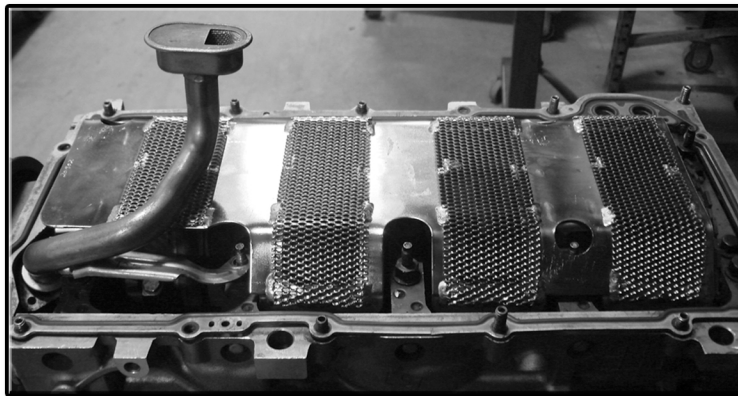




**232 Branford Rd.  
North Branford, CT 06471  
Orders: 203-481-9460  
Tech: 203-481-9943  
Fax: 203-481-9641**

## **PRODUCT INSTRUCTIONS**

### **20-902 / 20-902P Front Sump LS Windage Tray**



- 1) Our 20-902 / 20-902P windage trays mount off of the main studs already found on the LS block.**
- 2) For ease of installation remove the pickup before installing the windage tray.**
- 3) Mount the windage tray as close to the rotating assembly as possible for maximum performance gain. Use spacers in between stud and tray if needed for additional clearance.**
- 4) Be sure to spin the rotating assembly before bolting the windage tray in place to ensure proper clearance.**
- 5) After checking clearance use the 8mm nuts provided to secure the tray to the main caps.**
- 6) After securing the windage tray, reinstall the pickup and oil pan.**