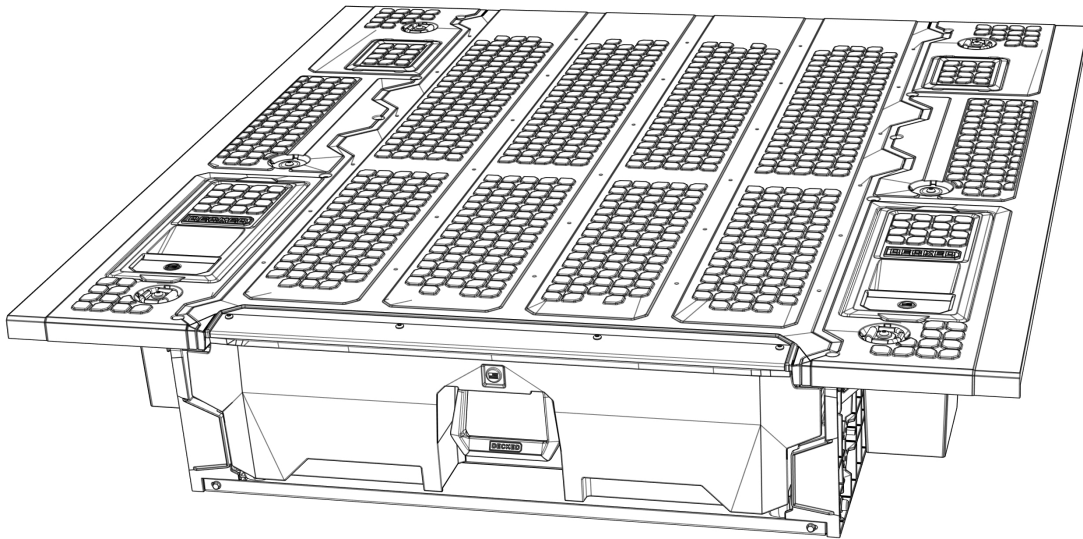




INSTALLATION INSTRUCTIONS*



YT12
TOYOTA TACOMA
6' BEDS
1995 TO 2004

*Trust us on this one; don't go commando and attempt your install without reading.
You'll just cuss a bunch and create even more chaos in your truck bed.



IMPORTANT INSTALLATION INFORMATION AND **WARNINGS**:

- The DECKED Drawer System must be anchored to the truck in all four corners according to the instructions included.
- Replacement tie down brackets (if included) must be installed.
- Concentrated weight can damage the drawer system. All loads must be evenly distributed to approximately 50 lbs per foot².
- TAILGATE MUST BE CLOSED AND LATCHED DURING TRANSIT.
- Please reference vehicle owner's manual for maximum payload capacity.
- Wear eye protection during installation.
- PAYLOAD INFORMATION (all loads must be evenly distributed):

*SYSTEM: 1000 lb/454 kg capacity

*TRAY: 400 lb/181 kg capacity

INSTALL VIDEO

High tech link to video here or you can visit decked.com/installvideo



HEY! TORQUE BOY

READ BEFORE YOU INSTALL

Welcome to DECKED! In a world of crappy instructions, bad advice, and questionable sources of truth, we are here to make sure that your installation goes as smoothly as possible, saving you headaches and heartburn. That said, your part is to read the darned instructions!

1. Only use cordless screw guns or drivers with a clutch and speed setting adjustment.
2. Set your clutch down in the bottom 1/3 of the available torque settings.
3. Set your drill speed to the slowest speed.
4. We tell you all of this to prevent you from blowing up the inserts and setting your install back. Start screws into inserts with your fingers to make sure you don't cross-thread.
5. Do NOT use pneumatic air tools or old school tools with no torque settings.
6. Drop in bedliners are not compatible and need to be removed. Spray-on bedliners are fine.

*NOTE: If you blow out your inserts, just call us for some repair inserts. No worries!

CONTENTS

DECKED CARTON

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RULER.....	1
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TRAY MAT	1
SIXER CASE <i>(if purchased)</i>	1
HALFRACK CASE <i>(if purchased)</i>	1
D-CO BIN <i>(if purchased)</i>	1

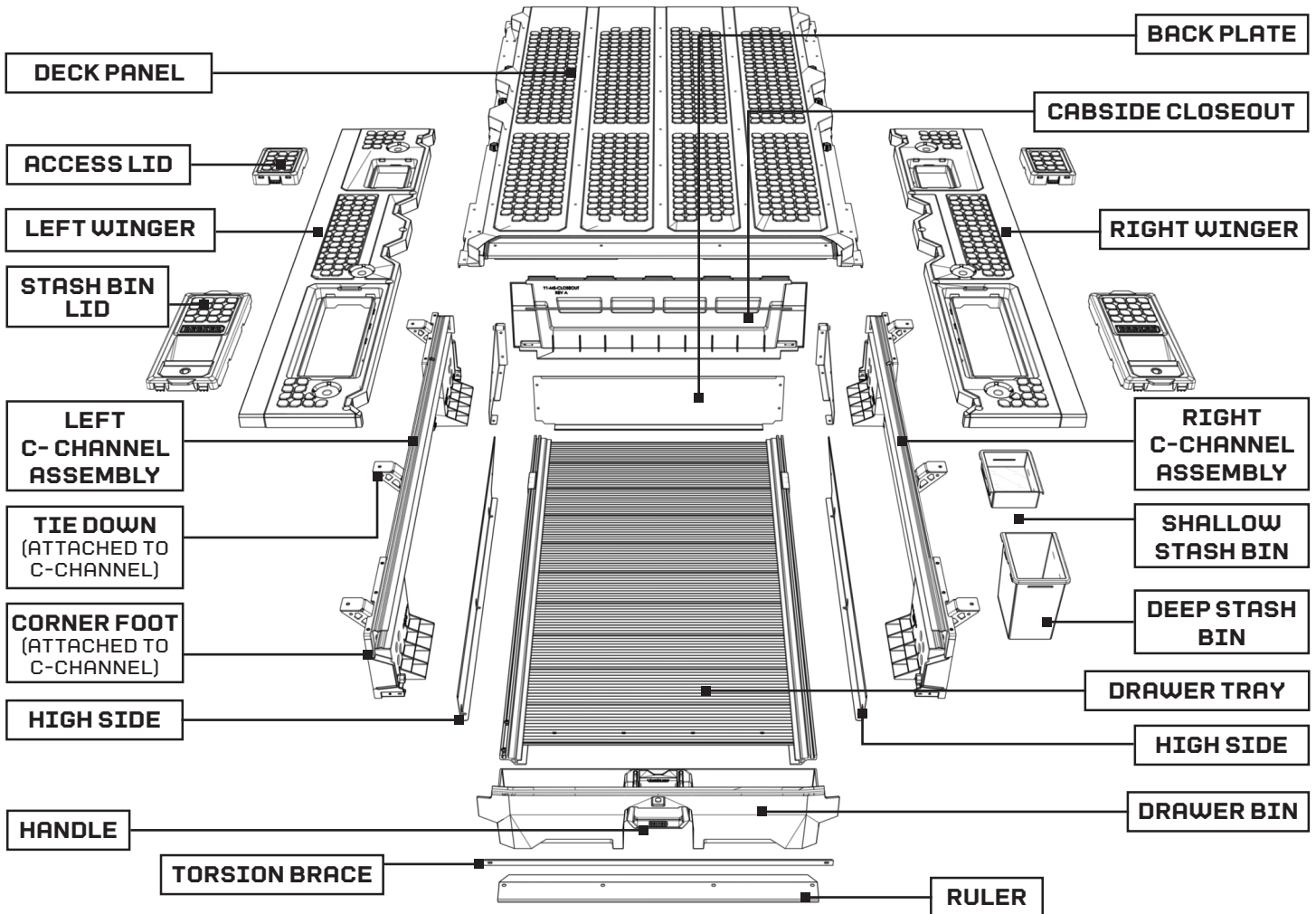
HARDWARE BOX

PREP TACOMA 1
NUTS AND BOLTS
XY WHEELS
MS SCREWS
MS BOLTS
D-RINGS
MS D-RINGS HW
WHEEL BRACKETS
DRAWER BIN HW
WHEEL STOPS
MS PLUGS
STUBBIES
TURNBUCKLES

TOOLS REQUIRED

- 1/2", 3/8", 12mm sockets
- 7/16" socket and/or wrench
- 3/16", and 7/32" hex key
- We included a 3/16" and 7/32" hex key for your tool kit but you may prefer to use your own.
- Impact Driver and Phillips head bit** (Fastener may not be a Phillips - Check the truck to confirm tool needed to remove OEM tie down fasteners.)

ASSEMBLY OVERVIEW



ARE YOU ADDING A CARGOGLIDE TO YOUR DRAWER SYSTEM?

1. You will need CargoGlide Mounting Brackets. If you do not have these, they are available on our website.
2. The brackets and CargoGlide can be added after installing the Drawer System into your truck bed.

PREP BED: INSTALL TIE DOWNS

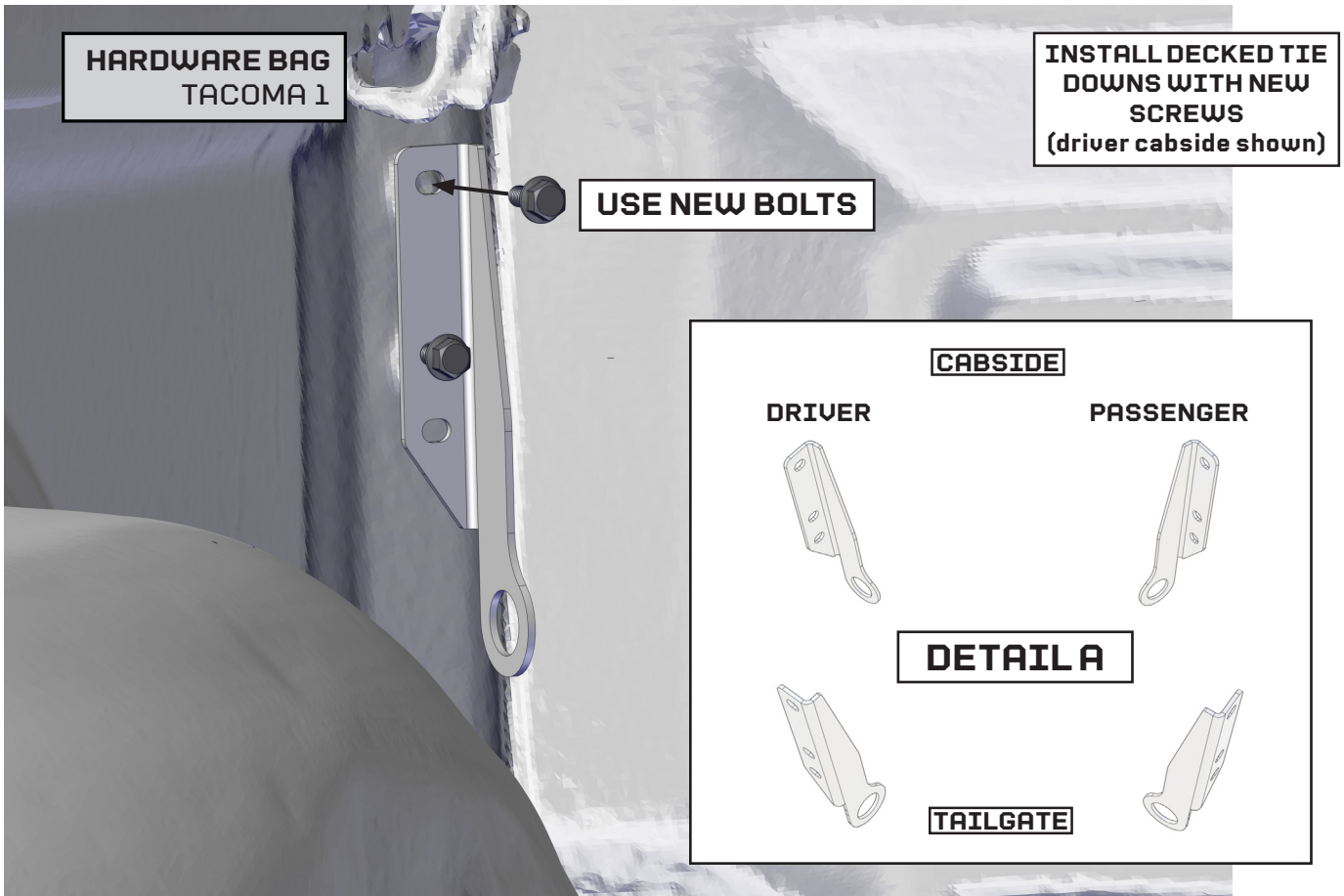
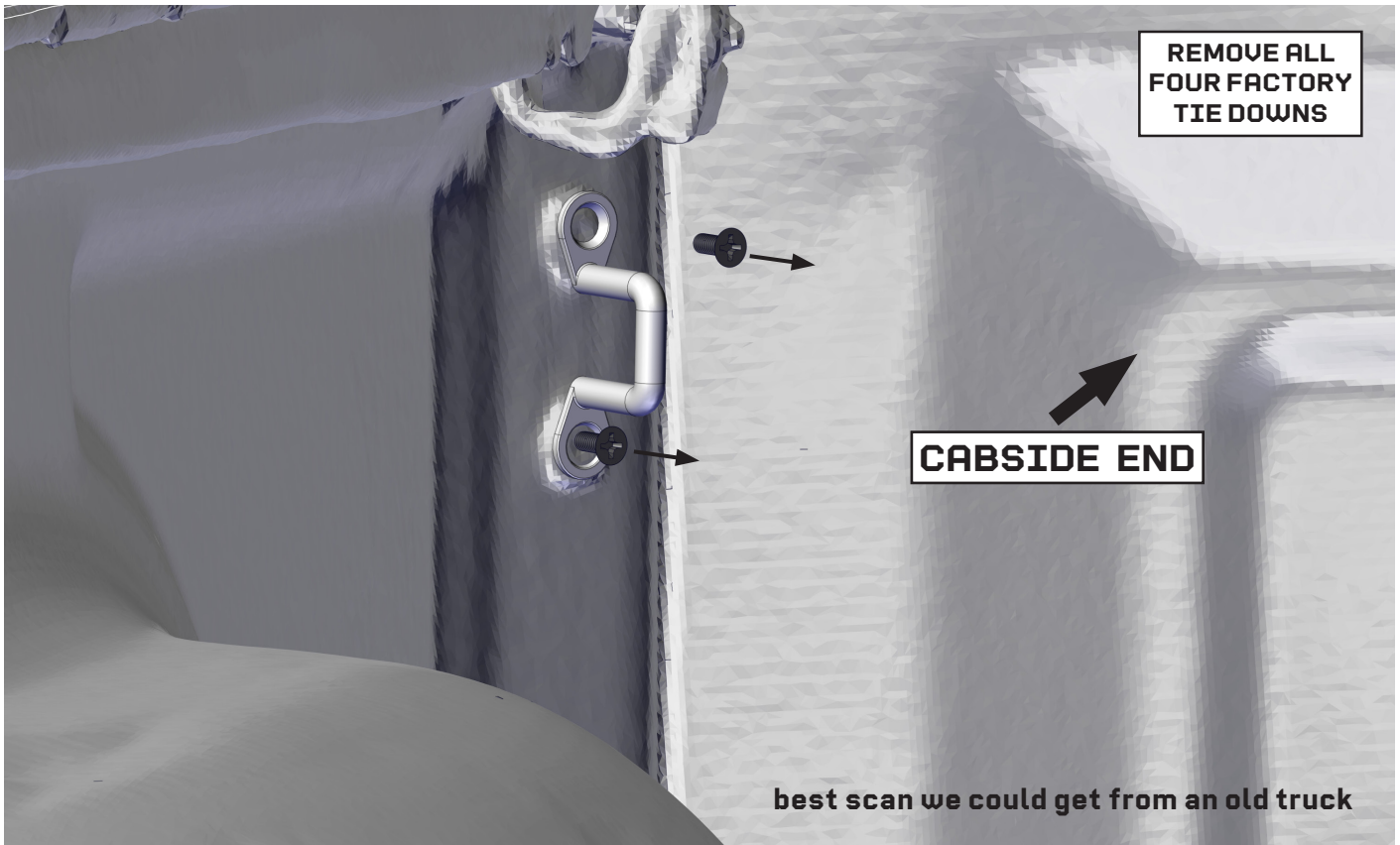
1. The factory tie downs must be removed and replaced with the DECKED tie downs provided.

