



INNOVATIVE  
**HEAT & SOUND  
 CONTROL**  
 SOLUTIONS



**PROTECTIVE EYEWEAR, GLOVES AND MASK ARE  
 RECOMMENDED DURING INSTALLATION**  
 (AVOID INHALATION  
 OF LOOSE FIBERS)



**NOTE: Utilize a 1/4" overlap when wrapping pipes.**

**NOTE: Utilize a 1/4" overlap when wrapping pipes.**

**STEP 1:** Measure primary pipes (header) from the exhaust to the collector to the header flange. Use the chart below to determine the length needed to cut for each section of pipe.

**HINT:** It is suggested to only moisten wrap and not soak wrap in water, making the material more pliable for a tight and secure installation. For additional assistance consider temporarily anchoring one end of the wrap with a zip tie as it will aid in a much tighter wrap for increased heat isolation.

**STEP 2:** Begin wrapping starting at the collector. Wrap tightly and secure with a DEI Stainless Steel Locking Tie or clamp. Remember when wrapping, use the guidelines. Testing has shown using a 1/4" overlap produces the best results without adversely affecting the metal.

**STEP 3:** When primary tubes are close together, wrap the pipes to the point of closeness or contact and secure at the end. On the final pipe, begin wrapping when primary tubes meet. Wrap all the unwrapped pipes simultaneously using the same 1/4" overlap.

**STEP 4:** Proceed to wrap up to the exhaust flange and secure with DEI Locking Ties or clamps and let air dry (if wet) prior to applying HT Silicone Coating Spray. Available in Black (10301), Aluminum (10302), and White (10303).

**HINT:** HT Silicone Coating Spray enhances an exhaust wrap's integrity and isolation properties while increasing resistance to oil, dirt, water & debris.

**GUIDE : INCHES USED PER LINEAR FOOT OF PIPE**

TUBE DIA.	1" WRAP	2" WRAP
1-3/8"	70" per foot	30" per foot
1-1/2"	76" per foot	33" per foot
1-5/8"	82" per foot	35" per foot
1-3/4"	88" per foot	38" per foot
1-7/8"	95" per foot	41" per foot
2"	101" per foot	44" per foot
2-1/8"	108" per foot	46" per foot
2-1/4"	113" per foot	49" per foot
2-1/2"	125" per foot	52" per foot
3"	136" per foot	60" per foot

**INCLUDE AN ADDITIONAL 10" OF WRAP PER BEND ON 2" WIDTH WRAP OR 15" WHEN USING 1" WIDTH WRAP (BENDS INCREASE SURFACE AREA)**

**Scan this code  
 to watch a  
 detailed  
 installation  
 video**

