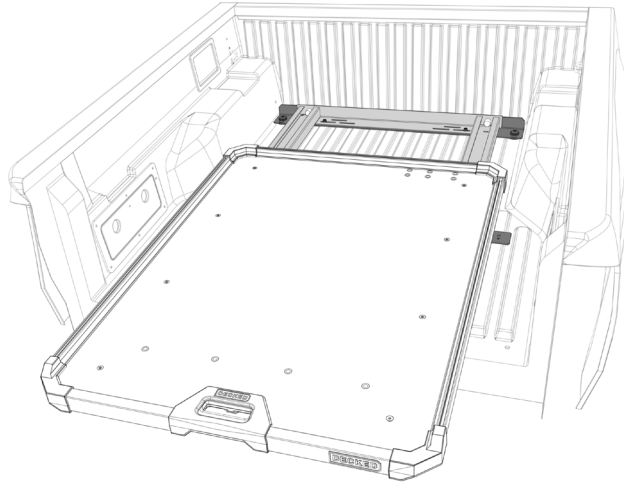


DECKED

INSTALLATION INSTRUCTIONS*



DCG1500-5641 NO DRILL BED INSTALL TACOMA 5' BEDS 2016-2023

FACTORY INSPECTION CHECKLIST

- ☐ INSTRUCTIONS
- ☐ HW KIT - C0093
- ☐ BIG CABSIDE BRACKET X 1
- ☐ BIG FLAT BRACKET X 1

DATE: _____

INITIALS: _____

INITIALS: _____

*Trust us on this one; don't go commando and attempt your install without reading.
You'll just cuss a bunch and create even more chaos in your truck.

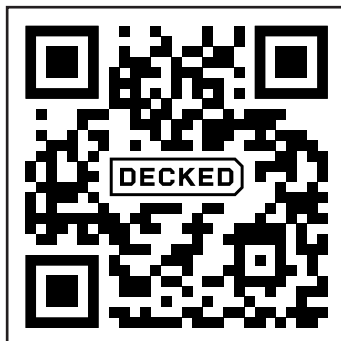


IMPORTANT INSTALLATION INFORMATION AND **WARNINGS**:

- TAILGATE MUST BE CLOSED AND LATCHED DURING TRANSIT.
- Please reference vehicle owner's manual for maximum payload capacity.
- Operate CargoGlide unit while parked on level surfaces only.
- It is the responsibility of the installer to ensure the DECKED DCG1500 unit is securely fastened to the bed of the truck.
- We have provided replacement bed bolts for this installation. Do NOT reinstall the original bed bolts.
- Vibration can loosen fasteners. Check fasteners periodically.

INSTALL VIDEO

High tech link to video here or you can visit decked.com/installvideo :



SCAN FOR
INSTRUCTION VIDEOS

COMPATABILITY:

The included brackets and hardware will work with the following CargoGlide units:

- DCG1500-5641

TOOLS REQUIRED

- tape measure
- 5/32" hex wrench
- 1/2" socket
- masking tape
- adjustable wrench
- ratchet or drill
- torque wrench

CONTENTS

BIG CABSIDE BRACKET	1
BIG FLAT BRACKET	1
RUBBER PADS	2
SPACER PUCKS	4
ELEVATOR BOLTS	4
LOCKNUTS	4
METAL WASHERS	4
NYLON WASHERS	4
REPLACEMENT TOYOTA BED BOLTS	4
T55 BIT	1

HEY! TORQUE BOY

READ BEFORE YOU INSTALL

Welcome to DECKED! In a world of crappy instructions, bad advice, and questionable sources of truth, we are here to make sure that your install goes as smoothly as possible, saving you headaches and heartburn. That said, your part is to read the darned instructions!