IMPORTANT: The Gen 1 Tacomas we tested utilized countersunk Phillips head screws at the factory tie downs. These screws are soft and can be stripped easily. Use an impact driver with the correct sized bit to remove to avoid damaging the screw head. We have included longer, replacement screws.

2. Remove all four factory tie downs.

NOTE: If there is a spray-on liner applied, cut around the screw head and the tie downs with a utility knife to ease removal. The fastener head will need to be cleared of any spray-on material before attempting removal. Use caution when removing the bracket to avoid removing additional spray-on material.

3. There are two bracket patterns for the DECKED replacement tie down brackets. Arrange the brackets as shown in **DETAIL A**.
4. Use a 12mm socket to install the DECKED replacement tie down brackets and hex head bolts. Tighten until snug.



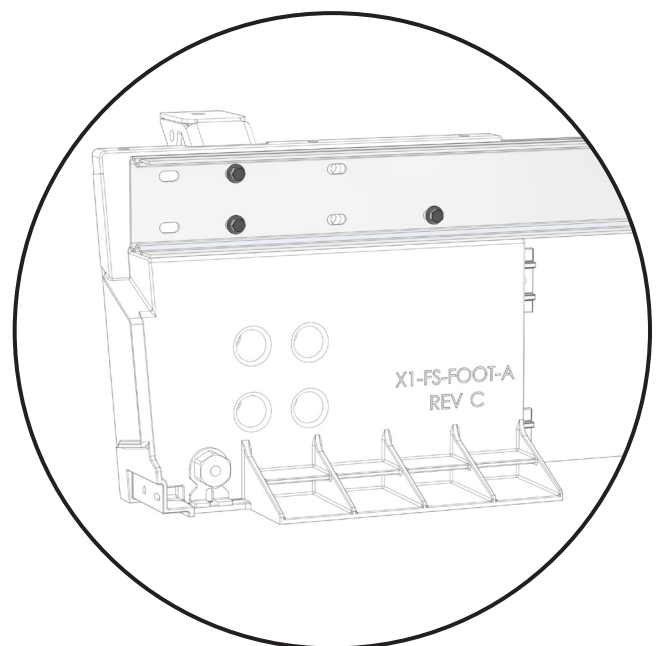
STEP 1: BE THE BOX

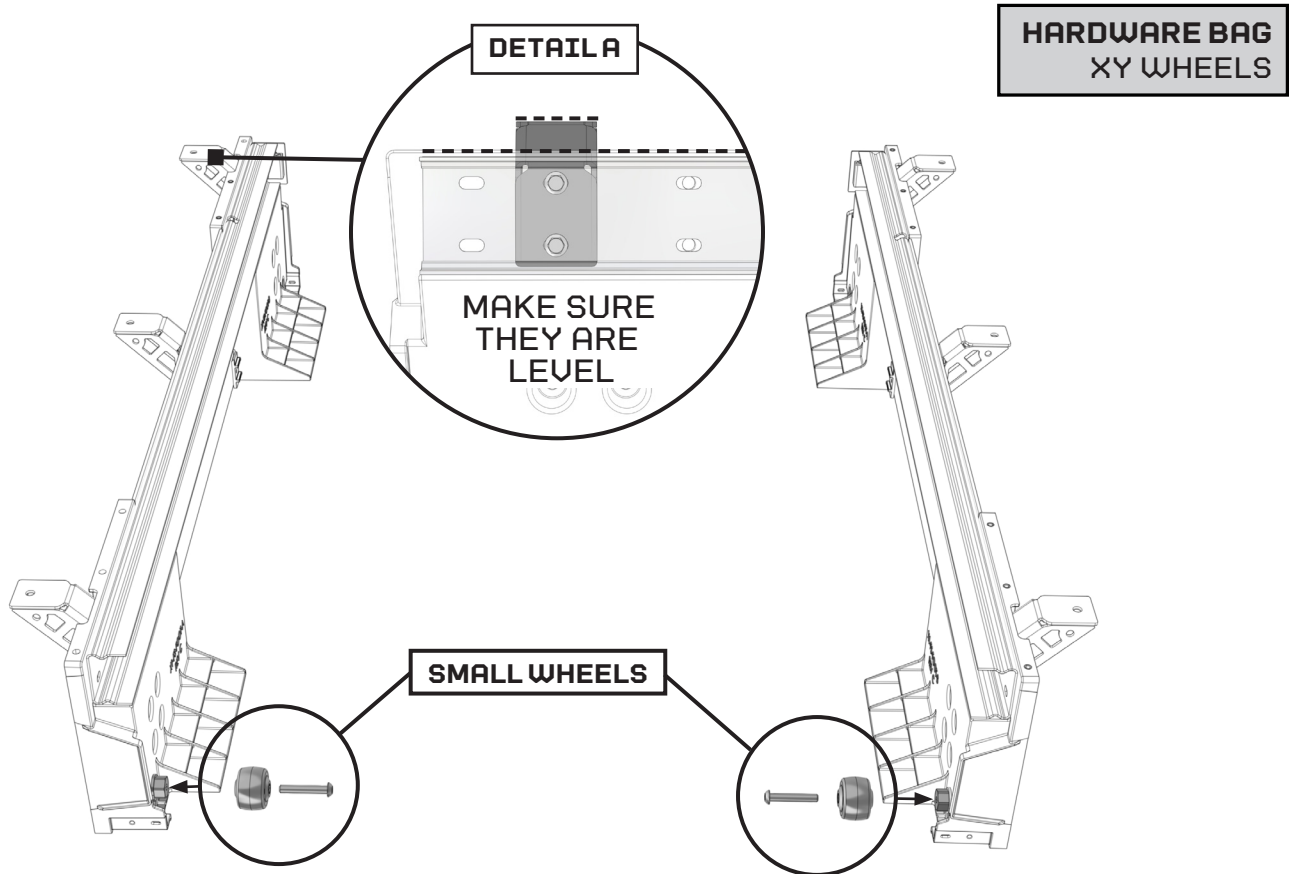
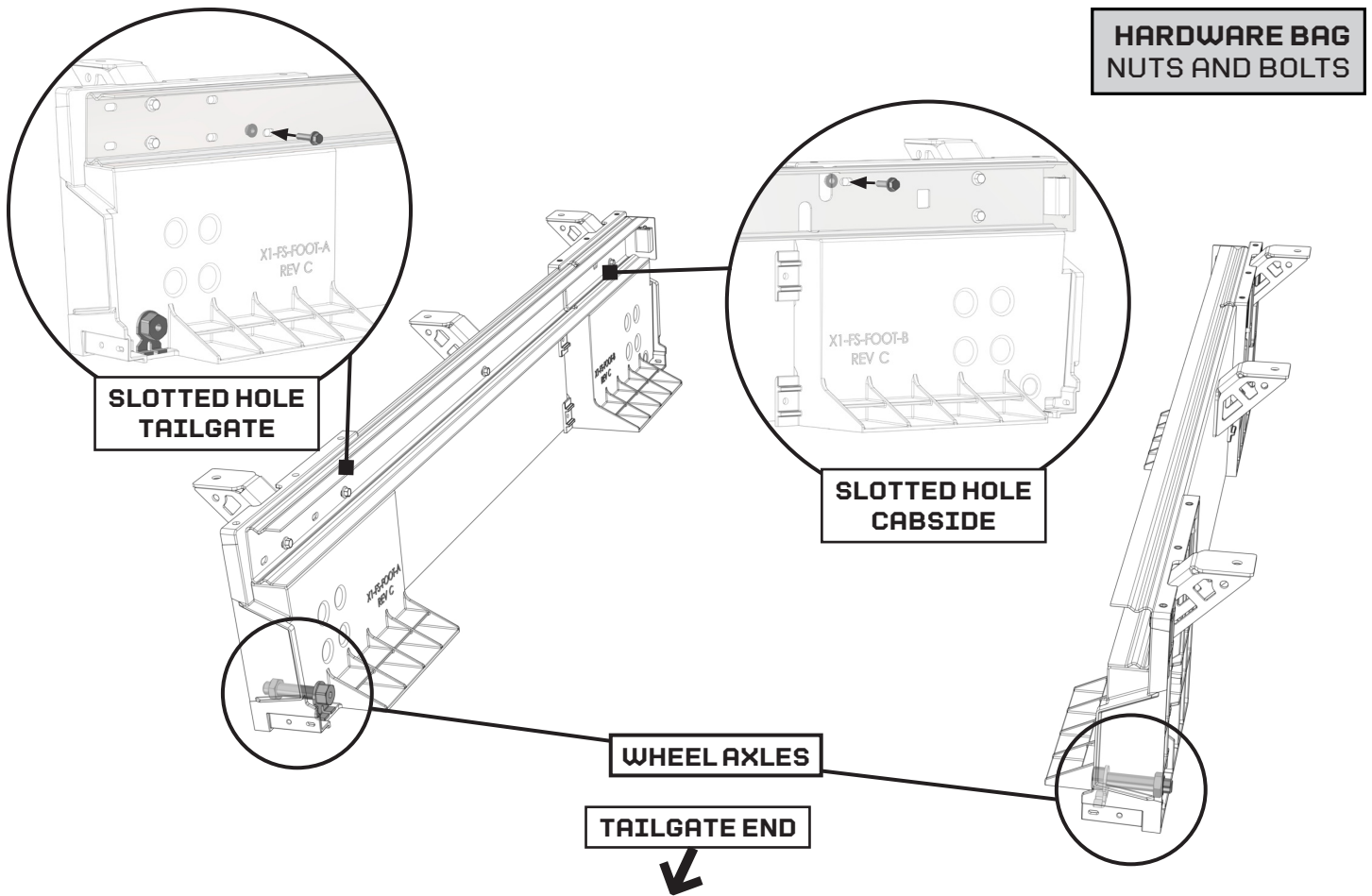
1. Assemble the following outside of the truck. Arrange the left and right C-Channel assemblies on a flat surface with both wheel axles on the tailgate end.
2. Install two 1" bolts from the NUTS AND BOLTS bag through the single, horizontal slotted holes in the C-Channel just inbound from the cabside and tailgate installed tie downs where shown. Install a flanged nut on the outside of the C-Channel/foot.

NOTE: The slotted hole may be on the top or bottom of the C-Channel, depending on the side.

3. Make sure the tie down brackets are level (DETAIL A) and tighten the three cabside C-Channel bolts and nuts.
4. Tighten and middle C-Channel bolts. Leave the tailgate side loose for now. Repeat on the other side.
5. Loosen the tailgate C-Channel tie down bolts. The tailgate corner support foot needs to be loose for the next step.

LOOSEN ALL
TAILGATE
BOLTS AND
LEAVE LOOSE
FOR NOW.



