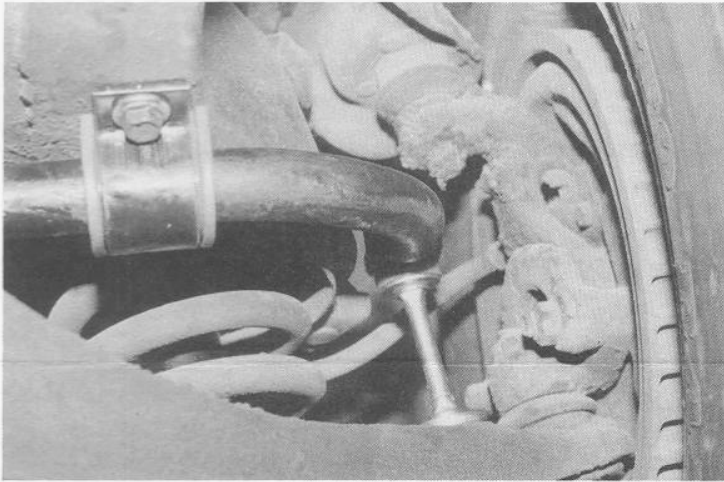




# HELLWIG INSTALLATION INSTRUCTIONS

FACTORY AND GENERAL OFFICES • 16237 AVENUE 296, VISALIA, CA 93292 • (209) 734-7451

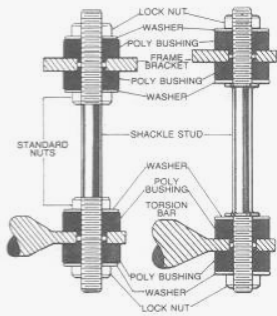
READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



1



2



### TORQUE RATINGS

3/8 Inch . . . . .	35 ft. lbs.
7/16 Inch . . . . .	45 ft. lbs.
1/2 Inch . . . . .	75 ft. lbs.
9/16 Inch . . . . .	90 ft. lbs.
5/8 Inch . . . . .	120 ft. lbs.



**NOTE: This unit is designed to replace the factory installed front anti-sway bar. Removal of one front wheel will be necessary.**

1. Remove one of the front wheels from the vehicle, be sure to block the rear tires and use jack stands for safety.
2. Remove the factory installed front anti-sway bar and all mounting hardware, keep the 4 frame mounting bolts as they will be reused later.
3. Slide the new bar into the frame into the same location as the factory bar was before removal.
4. Place the 2 D-shaped poly bushings on to the bar to line up with the mount holes in the frame on each side of the car. (See Photos)
5. Place the U-plates over the D-shaped poly bushings. Put the small washers on the factory mount bolts removed in step #2 and mount the bar to the frame. LEAVE LOOSE AT THIS TIME. (See Photos)
6. As per the Photos and the Diagram, assemble the end links between the bar and the lower control arms. The thick silver washers go on the bottom control arm end of the end links. LEAVE LOOSE AT THIS TIME.
7. Reinstall the wheel and return the car to the ground so the suspension is loaded. The remainder of the installation is easiest with ramps.
8. Align the bar from side to side so the bar is as centered as possible.
9. Tighten the end link acorn nuts until the acorn nuts bottom out. Torque the U-plate mount bolts to the specified rate.
10. Bounce the vehicle and turn the wheels full lock left and right while checking for clearance on all undercarriage components, tires, rims, brake lines, etc.
11. Recheck your installation after one week of driving and every thirty (30) days thereafter.

**ATTENTION INSTALLER:** BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS, AND THE WARRANTY FORM.