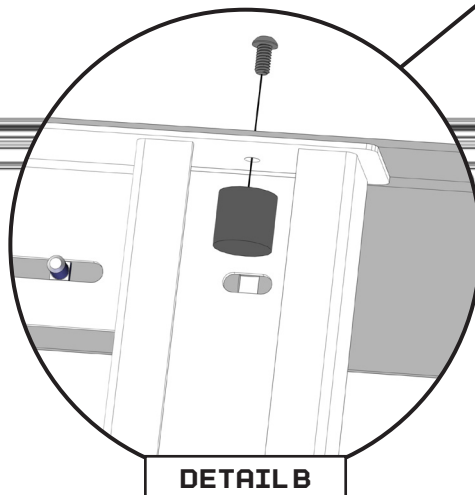
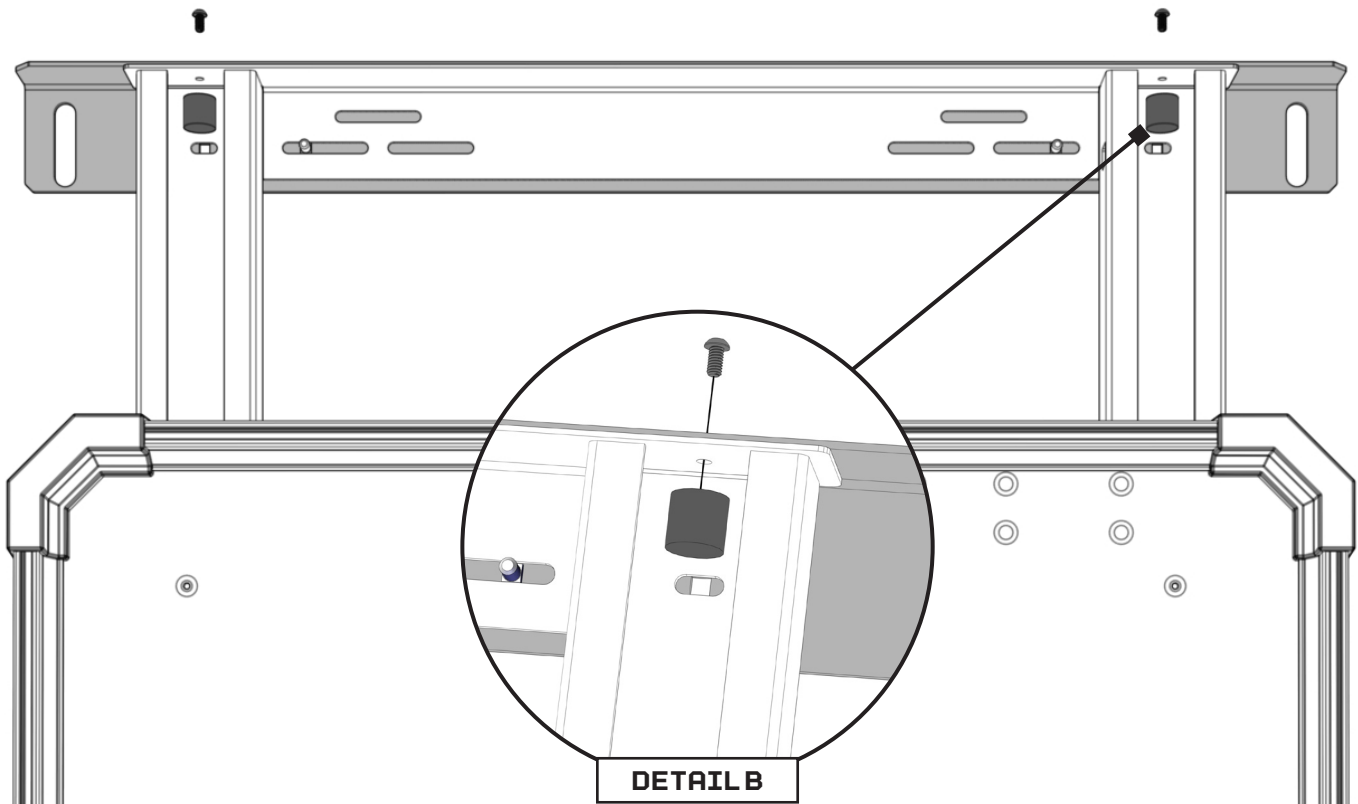
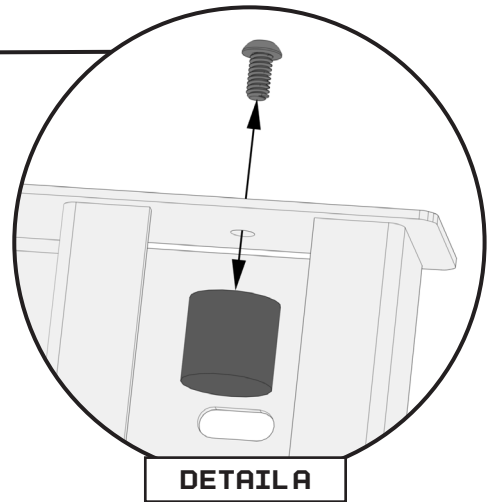
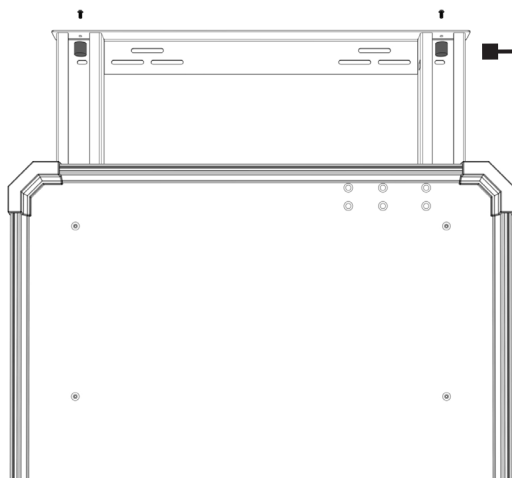