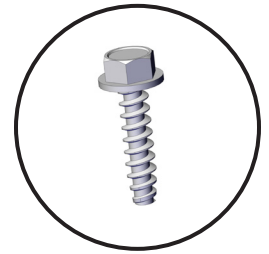


STEP 2:

CLOSE IT OUT

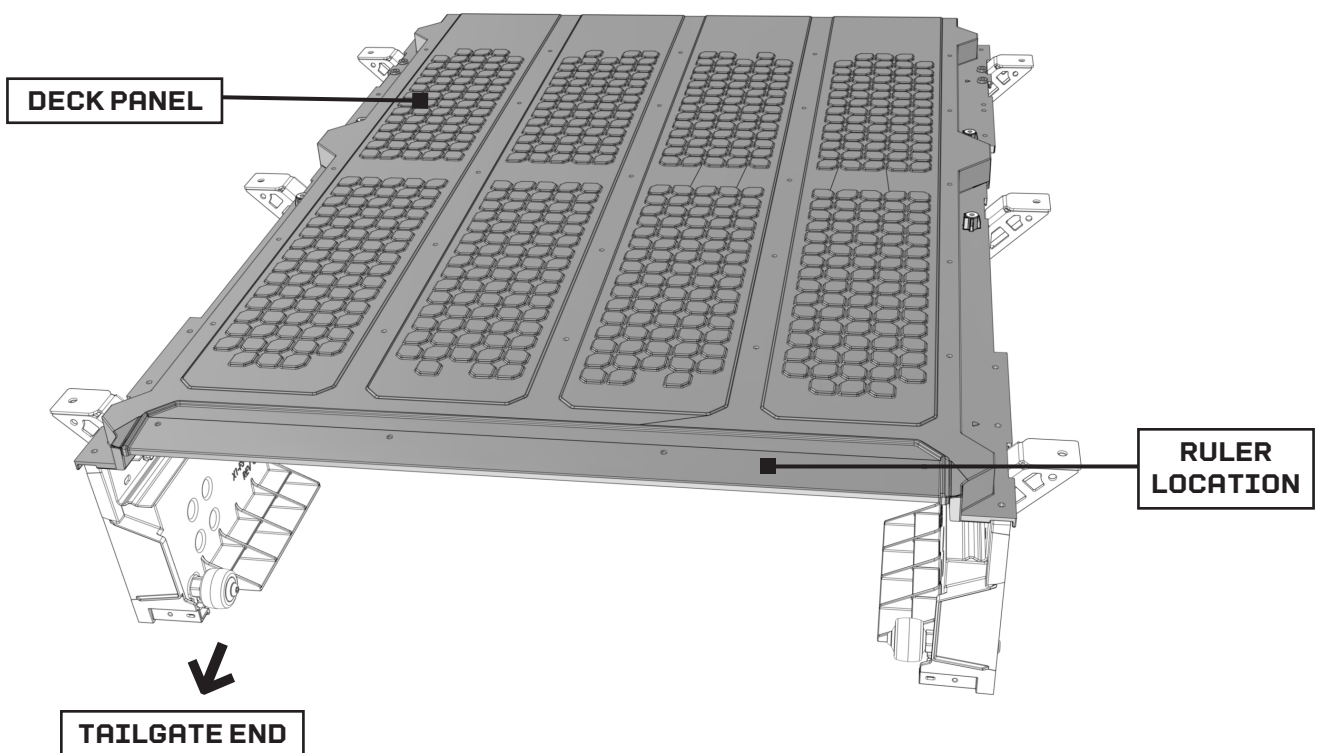
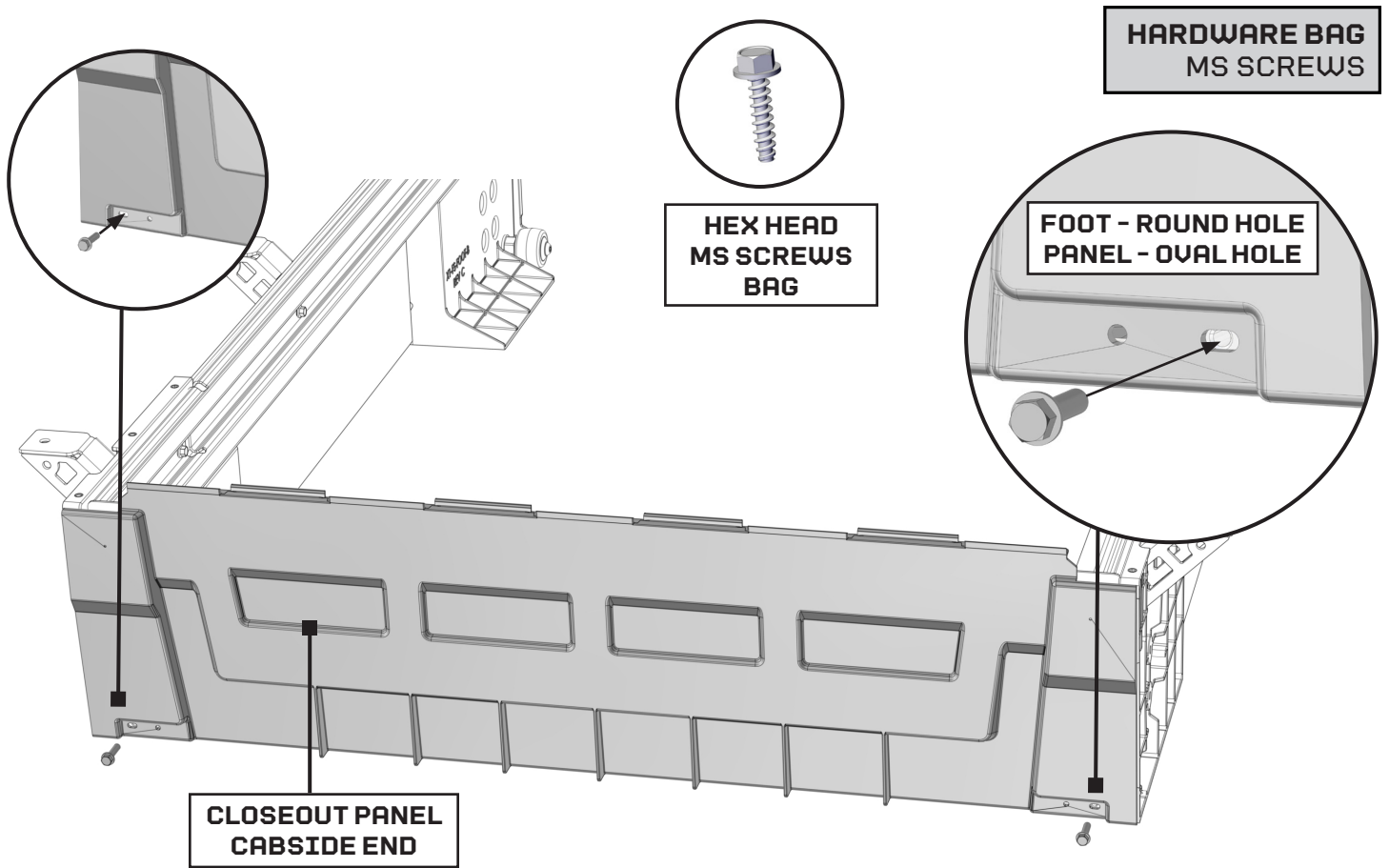
1. On the cabside of the assembly, install the cabside closeout panel with two hex head screws from the MS SCREWS bag.

NOTE: Use the round hole in the foot and the oval hole in the closeout panel.



HEX HEAD
MS SCREWS
BAG

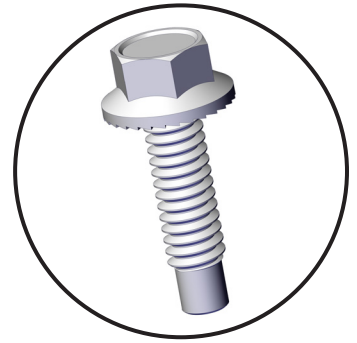
2. These are being installed directly into the polymer;
DO NOT OVER TIGHTEN.
3. Place the deck panel on the assembly - the ruler plate location goes on the tailgate end.
4. Start at the cabside. Align the mounting holes on the cabside of the panel to the mounting holes on the cabside support feet.
5. Shift the tailgate feet if necessary to align the inserts in the feet to the mounting holes in the panel.
6. Stretch your hamstrings.



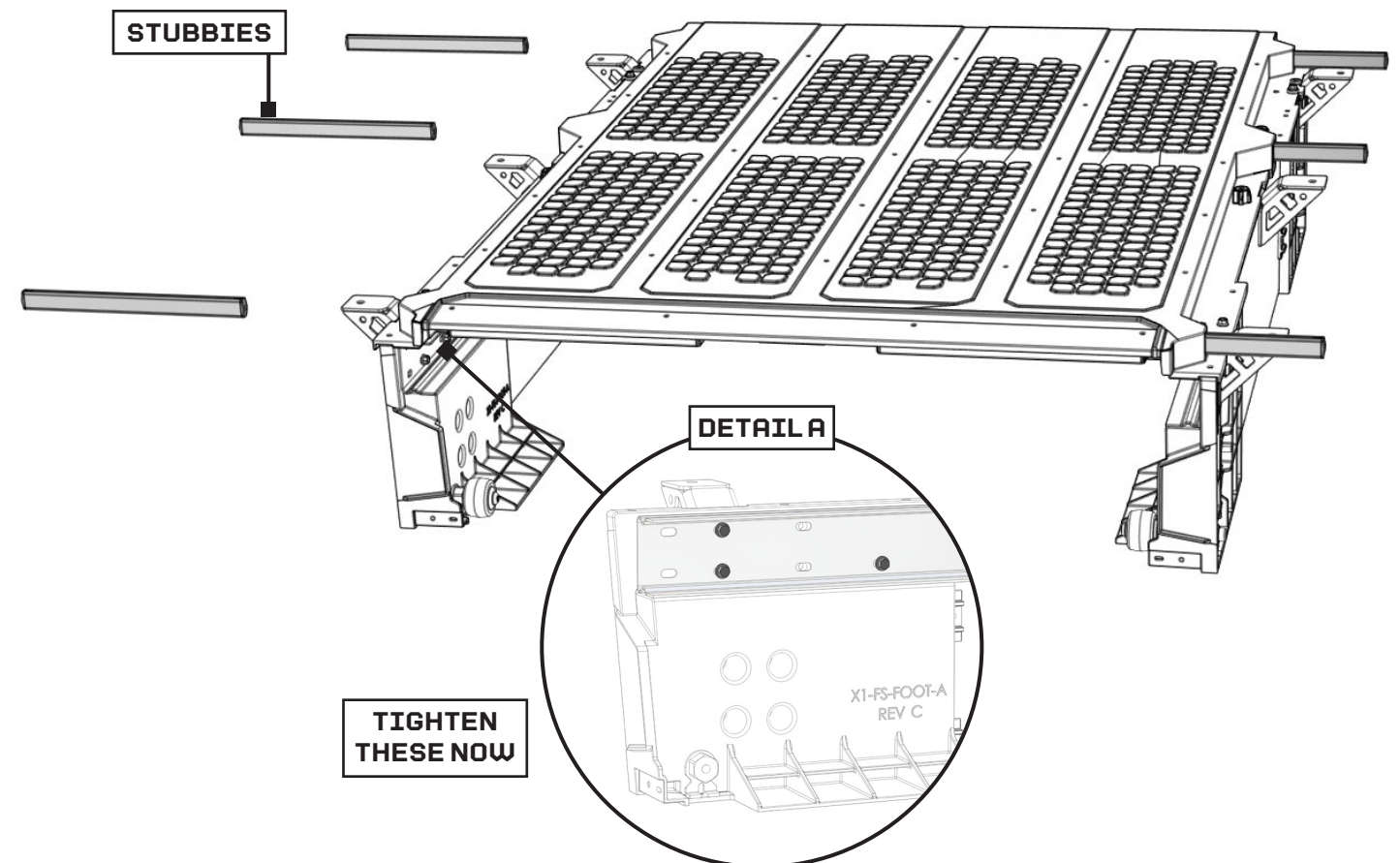
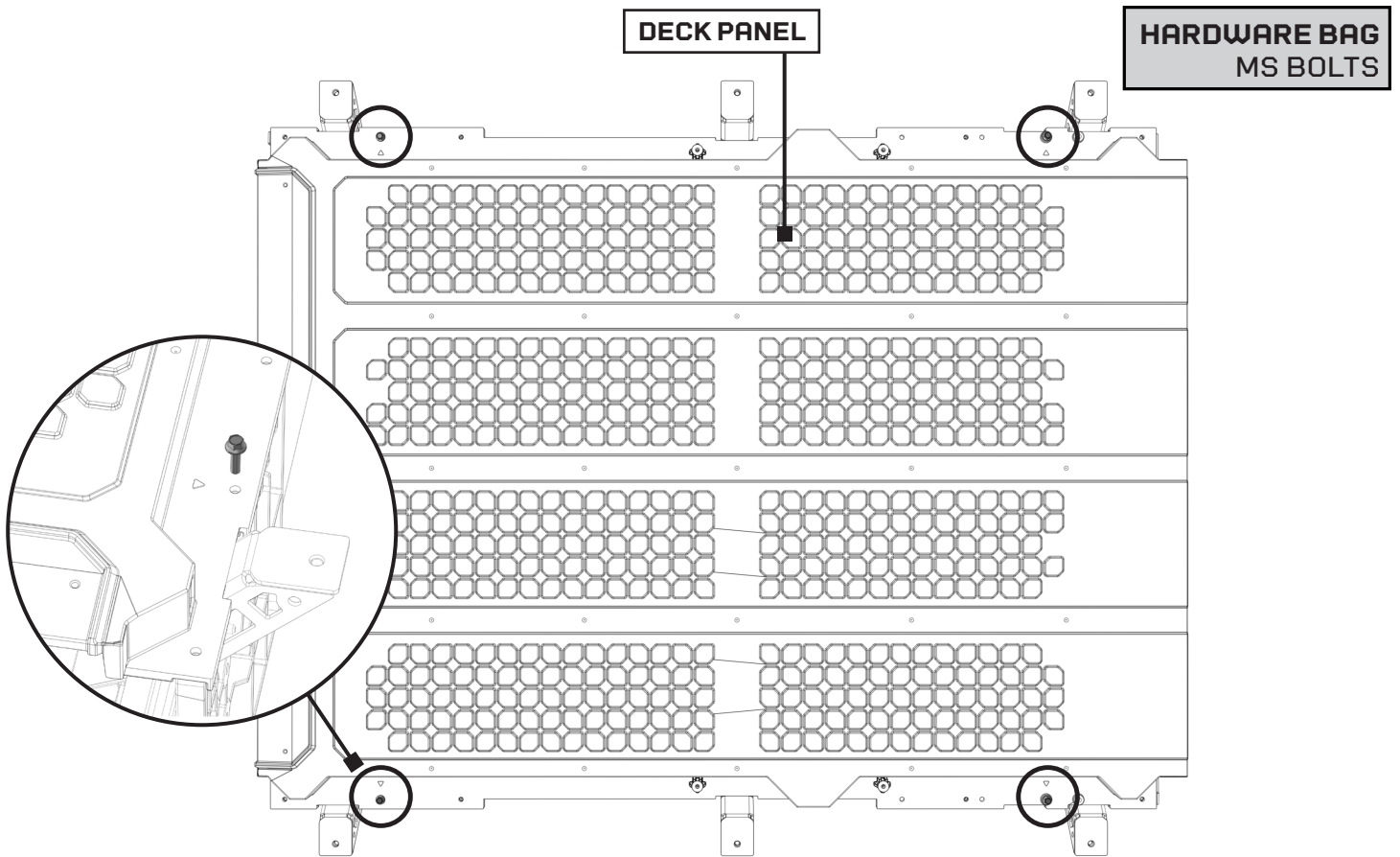
STEP 3:

BIG DECK ENERGY

1. Use four bolts from the MS BOLTS bag, one in each corner at the triangle marks **ONLY**, to install the deck panel to the inserts in the corner feet. Refer to diagram for correct placement. Tighten just until snug.
2. Tighten the three tailgate side C-Channel nuts and bolts on each side, ensuring the tie downs remain level. **DETAIL A.**
3. Grab your trusted friend and carefully carry and place this assembly into your truck bed.
4. Install stubbies into each stubby slot. You may need to lift the assembly to install the stubbies.
5. Push the stubbies inward and make sure they are fully seated.
6. Short beds will have 6 stubbies total.
Long beds will have 8 stubbies total.



