



232 Branford Rd.
North Branford, CT 06471
Orders: 203.481.9460
Tech: 203.481.9943
Fax: 203.481.9641

Product Instructions

#21-850 SBC REAR MAIN SEAL ADAPTER



- 1) Remove original GM 1 piece rear seal.
- 2) Clean and check mounting surface. (GM does not always finish machining the area above the two top mounting holes.)
- 3) If the area above the two top mounting holes is not machined, do so at this time.
- 4) Separate new seal adapter into two pieces.
- 5) Install supplied gasket and bolt the upper half to the block.
- 6) When bolting the bottom half of the adapter to the upper half, apply a small amount of silicone to the mating surfaces.
- 7) Do not use rear rubber gasket to seal the oil pan to the adapter. This must be accomplished by using silicone only.

****NOTE: Do not use a rear rubber gasket to seal oil pan to adapter. This must be accomplished by using silicone only. After applying silicone sealer to gasket surface or adapter install the pan and lightly tighten the pan and seal area bolts allowing time for sealer to harden, after allowing time for the sealer to harden tighten all the way to specs creating the proper seal.**