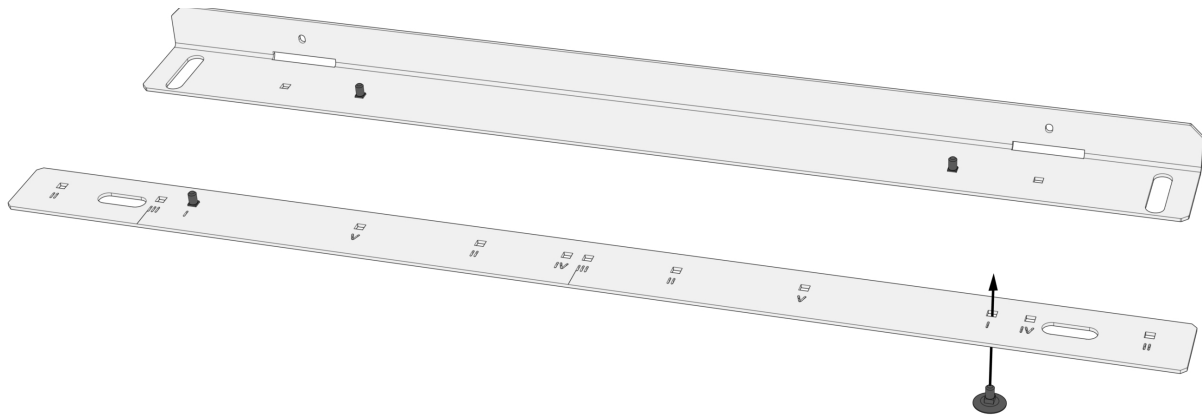
We have illustrated install into one truck - your truck may have different features in the bed. Test fit with all accessories installed.