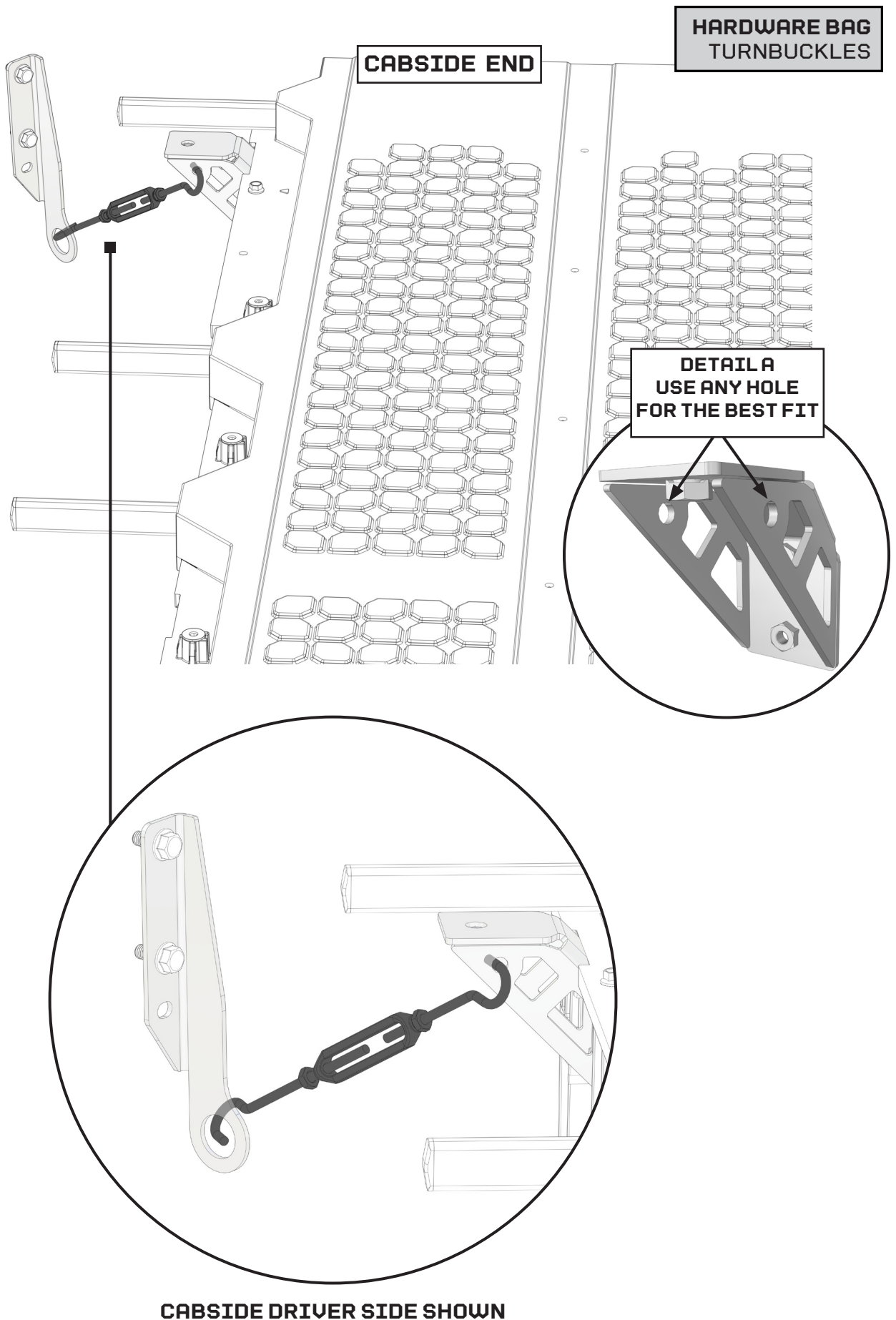
MS BOLTS



STEP 4:

TIE 'ER DOWN

1. Attach cabside turnbuckles only.
2. Open the turnbuckle by first unscrewing the jam nuts to the most open position - towards the hooks.
3. Match the lengths of each threaded end in the turnbuckle. Adjust turnbuckles by holding each hook in a hand and then tighten or loosen by rotating the “takeup” without allowing hooks to rotate.
4. Adjust turnbuckle to approximately the correct length to reach any mounting hole in the DECKED tie down bracket to the bed bracket. DETAIL A.
5. On the cabside only, hook one end of the turnbuckle through one of the holes in the DECKED bracket and the other end through the bed bracket.
6. Loosen and retighten the cabside turnbuckles to center the system if necessary. Once you like it, tighten the turnbuckles completely by hand until the turnbuckles no longer wiggle.
7. Tighten jam nuts firmly against the take up.
8. Do not install the tailgate turnbuckles yet.

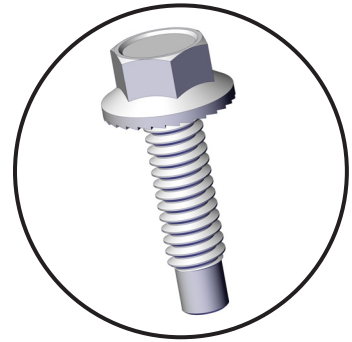


STEP 5:

TIME TO WING IT

1. Remove the stash bin and access lids from the wingers.
2. Place the left and right wingers on the assembly.
3. Use the remaining bolts in the MS BOLTS bag to install the wingers to the assembly.

NOTE: You'll have two extra bolts if you have a short (5') bed.



MS BOLTS

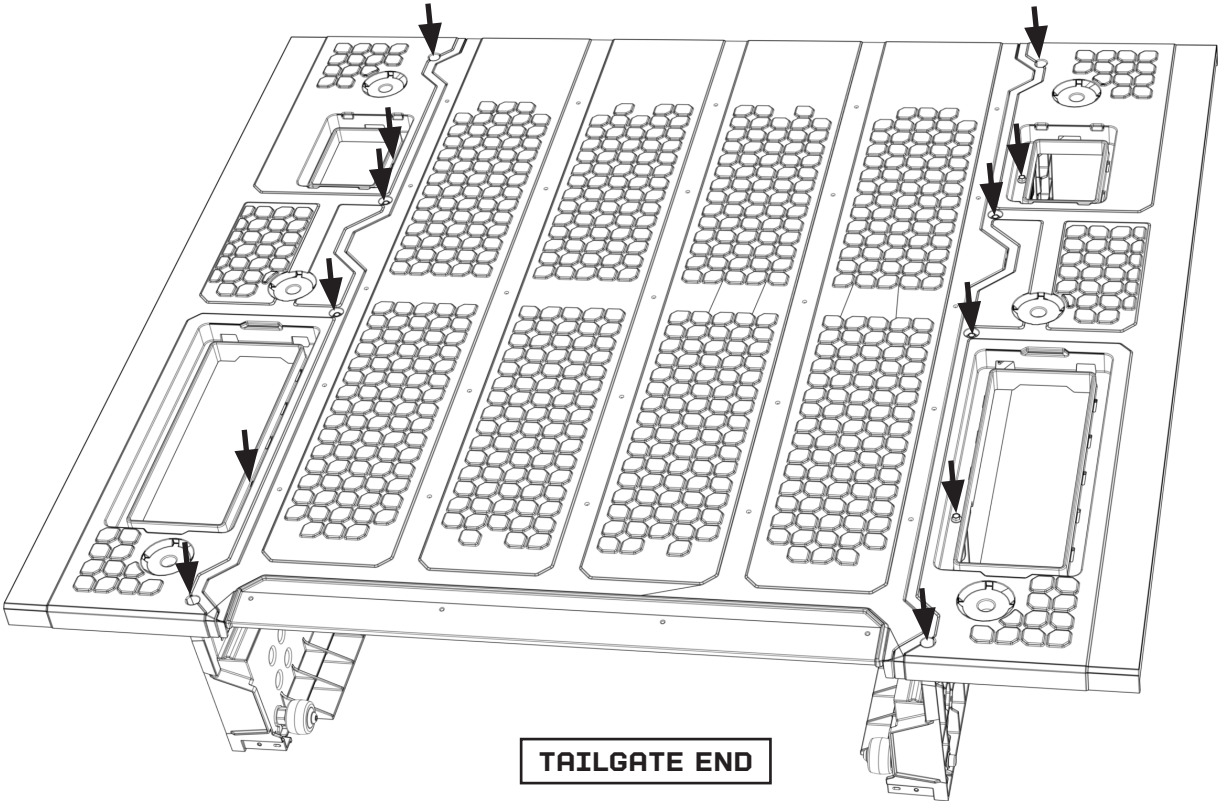
**ACCESS
LID**

**STASH
BIN LID**

**LEFT
WINGER**

TAILGATE END

**RIGHT
WINGER**

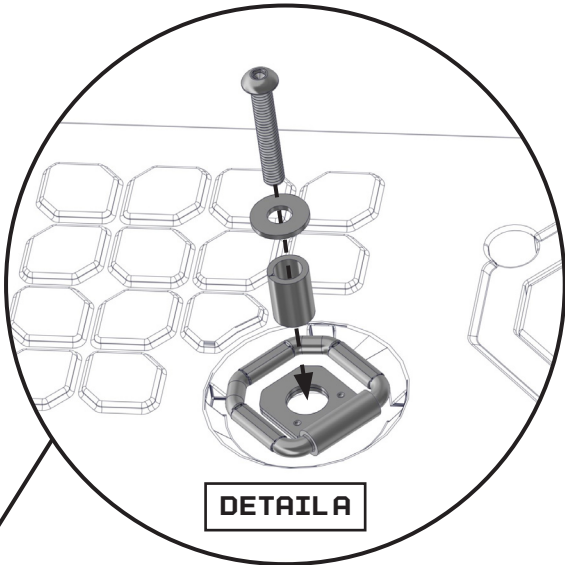


STEP 6:

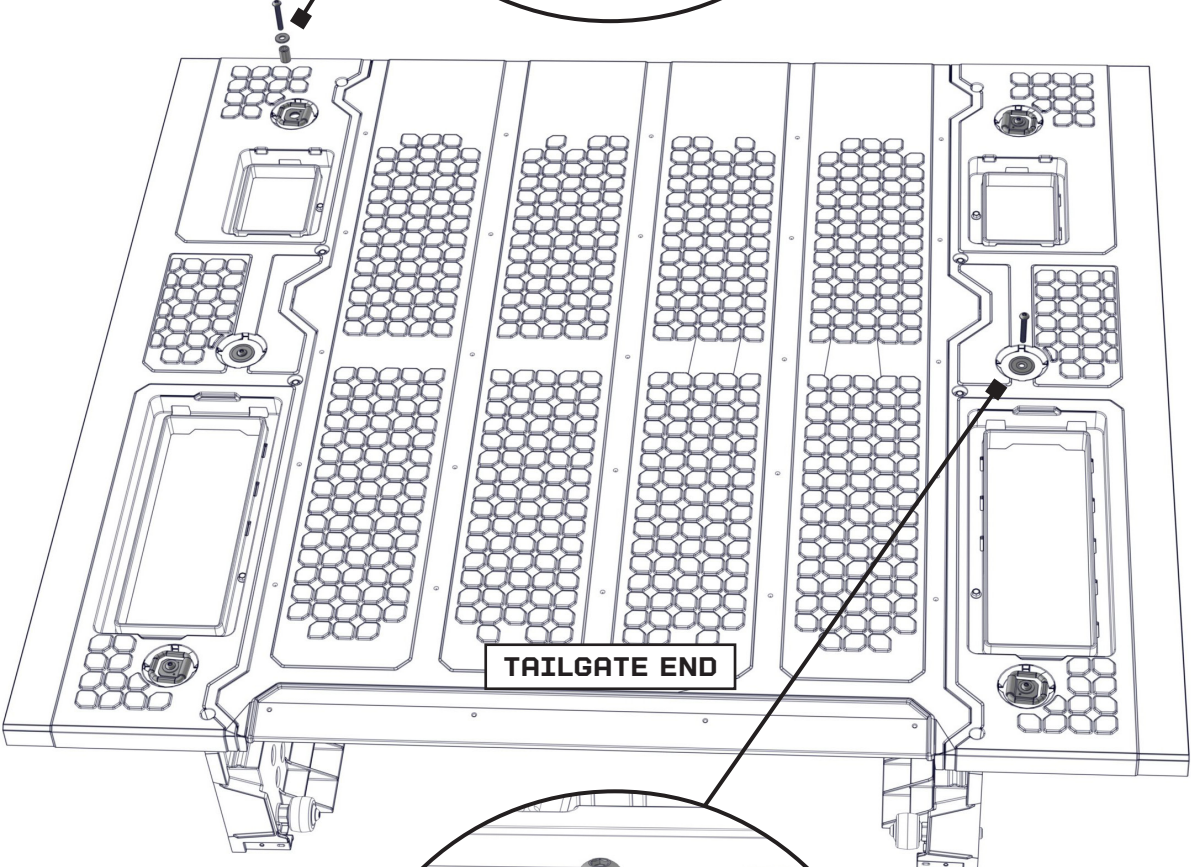
RING THE BELL

1. D-Rings may be installed in any of the six locations depending on your liking. Most sane people use the four corners. You can purchase additional D-Rings on our website.
2. Install D-Ring flat side down on top of silver spacer. Place a small black washer on top of the D-ring and fasten with bolt. Tighten fully with a 3/16" hex wrench (included in your hardware kit). DETAIL A.
3. Install the large black washers and bolts in the unused tie down locations. DETAIL B.

