

Installation instructions

06 Scion TC

Set # 8.3125



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

© 2006 Energy Suspension. All rights reserved.
May not be reproduced, in any form, or by any means,
without the written consent of Energy Suspension.

Note: It is recommended that this set be professionally installed if you are unfamiliar with this type of work, and a factory service manual be purchased prior to performing any work on your vehicle for proper disassembly, reassembly and torque specs. These instructions are intended for bushing removal and install of Energy Suspension polyurethane bushings, once you have removed the factory component from your vehicle.

After the rear control arm is removed from the vehicle, loosen the outside nut to remove the bushing housing and washer. (Picture 1)

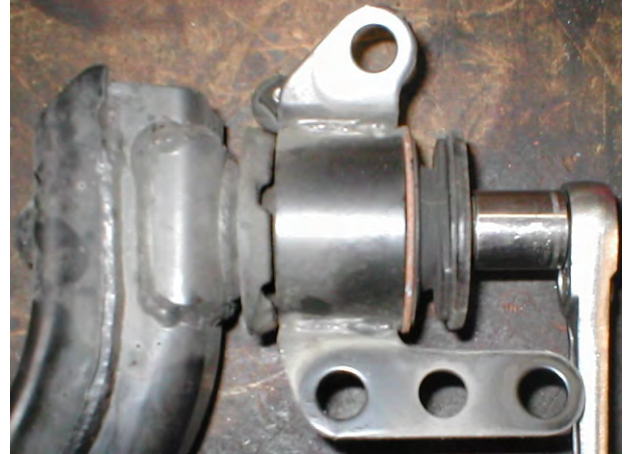
Using tubing with an O.D of 2.555", place the bushing housing in the tubing. (Picture 2)

Using another piece of tubing with an O.D. Of .680"-.720", place it on the metal shell of the bushing and press out both bushing and shell. Do this slowly so that you do not deform the inside of the housing. If you feel excessive force, STOP, and try using a smaller diameter tubing. (Picture 3)

Use thread locker when re-installing the stock nut.

- 2 - 2704 Rear position
- 2 - 2705 Front position
- 2 - 15.10.581.39 (1.00"x.718x2.485") sleeve
- 2 - 15.03.16.39 Front washer (smaller I.D)
- 2 - 15.03.28.39 Rear washer (Larger I.D)
- 4 - 9.11109 Grease pack

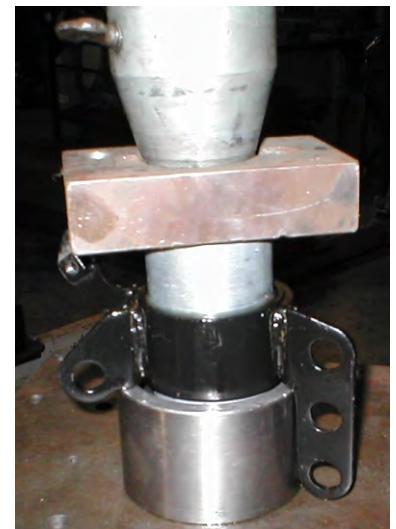
Picture 1



Picture 2



Picture 3



17501
20/JAN/16 MAX
ECN 16006

GREASE ALL PARTS THAT COME INTO CONTACT WITH POLYURETHANE