Questions? Please call us: 208-806-0251.

STEP 1:

PREPARE BRACKETS

1. Install elevator bolts from the underside of both brackets in the square holes shown; Use the inbound square holes on the cabside bracket and the holes marked with "I" on the flat bracket.
2. Tape the elevator bolts in place from below the bracket.
3. Lay the CargoGlide on a flat surface.
4. Pull the CargoGlide tray out to the first stop.
5. Use a 5/32" hex wrench to remove the bumpers from the cabside of the bottom CargoGlide frame. Save the bumpers and screws. DETAIL A.
6. Align the cabside bracket under the cabside of the CargoGlide bottom frame. Confirm the elevator bolts are seated in the mounting slot in the cabside bracket.
7. Reinstall the bumper by installing the screw through both the cabside bracket and the CargoGlide frame. Tighten until snug. DETAIL B.



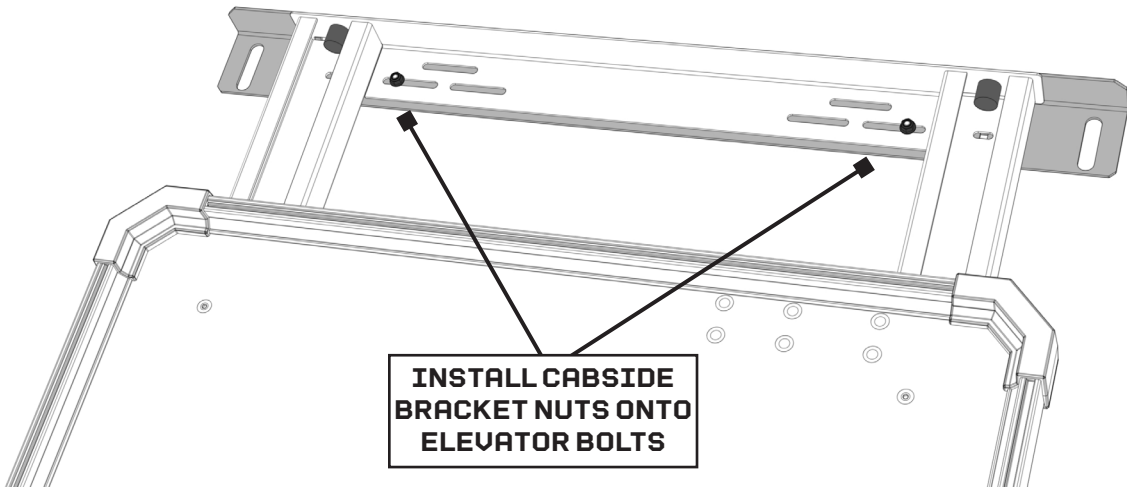
STEP 2:

SECURE THE AREA

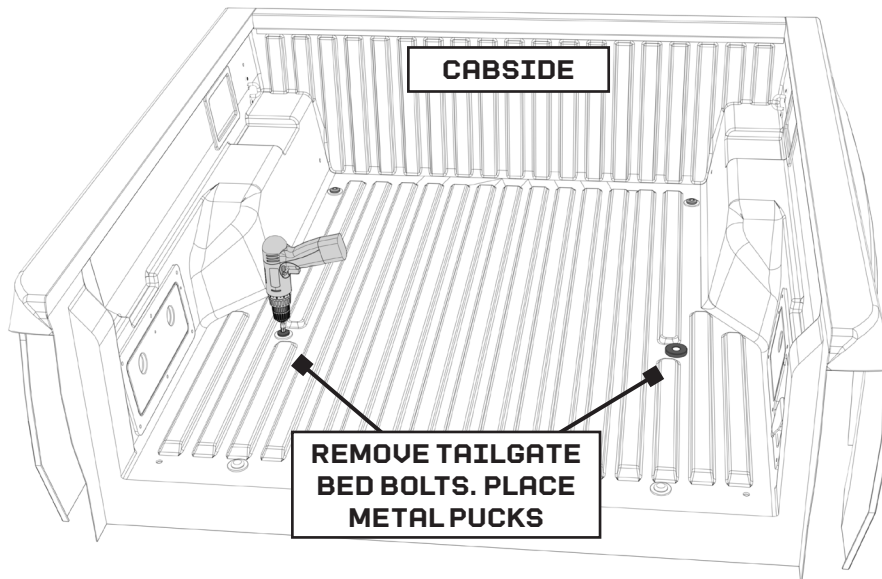
1. Install the flanged nuts onto the elevator bolts in the cabside bracket. Tighten until snug.
2. Use the T55 bit provided to remove the bed bolts in the middle of the bed. Toss the factory bed bolts and washers. These won't be used again. DETAIL A.