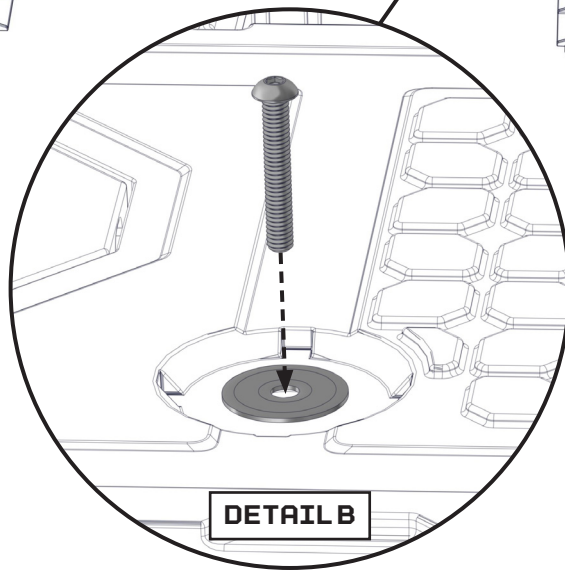
HARDWARE BAG
D-RINGS,
MS D-RINGS HW



DETAIL A



TAILGATE END



DETAIL B

STEP 7:

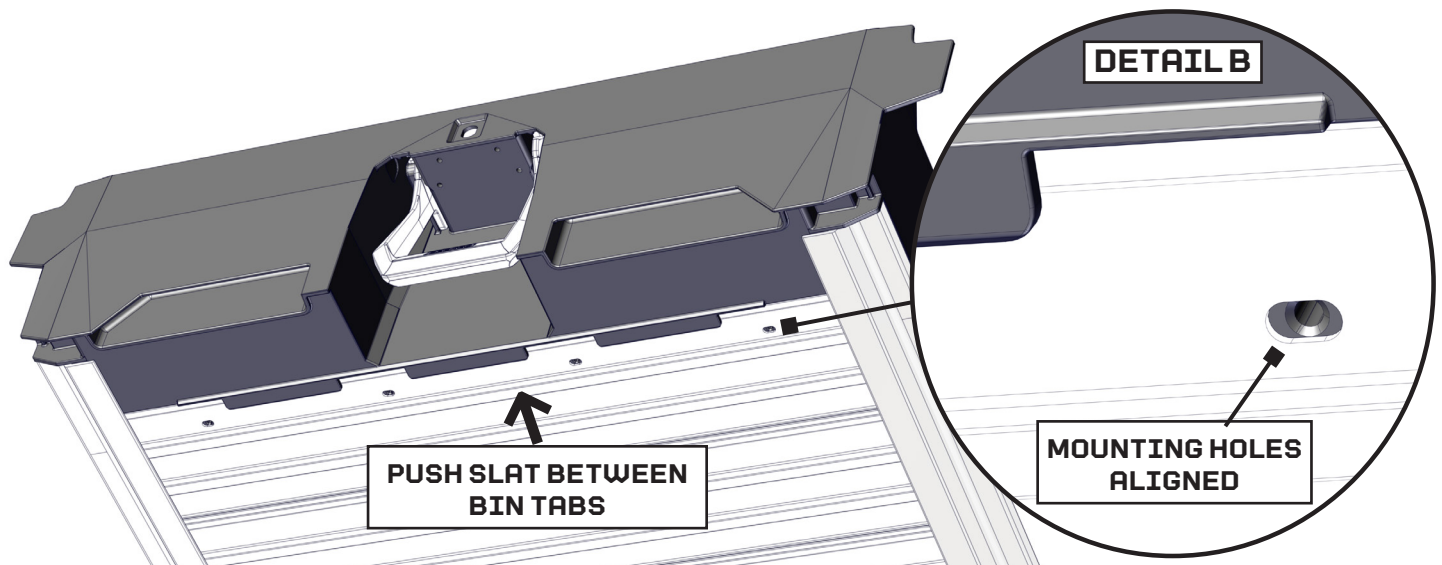
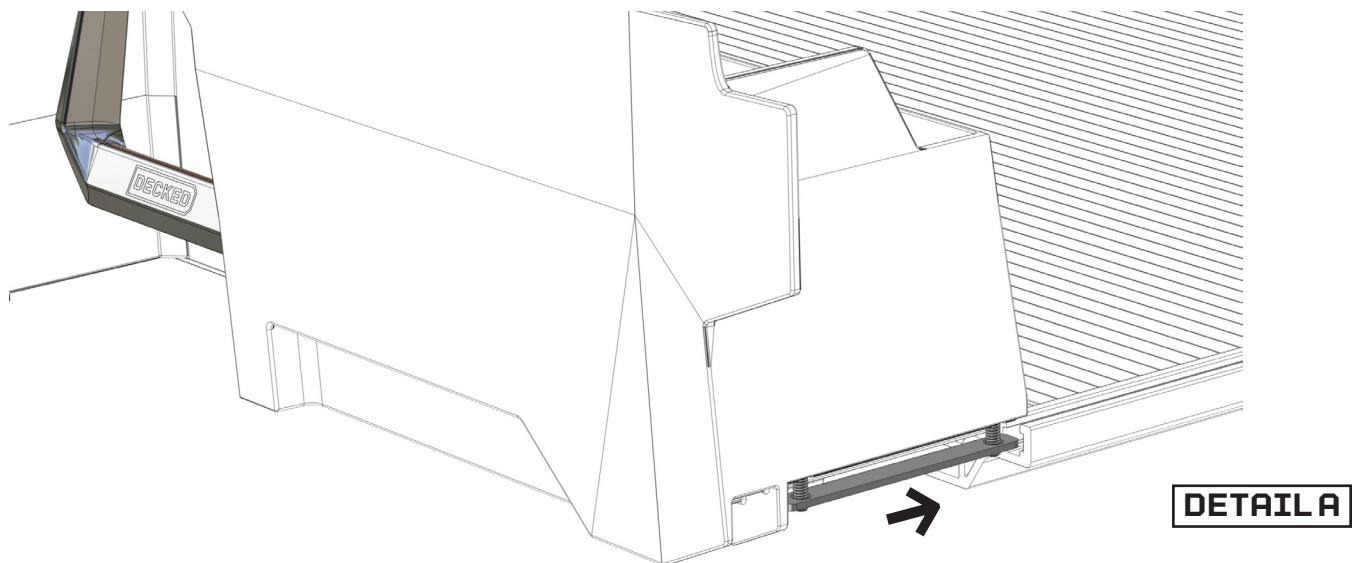
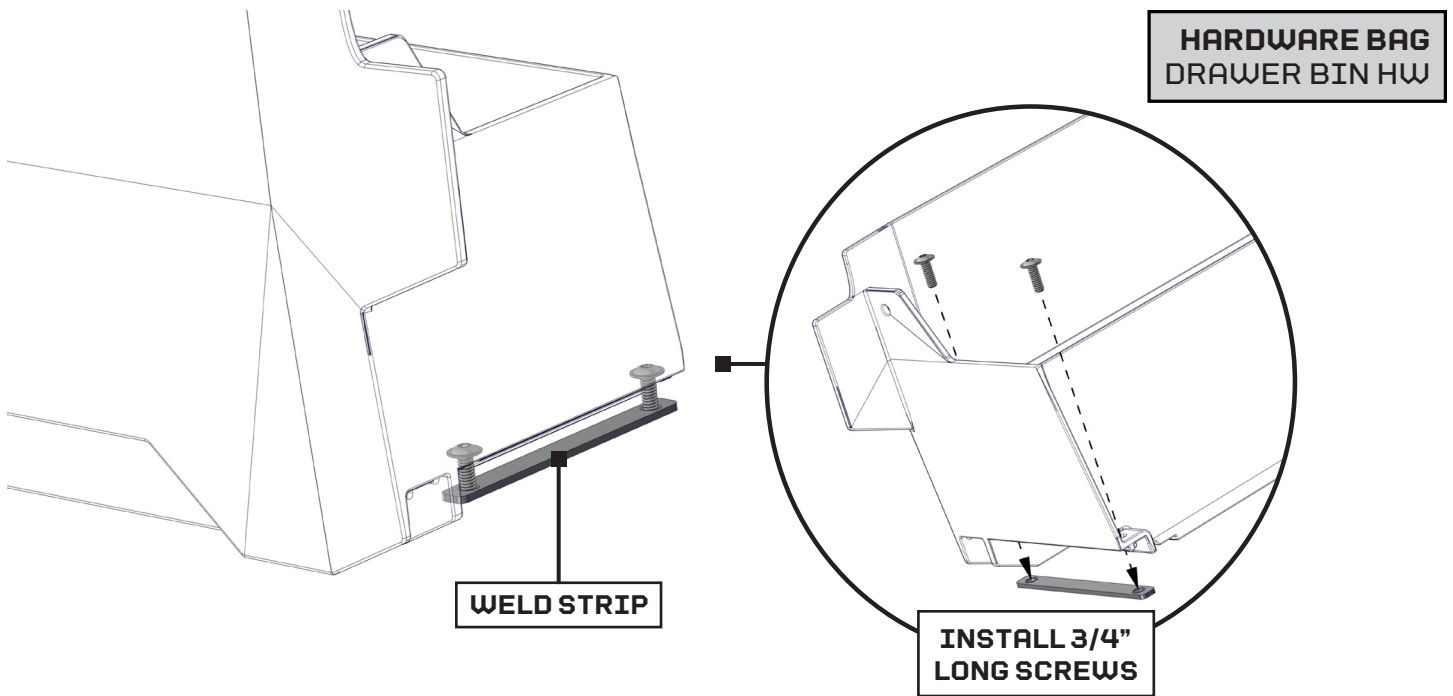
BUILD THAT TRAY

1. Use a 3/16" hex wrench to loosely install the 3/4" long screws through the inside of the drawer bin and into the weld strip below the bin. **Leave loose.**



NOTE: Perform the following steps on a table or raised, flat surface. You can even use the DECKED carton with the flaps closed.

2. Leave the banding on the tray assembly. Remove the rubber mat. Set the tray assembly on the table or carton with the track channels facing up. The tray slat with the four mounting holes is the tailgate end. The tray bin is installed on this end.
3. While supporting the tray bin, evenly insert and slide the weld strips into the left and right tray channels on the tailgate end of the assembly. DETAIL A. Leave the bin screws loose.
4. Push the tray slats up from below to seat the tailgate slat with the four holes between the upper and lower bin tabs. You'll know the tray slats are in place when you can see the bin mounting holes through the slat holes from below. DETAIL B.



STEP 8:

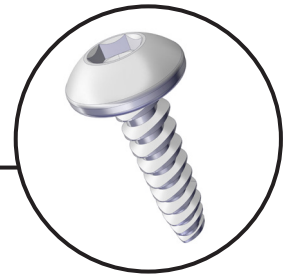
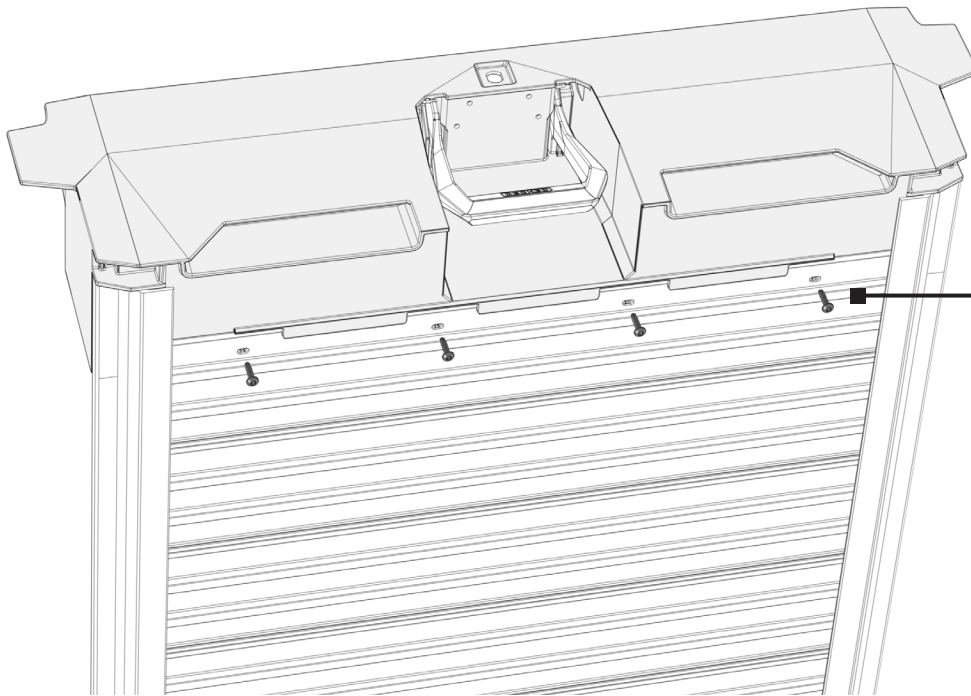
BE SQUARE

1. Use the hex drive screws from the MS SCREWS bag to install the tray slats to the bottom of the tray bin. You'll need to pull the assembly off the table/carton slightly to install from underneath. These are installed directly into the polymer.
2. Push the aluminum side channels all the way against the tray bin wall and tighten the bin/weld strip screws, two on each side.

