

INSTALLATION MANUAL

16612

Level of Difficulty

Easy

Parts List

Item	Qty	Description
1	1	Safety chain assembly
2	2	Safety-chain loop
3	1	Rail pin, 1/2"
4	1	Rail pin clip
5	1	Hex bolt, 1/2"
6	1	Nylock nut, 1/2"

Tools Required

Torque wrench	Socket, 3/4"
Wrench, 3/4"	--

Torque Specifications

1/2" bolt	65 ft-lbs.
Use above torque setting unless otherwise noted	

Product Registration

CURT Group stands behind our products with industry-leading warranties. Provide feedback and help us to improve our products by registering your purchase at: warranty.curtgroup.com/surveys

Maintenance

Inspect the unit for proper operation, and worn, damaged or missing parts. Replace as required or when the unit's wear exceeds 1/8" from the original surface.

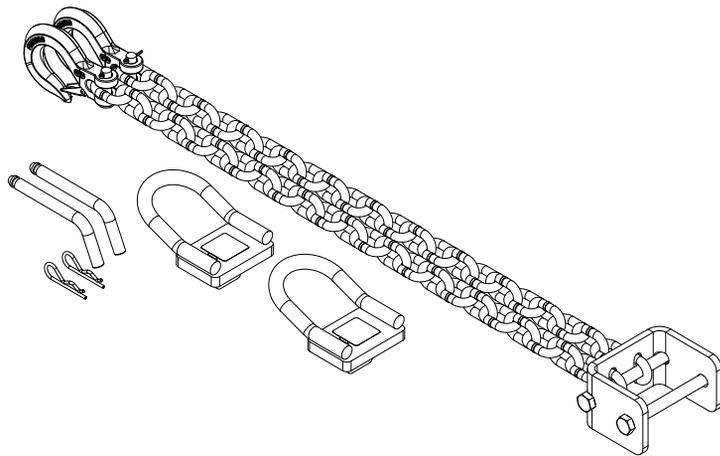
Check the hardware torque specification after the first 200 miles of towing and every 400 miles after that.

⚠ WARNING

Do not modify this product in any way. Unauthorized modification may impair the function and / or safety and could affect the life of the product and void the warranty.

Keep safety chains in place and in working order.

Product Photo



⚠ CAUTION

Check for damaged parts before each use. Carefully check that the product will operate properly and perform its intended function. Replace damaged or worn parts immediately. Never operate the product with a damaged part.

NOTICE

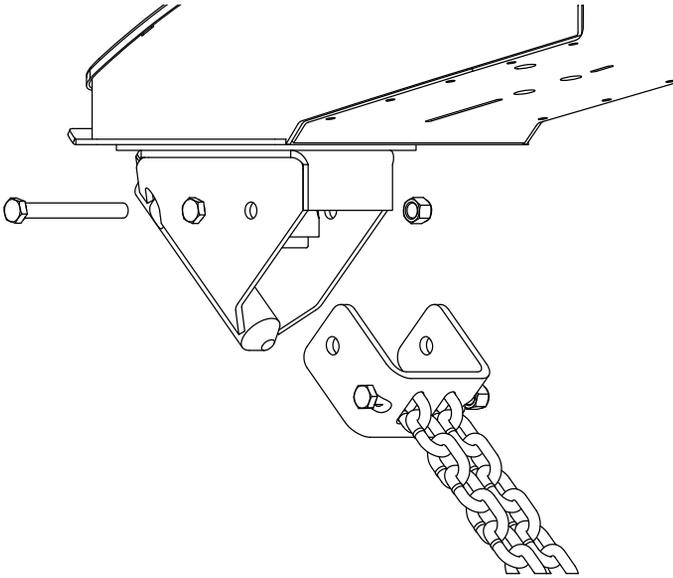
Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

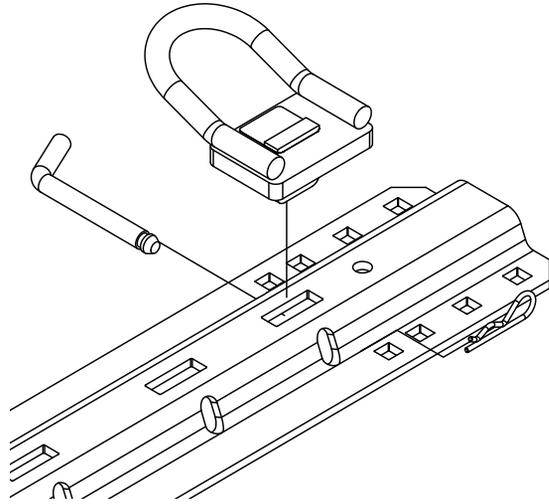
To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Step 1

Attach the safety chain assembly (#1) to the upper weldment by aligning the rear hole on the weldment and the hole on the safety chain assembly. Secure with a 1/2" hex bolt (#5) and nylock nut (#6) and torque to 65 ft-lbs.



Step 2 - Continued

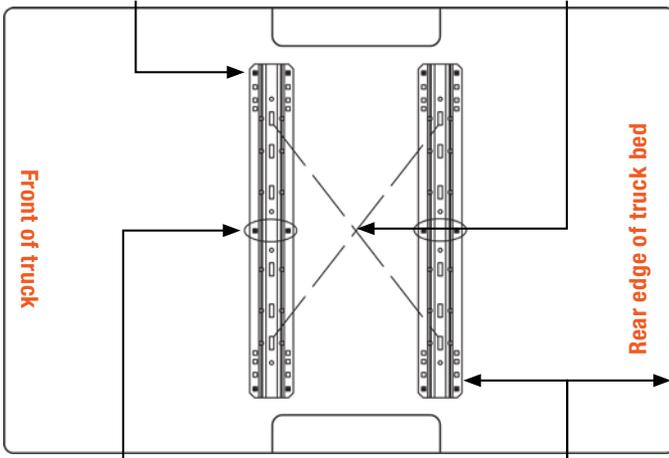


Step 2 - Check the Base Rails

Install both safety chain loops (#2) into the base rail closest to the rear of the truck

Ensure rail kits are installed according to rail kit manufacturer's recommended specifications

Measure diagonal from same reference point. Distances should be equal

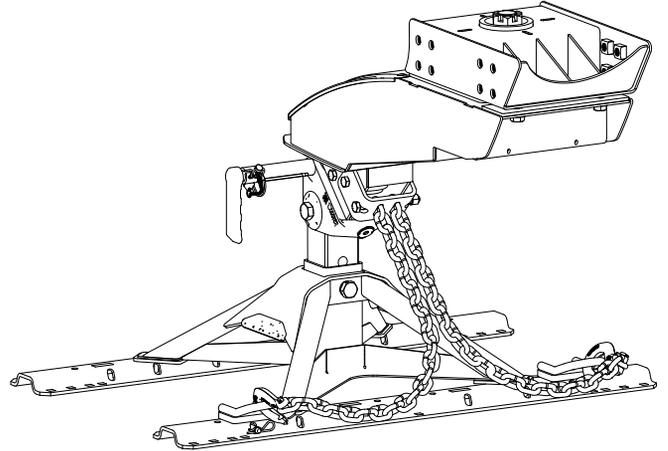


Each base rail must have a bolt in either of the marked holes. Check for obstructions before drilling

Rear edge of truck bed to rear edge of base rail

Step 3

Clasp each hook to its corresponding loop



⚠ WARNING

After connecting your safety chains to your trailer, always confirm the chains are long enough to support your maximum turning radius. Chains without adequate length may bind resulting in damage to your vehicle, hitch, and/or trailer.