IMPORTANT: REMOVE ONLY TWO BED BOLTS AT A TIME.
Do NOT remove all four bed bolts at the same time.
DO NOT use the original bed bolts.

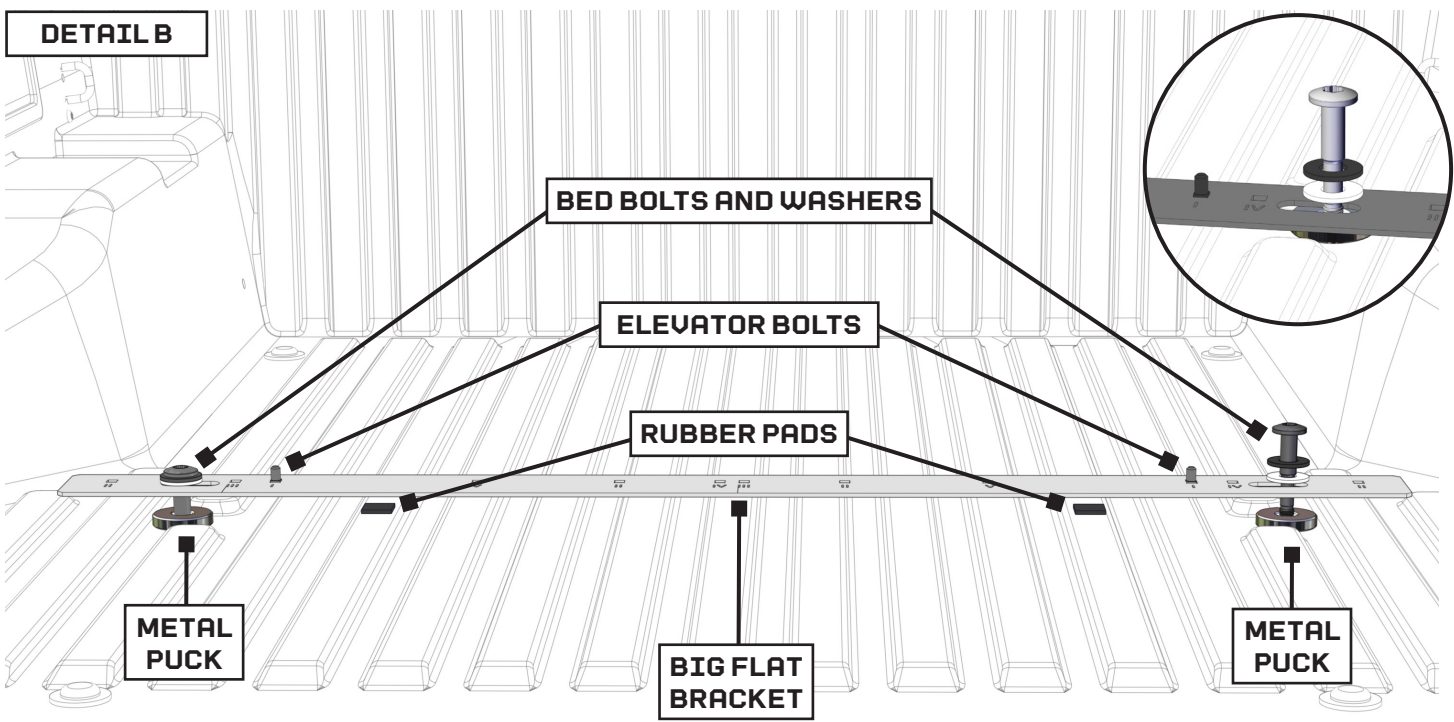
3. Place a metal puck over each of the middle bed bolt holes. DETAIL A.
4. Lay the Big Flat bracket in the truck bed with the Roman numerals on the tailgate side. The two elevator bolt tails will be facing up. Align the slotted mounting holes in the bracket over the metal pucks and bed bolt mounting holes.
5. Remove the adhesive backing on a rubber pad, lift the Big Flat bracket slightly and adhere to the underside of the Big Flat Bracket so it resides over the bed rib closest to the elevator bolts. DETAIL B.
6. Install a metal washer and nylon washer onto all replacement Toyota bed bolts. DETAIL B.
7. Install a bed bolt and washers through the Big Flat bracket, metal puck and into the bed bolt mounting holes. Confirm the elevator bolts are installed and in place. Tighten the mid-bed bed bolts to the original manufacturer's torque recommendation. The Internet told us 60 ft-lbs., but check your owner's manual. DETAIL B.