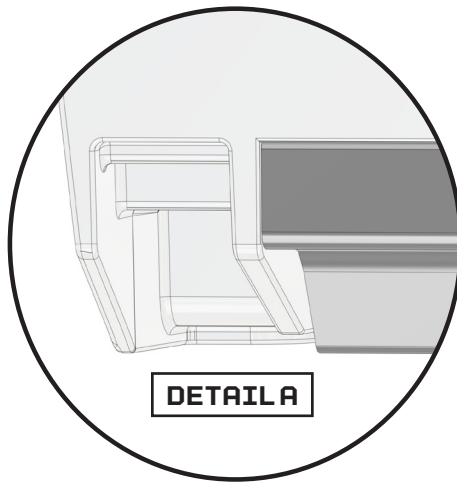
IMPORTANT: Check that both the left and right side channels are flush against the bin walls (DETAIL A). If this isn't correct, the tray won't be square, the other tray parts will not align correctly, and the tray may not function or latch properly.

3. You can remove the tray strap at this point.
4. Flex for the neighbors.

HARDWARE BAG
MS SCREWS



HEX DRIVE



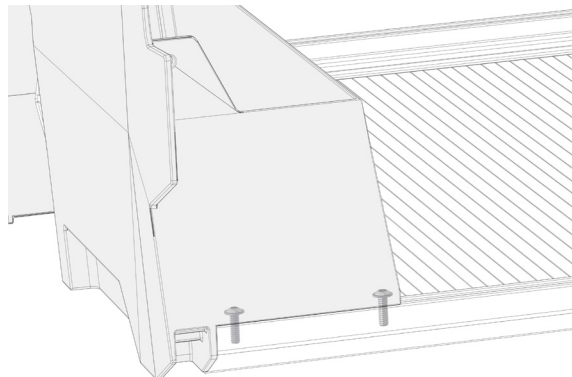
DETAIL A

TRAY BIN

PUSH BOTH RAILS
INTO BIN



TIGHTEN BIN SCREWS



STEP 9:

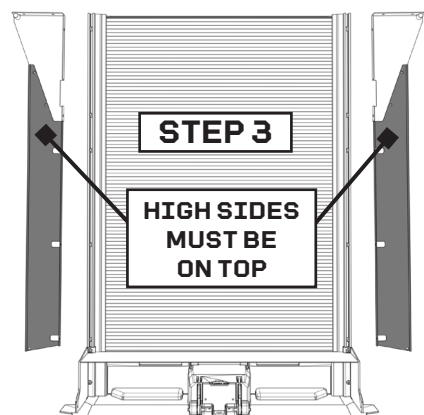
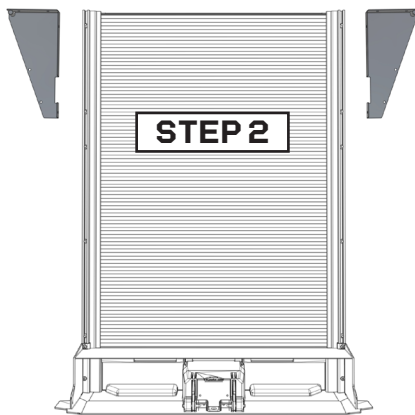
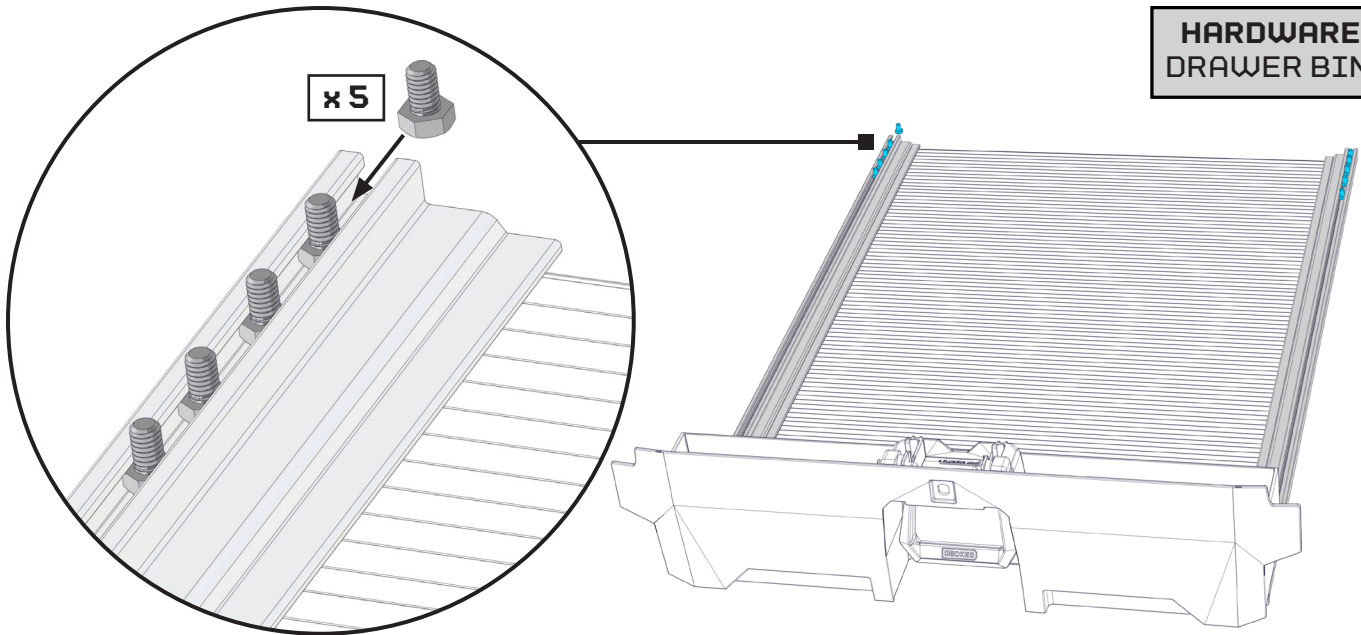
WALL BUILDING

1. Insert five 1/2" hex head bolts into each channel.
2. Lay the left and right wheel brackets next to the tray at the cabside end. The flanges should face up.
3. Lay the left and right high sides ON TOP of the wheel brackets and next to the tray so that the mounting holes align to each other. The flanges should face up.
4. Slide the hex bolts in the channels to align to the mounting locations in the wheel brackets and high sides.

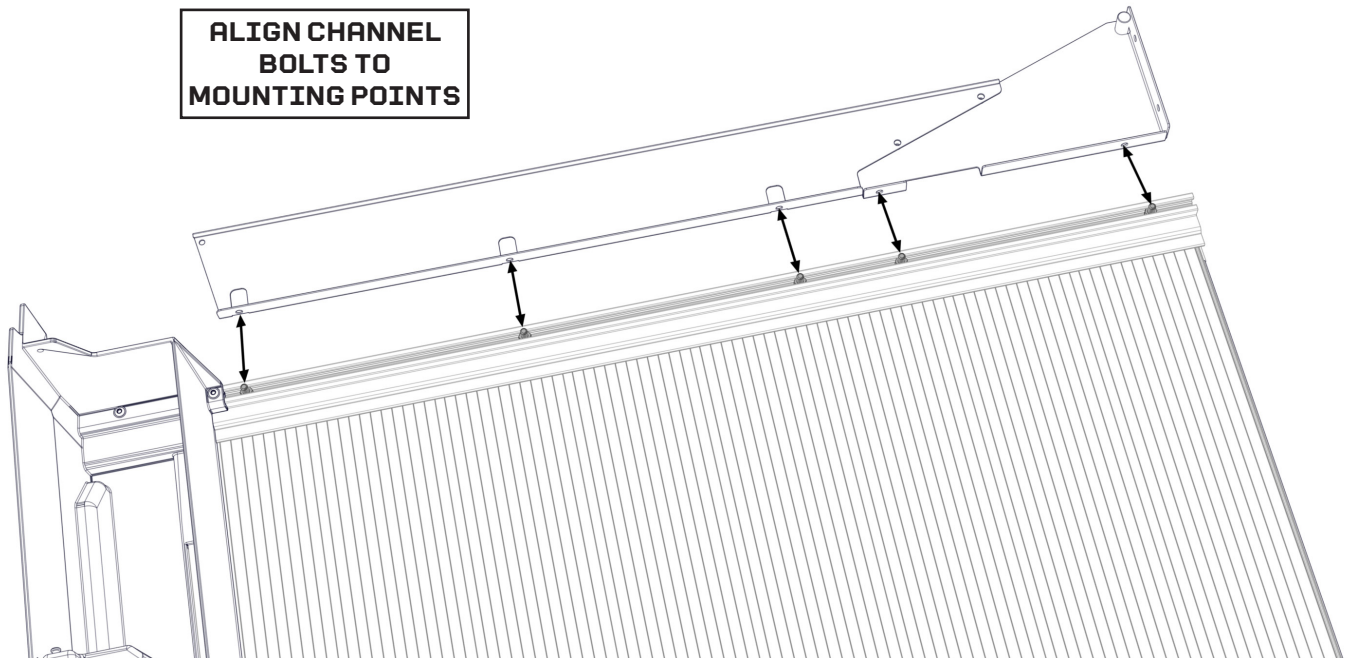


1/2" HEX
HEAD BOLT

**HARDWARE BAG
DRAWER BIN HW**



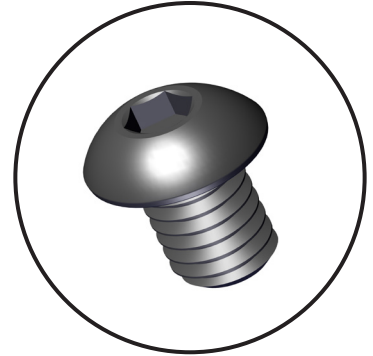
**ALIGN CHANNEL
BOLTS TO
MOUNTING POINTS**



STEP 10:

SECURE THE PERIMETER

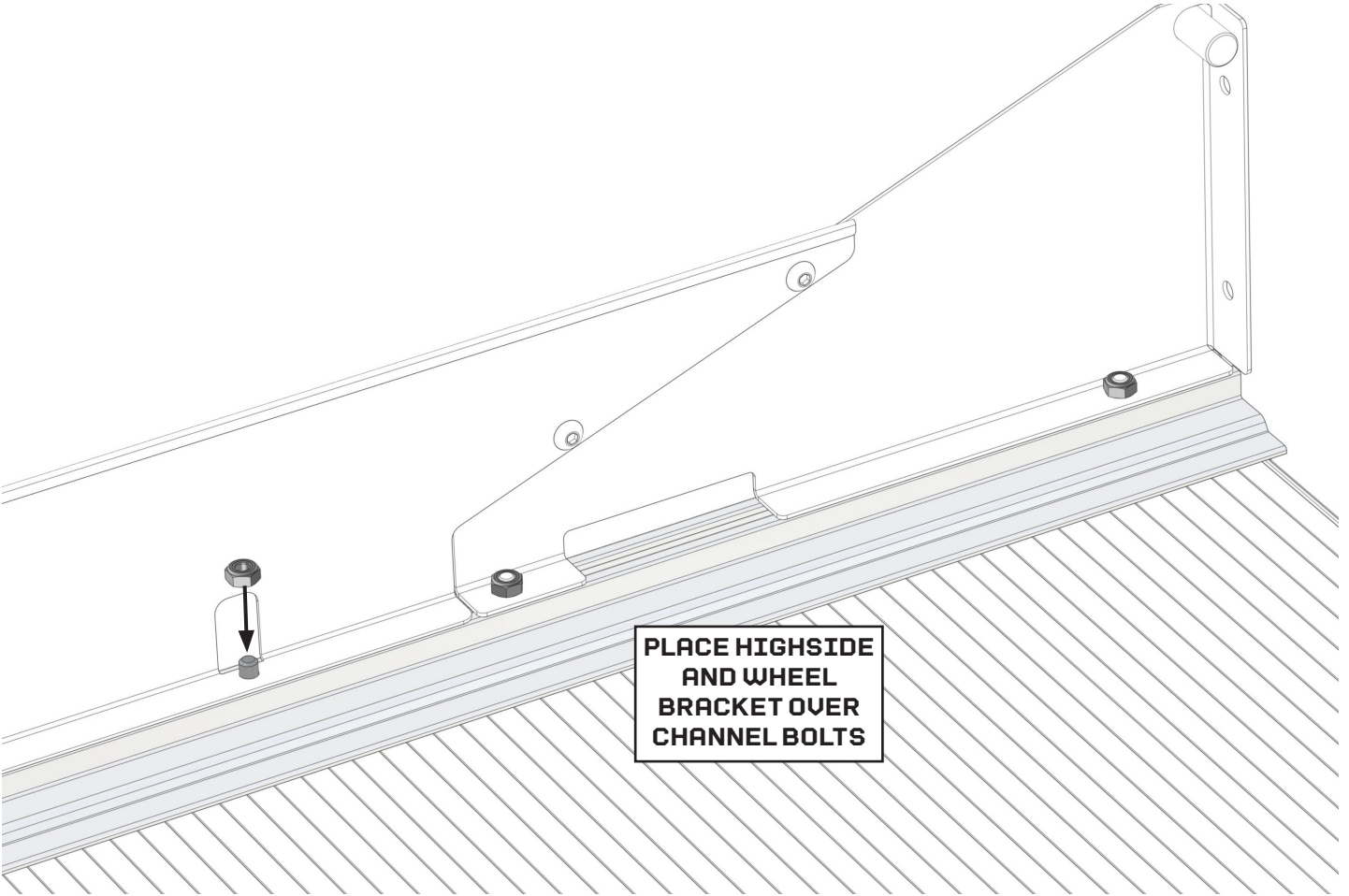
1. Lift the high side and wheel bracket slightly to install the 7/16" long hex drive bolts and nuts. Leave loose.
2. Place the high side/wheel bracket flanges over the channel bolts.
3. Use the 1/2" nuts to secure the high side/wheel bracket assembly to the channel bolts. Leave all fasteners loose.