DETAIL A



DETAIL B



STEP 3:

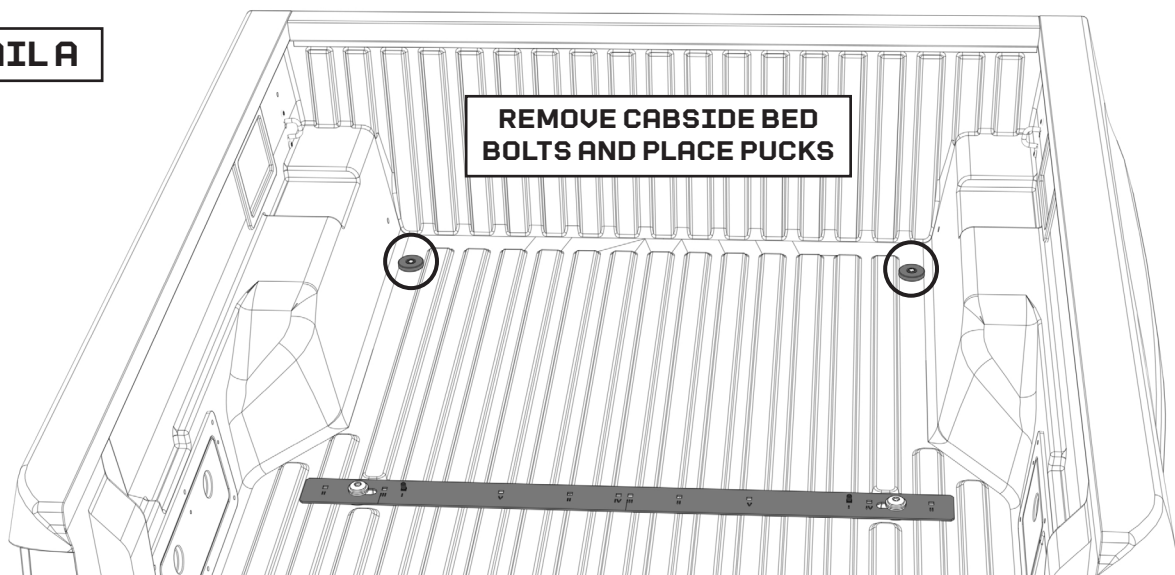
TO THE TRUCK

1. Remove the cabside bed bolts and washers. Toss these as they will not be used again.
2. Place a metal puck over the cabside bed bolt mounting holes. **DETAIL A.**
3. Carefully pull out the CargoGlide tray and team lift the CargoGlide and attached cabside bracket and place in the bed of the truck. Align the slots in the cabside bracket over the cabside metal pucks.