**HARDWARE BAG
DRAWER BIN HW**

WHEEL BRACKET

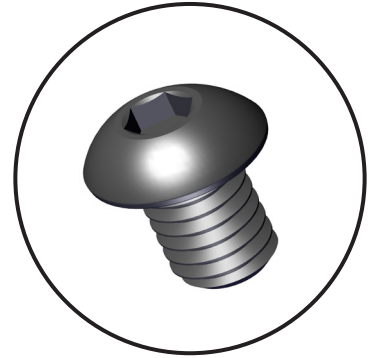
**HIGH SIDE
MUST BE
ON TOP OF
WHEEL
BRACKET**



STEP 11:

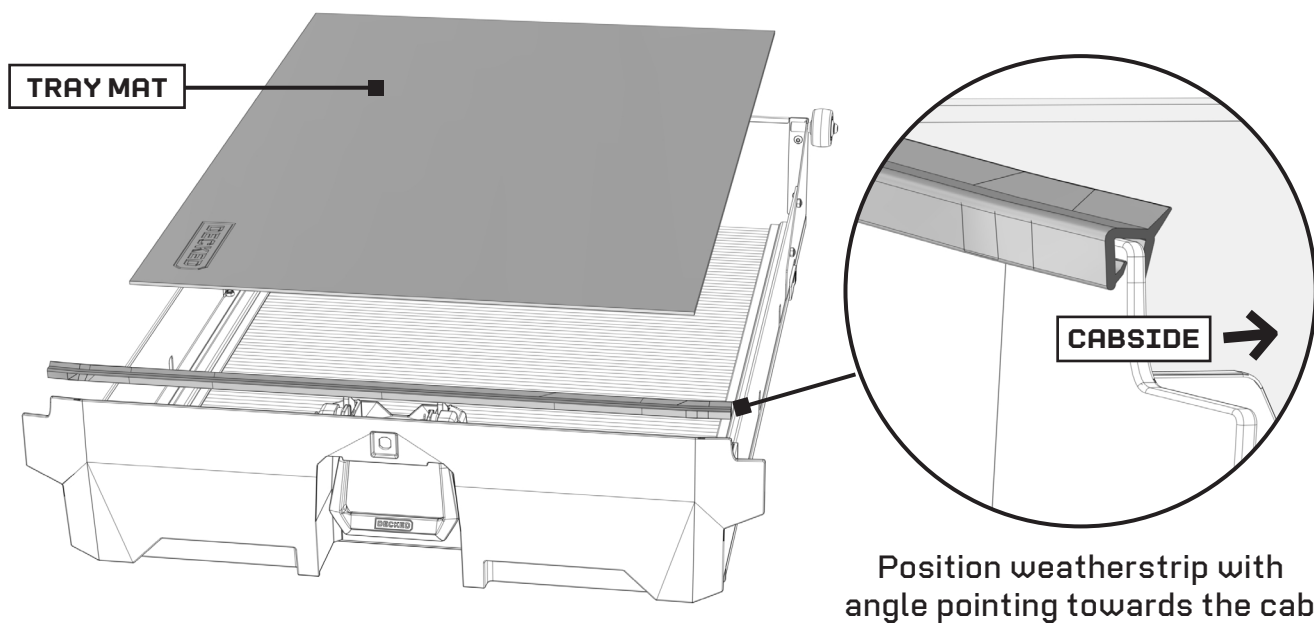
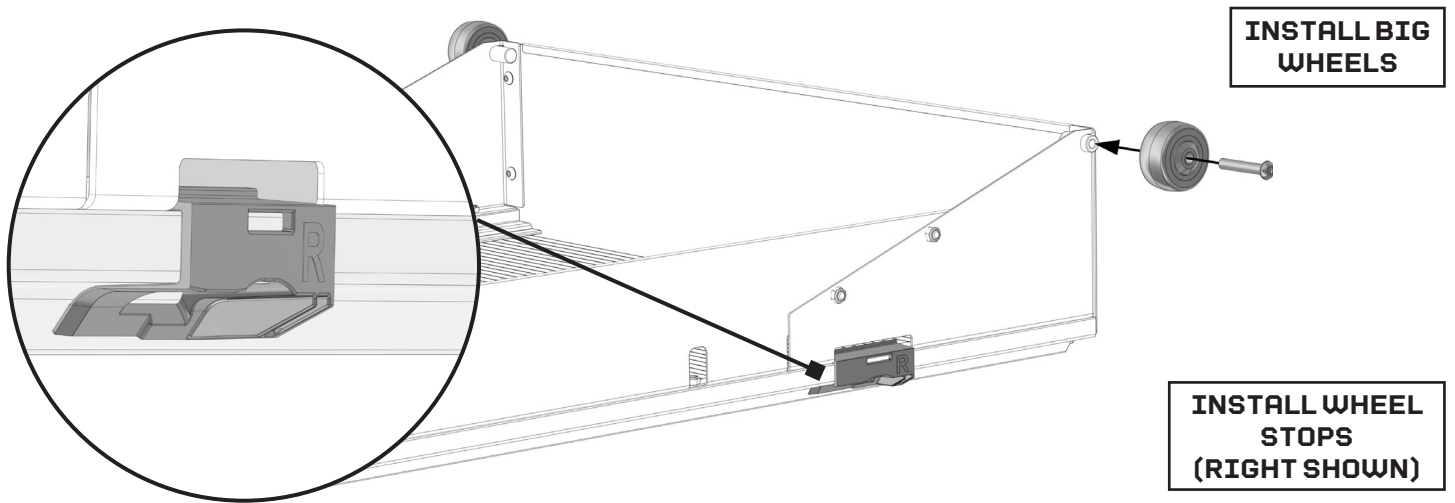
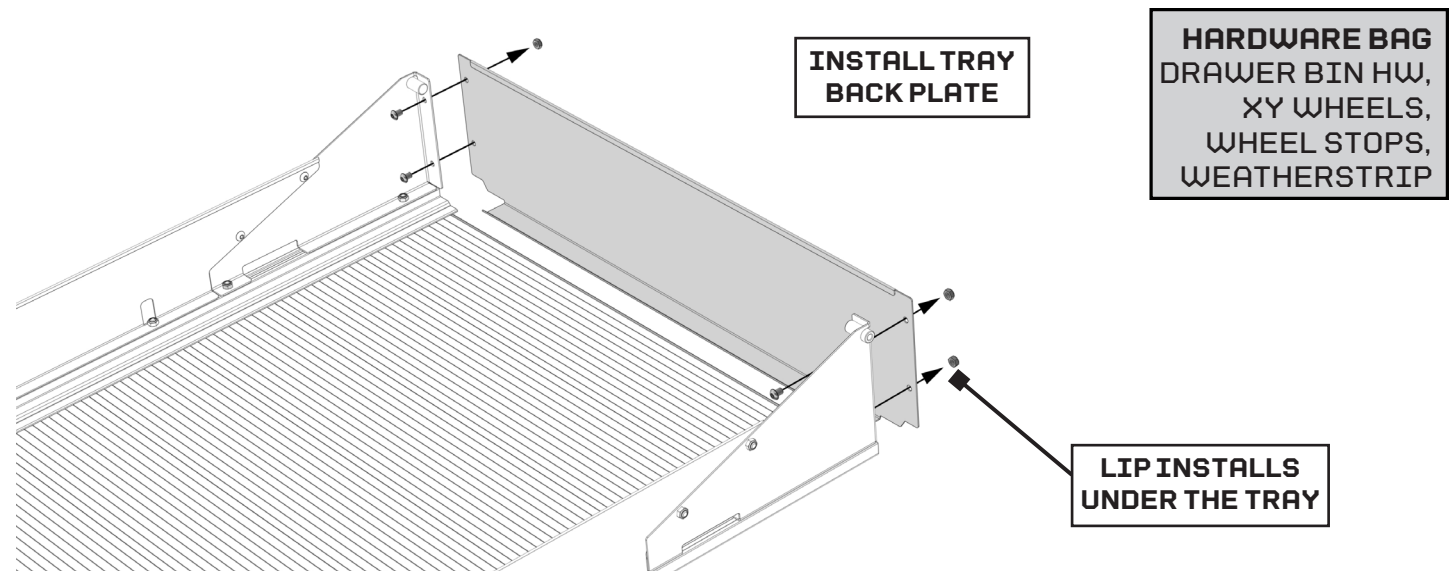
ONE BIG ASS DRAWER

1. Slide the back plate onto the assembly. The lip is installed under the tray. Rotate up into place. The back plate should butt up against the wheel brackets and side channels.
2. Install the 7/16" long hex drive bolts and nuts to secure the cabside back plate to the cabside flange of the wheel bracket. Tighten until snug.
3. Confirm alignment of the highsides, wheel brackets and cabside back plate. Tighten all loose fasteners.
4. Install both BIG wheels into the wheel brackets with a 7/32" hex key.
5. Clip the wheel stops onto the side rails. They are marked L and R. Don't get this wrong.
6. Install the tray mat.
7. Confirm the weatherstrip's wiper blade is pointing towards the inside of the drawer.



NOTE: Facing the weatherstrip the wrong way will funnel water into the drawer: BAD!

8. Perform two karate high kicks and a pirouette.



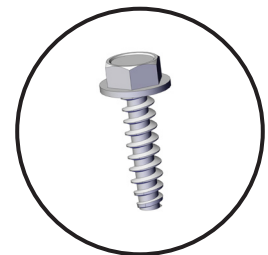
STEP 12:

THE HOME STRETCH

1. Carefully lift the tray assembly and slide the wheels into the C-Channels.
2. Holding the tailgate side higher, slide the tray in until the wheel stops clear the tailgate wheels.
3. Level out the tray and slide all the way in.
4. Install the ruler using four 3/16" hex drive screws. Do not over torque, torque boy. Just get 'em snug.
5. Install stash bins where you want them. Additional stash bins can be ordered from our website.
6. Install the two stash bin lids and two access lids. Install stash bin plugs. Make sure they are fully seated. Install tray bin plug or lock (if purchased).
7. Adjust the tailgate feet if necessary so they are straight up and down. Proper tray function depends on this.
8. Use the 3/8" hex head screws to install the torsion brace to the left and right feet confirming the feet remain straight up and down.