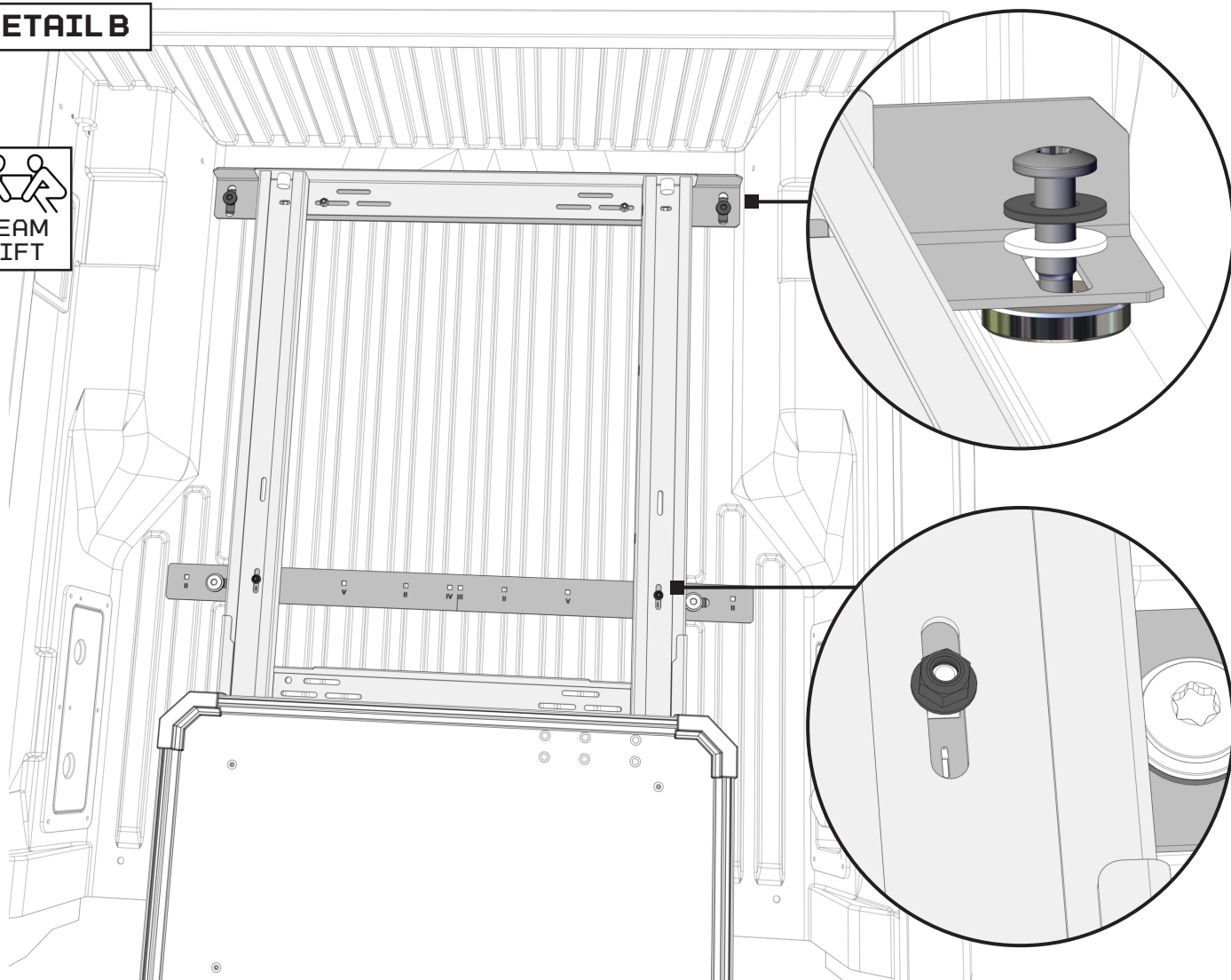
IMPORTANT: The CargoGlide must be supported at the tailgate side for the next steps.

4. Confirm the elevator bolts in the Big Flat bracket are seated in the mounting slots in the CargoGlide bottom frame.
5. Install a flanged nut onto each Big Flat bracket elevator bolt. Leave loose for now. **DETAIL B.**
6. Install a bed bolt and washers into each cabside bracket mounting hole. Leave loose for now. **DETAIL B.**
7. Position the CargoGlide in the bed front/back. Confirm the tray can be locked in the fully stowed position. Confirm the tailgate can close and latch shut.
8. Tighten the cabside bed bolts to the original manufacturer's torque recommendation. The Internet told us 60 ft-lbs., but check your owner's manual.
9. Tighten the Big Flat Bracket nuts until snug.
10. Test tray function. Confirm clearance. Rock on.