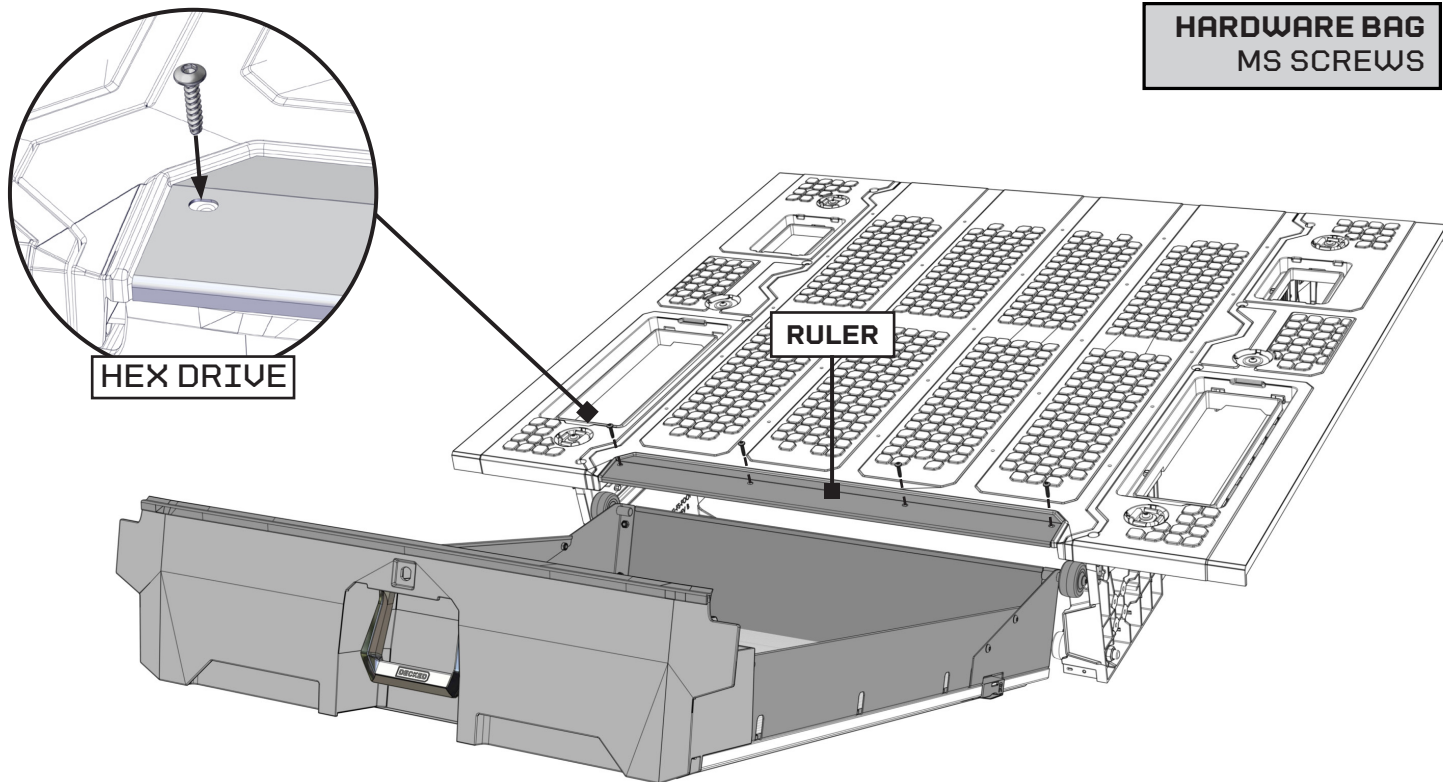


HEX DRIVE

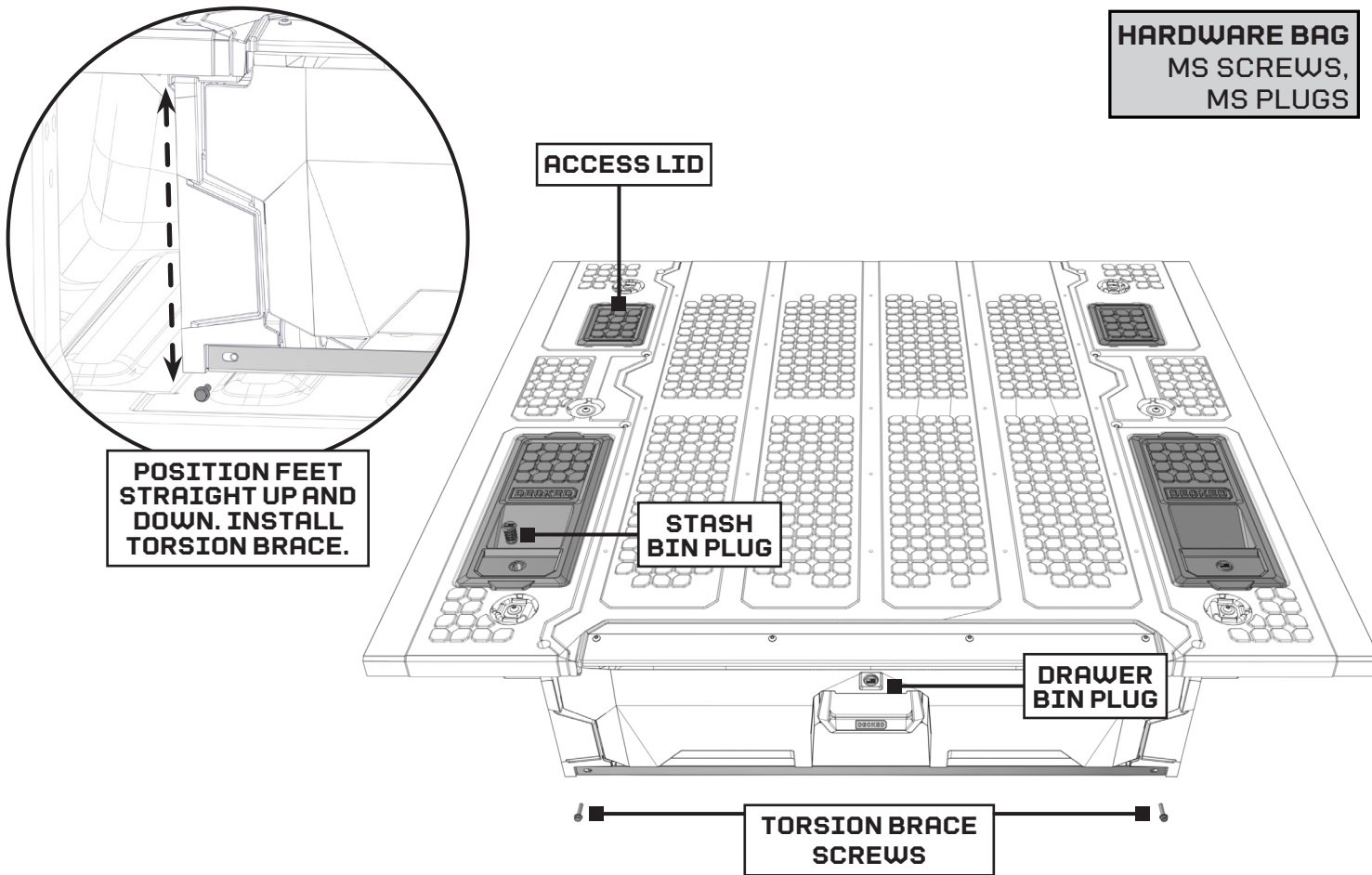


HEX HEAD

HARDWARE BAG
MS SCREWS



HARDWARE BAG
MS SCREWS,
MS PLUGS



STEP 13:

THAT'S A WRAP

1. Roll the tray in and out a couple of times to ensure proper function.

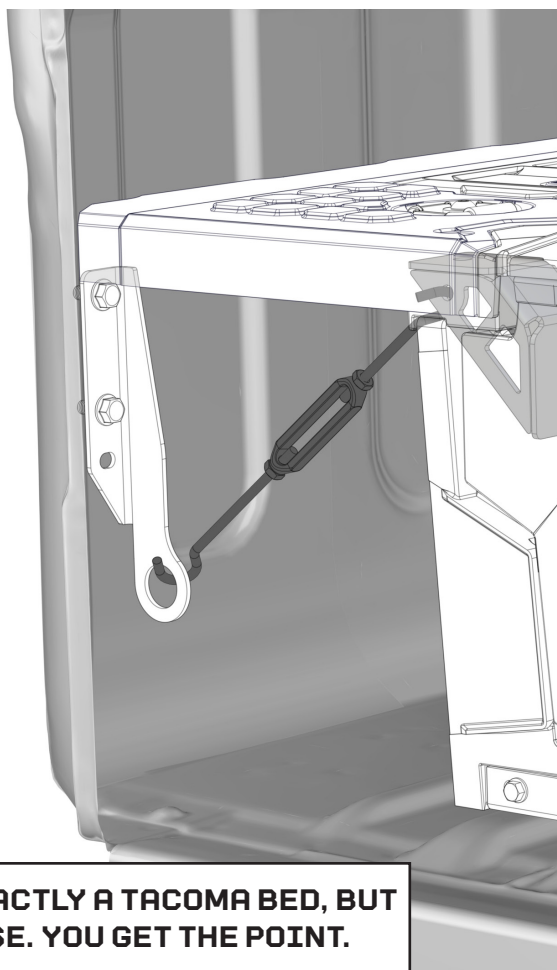
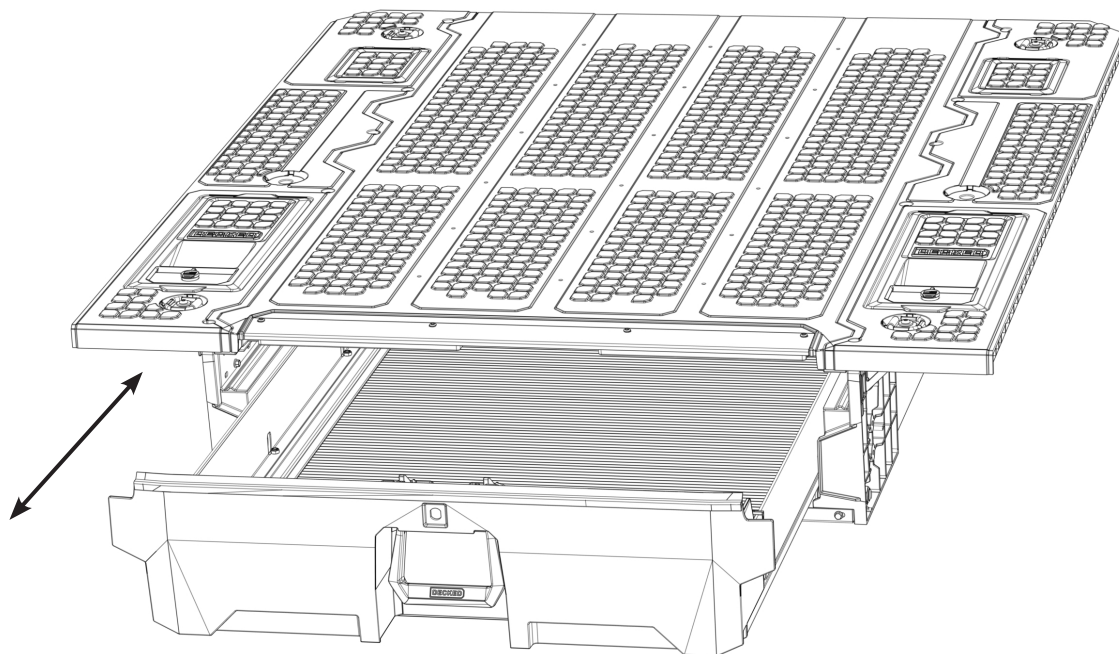
NOTE: If the tray rides too high, loosen the torsion brace screws, and push the bottom of the feet out slightly. Retighten the screws.

If the tray rides too low, loosen the torsion brace screws, and push the bottom of the feet in slightly. Retighten the screws.

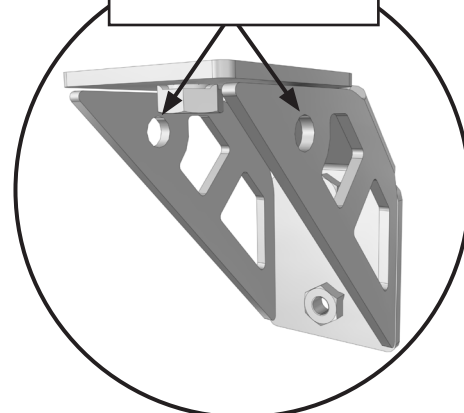
2. Confirm the system is centered in the bed.
3. Install and tighten the tailgate turnbuckles, using any of the holes in the tie down bracket. DETAIL A.

**CONGRATS,
GAME CHANGER!
YOU DID IT.**

Crack open a cold one of your liking, sit back and admire your work. Now get busy organizin'!



**DETAIL A
USE ANY HOLE
FOR THE BEST FIT**





DECKED PRODUCTS LIMITED LIFETIME WARRANTY

(Valid on DECKED Products purchased on or after 8/1/2021)

DECKED LLC, (the "Manufacturer") warrants the original purchaser only that DECKED Truck and Van Products (The "DECKED" Product) will be free from defects in material and workmanship from the date of purchase and continuing for the expected lifetime of the DECKED Product. The DECKED Product must be registered by the original purchaser with DECKED, LLC via its website at, decked.com/register, and a copy of the original sales receipt must be supplied to the Manufacturer at the time a warranty claim is made. This warranty terminates if the original purchaser transfers the DECKED Product to any other person or vehicle.

WHAT IS COVERED

All DECKED Products identified above on or after August 1, 2021. **DECKED's Limited Lifetime Warranty applies to US and Canadian customers only. International shipments are covered by DECKED's 3 Year Limited Warranty.**

WHAT WE WILL DO TO CORRECT PROBLEMS

Subject to the limitations and exclusions described in this limited warranty, the Manufacturer will remedy defects in workmanship or materials by providing one of the following remedies at its option and without charge to the original purchaser for parts: (a) repairing the defective portion of the DECKED Product or (b) replacing the entire DECKED Product. In addition, the Manufacturer may elect at its option not to repair or replace the DECKED Product, but rather issue to the original purchaser a refund equal to the purchase price paid for the DECKED Product or a credit to be used towards the purchase of a new DECKED Product.

WHAT IS NOT COVERED

This limited warranty expressly excludes:

- Damage or defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, installation in a non-supported vehicle or installed in a vehicle which does not match the DECKED Product's SKU-intended fitment or use, or modification of the product, or any types of repair of a DECKED Product other than those authorized or provided by the Manufacturer.
- Damage or defects resulting from conditions beyond the Manufacturer's control and specifications including, but not limited to modification, misuse, overloading, or failure to assemble, install or use the DECKED Product in accordance with the Manufacturer's written instructions or guidelines included with the DECKED Product or separately made available to the original purchaser.
- Damage to the contents of the DECKED Product or vehicle.
- TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING ECONOMIC LOSS, WHETHER RESULTING FROM NONPERFORMANCE, USE, MISUSE, OR INABILITY TO USE THE DECKED PRODUCT OR THE MANUFACTURER'S NEGLIGENCE.

NO OTHER EXPRESS WARRANTY APPLIES

This Limited Lifetime Warranty is the sole and exclusive warranty for DECKED Products. No employee, agent, dealer, or other person is authorized to alter this warranty or make any other warranty on behalf of DECKED LLC.

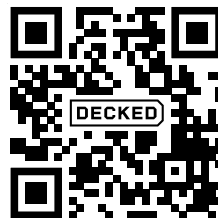
NOTIFICATION PROCEDURES

If the DECKED Product does not conform with the terms of this limited warranty, the original purchaser must promptly notify the Manufacturer in writing upon discovery of the nonconformity. In order to receive remedies under this limited warranty, a warranty claim must have been registered with DECKED LLC by the original purchaser, must describe the nature of the products nonconformity, include a copy of the original sales receipt, invoice, or other proof of purchase and be accompanied with photos or video. Repairs or modifications made to the DECKED Product by other than the Manufacturer or its authorized agent will nullify this limited warranty. Coverage under this limited warranty is conditioned at all times upon the owner's compliance with these required registration, notification, and repair procedures.

Product registration may be performed at:
decked.com/register

Warranty claims must include reciprocal contact information and may be made via certified mail or email to:

DECKED Warranty and Claims
PO Box 885
Ketchum, ID 83340
warranty@decked.com
208-806-0251



**SCAN TO REGISTER
YOUR SYSTEM**

Register your system at
decked.com/warranty

PATENTS

MIDSIZE DRAWER SYSTEM:

US10988087B2, 112017005448.6, AU2017348386A1, 3042037

FULL SIZE DRAWER SYSTEM:

US9527454-B2, USD719905 S, US9168874 B2, CA2969118A1

TOOL BOX:

US20210062581A1

For more information on our patents visit: decked.com/patents