DETAIL A



DETAIL B



**CONGRATS,
GAME CHANGER!

YOU DID IT.**

Crack open a cold one of your liking, sit back
and admire your work. Now get busy organizin'!



DECKED PRODUCTS LIMITED LIFETIME WARRANTY

(Valid on DECKED Products purchased on or after 8/1/2021)

DECKED LLC, (the "Manufacturer") warrants the original purchaser only that DECKED Truck and Van Products (The "DECKED" Product) will be free from defects in material and workmanship from the date of purchase and continuing for the expected lifetime of the DECKED Product. The DECKED Product must be registered by the original purchaser with DECKED, LLC via its website at, decked.com/register, and a copy of the original sales receipt must be supplied to the Manufacturer at the time a warranty claim is made. This warranty terminates if the original purchaser transfers the DECKED Product to any other person or vehicle.

WHAT IS COVERED

All DECKED Products identified above on or after August 1, 2021. **DECKED's Limited Lifetime Warranty applies to US and Canadian customers only. International shipments are covered by DECKED's 3 Year Limited Warranty.**

WHAT WE WILL DO TO CORRECT PROBLEMS

Subject to the limitations and exclusions described in this limited warranty, the Manufacturer will remedy defects in workmanship or materials by providing one of the following remedies at its option and without charge to the original purchaser for parts: (a) repairing the defective portion of the DECKED Product or (b) replacing the entire DECKED Product. In addition, the Manufacturer may elect at its option not to repair or replace the DECKED Product, but rather issue to the original purchaser a refund equal to the purchase price paid for the DECKED Product or a credit to be used towards the purchase of a new DECKED Product.

WHAT IS NOT COVERED

This limited warranty expressly excludes:

- Damage or defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, installation in a non-supported vehicle or installed in a vehicle which does not match the DECKED Product's SKU-intended fitment or use, or modification of the product, or any types of repair of a DECKED Product other than those authorized or provided by the Manufacturer.
- Damage or defects resulting from conditions beyond the Manufacturer's control and specifications including, but not limited to modification, misuse, overloading, or failure to assemble, install or use the DECKED Product in accordance with the Manufacturer's written instructions or guidelines included with the DECKED Product or separately made available to the original purchaser.
- Damage to the contents of the DECKED Product or vehicle.
- TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING ECONOMIC LOSS, WHETHER RESULTING FROM NONPERFORMANCE, USE, MISUSE, OR INABILITY TO USE THE DECKED PRODUCT OR THE MANUFACTURER'S NEGLIGENCE.

NO OTHER EXPRESS WARRANTY APPLIES

This Limited Lifetime Warranty is the sole and exclusive warranty for DECKED Products. No employee, agent, dealer, or other person is authorized to alter this warranty or make any other warranty on behalf of DECKED LLC.

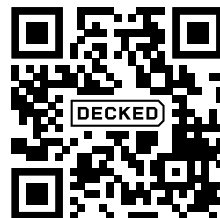
NOTIFICATION PROCEDURES

If the DECKED Product does not conform with the terms of this limited warranty, the original purchaser must promptly notify the Manufacturer in writing upon discovery of the nonconformity. In order to receive remedies under this limited warranty, a warranty claim must have been registered with DECKED LLC by the original purchaser, must describe the nature of the products nonconformity, include a copy of the original sales receipt, invoice, or other proof of purchase and be accompanied with photos or video. Repairs or modifications made to the DECKED Product by other than the Manufacturer or its authorized agent will nullify this limited warranty. Coverage under this limited warranty is conditioned at all times upon the owner's compliance with these required registration, notification, and repair procedures.

Product registration may be performed at:
decked.com/register

Warranty claims must include reciprocal contact information and may be made via certified mail or email to:

DECKED Warranty and Claims
PO Box 885
Ketchum, ID 83340
warranty@decked.com
208-806-0251



**SCAN TO REGISTER
YOUR SYSTEM**

Register your system at
decked.com/warranty

PATENTS

Covered by one or more patents:
www.decked.com/pages/patents