



LS Style Track Alt/AC/PS Serpentine Kit
Kit # 20060 (Standard Mount Electronic Throttle Body Kit)
Kit # 20065 (Narrow Mount Mechanical Throttle Body Kit)

LS Style Track Alt/AC Serpentine Kit
Kit # 20070 (Standard Mount Electric Throttle Body Kit)
Kit # 20075 (Narrow Mount Mechanical Throttle Body Kit)

LS Revolver Alt/AC Serpentine Kit
20076 (Standard Mount Electric Throttle Body)

LS Revolver Alt/AC/PS Serpentine Kit
20077 (Standard Mount Electric Throttle Body)

PARTS LIST

Alternator Bracket

1-20062-A.....	Standard Mount Alt Bracket
or	
1-20066-A.....	Narrow Mount Alt Bracket
or	
1-20071-A.....	Revolver Alternator Bracket
1-20066-B.....	Alt Rear Support Bracket
1-20066-D.....	Alt Spacer Block (Non P/S Kits)
1-S270.....	3/8" x 3-1/2" SHCS
1-S453.....	5/8" x .850 Set Screw
1-S551.....	M8 x 25 mm SHCS
2-S552.....	M8 x 150 mm SHCS
1-S554.....	M8 x 80 mm SHCS
1-S622.....	3/8" Lock Nut

Air Conditioning Bracket

1-20063-A.....	Standard Mount A/C Bracket
or	
1-20067-A.....	Narrow Mount A/C Bracket
or	
1-20072-A.....	Revolver A/C Bracket
1-20067-B.....	A/C Rear Support Bracket
1-S150.....	5/16" x 1-1/2" SHCS
1-S158.....	5/16" x 2-1/2" SHCS
1-S248.....	3/8" x 1" SHCS
2-S551.....	M8 x 25 mm SHCS
1-S561.....	M10 x 30 mm SHCS
1-S564.....	M10 x 110 mm SHCS
1-TP3-1.400.....	3/8" x 1.400 Tube Spacer

Kits # 20060, 20065 & 20077 only with P/S

Power Steering Bracket

1-20068-A.....	Power Steering Main Bracket
1-20066-C.....	Alt Spacer Block (P/S Kits)
1-30024-A.....	Power Steering Rear Support
1-740-A.....	Idler Pulley
1-302-A.....	Idler Pulley Cap
3-S022.....	8-32" x 3/8" SHCS
1-S275.....	3/8" x 4-1/4" SHCS
3-S551.....	M8 x 25 mm SHCS
1-S570.....	M10 x 65 mm SHCS
1-S666.....	3/8" Flat Washer
1-AC3-.312.....	3/8" x .312 Aluminum Spacer
1-TP3-.400.....	3/8" x .400 Tube Spacer
1-TP3-1.520.....	3/8" x 1.520 Tube Spacer
1-TP7-1.525.....	7/16" x 1.525 Tube Spacer

Tensioner Bracket

1-20069-A.....	Tensioner Bracket
1-780-A.....	Tensioner Pulley Cap Adapter
1-307-A.....	Tensioner Pulley Cap
3-S025.....	8-32" x 5/8" SHCS
1-S324.....	3/8" x 2-1/4" Hex Head Bolt
3-S559.....	M8 x 100 mm SHCS
3-TP3-.520.....	3/8" x .520 Tube Spacer

Pulley Set

1-6352-A.....	Water Pump Pulley
1-6341-A.....	Crank Pulley
1-650-A.....	Power Steering Pulley (P/S Kits)
1-410-A.....	Water Pump Pulley Cap
1-394-A.....	A/C Clutch Cover
1-307-A.....	Alternator Pulley Cap
1-221-A.....	Alternator Fan
1-208-A.....	Alternator Pulley
6-S022.....	8-32" x 3/8" SHCS
3-S028.....	8-32" x 1" SHCS
3-S124.....	1/4" x 3/4" Button SHCS
3-S144.....	5/16" x 7/8" SHCS (P/S Kits)
4-S186.....	5/16" x 7/8" Fine SHCS
3-S248.....	3/8" x 1" SHCS
3-S520.....	M6 x 20 mm Button SHCS
1-S685.....	11/16" Lock Washer

Accessories

1-417.....	A/C Line Adapters
1-P116.....	Aluminum Water Pump
1-P318.....	Chrome Power Steering Pump
1-P412.....	Chrome A/C Compressor
1-P572.....	Chrome Alternator
1-P755-05.....	Polished Belt Tensioner

***NOTE:** Inspect all items for any imperfections or shortages of items. If any of those instances do come up, please call our tech line that's listed below. If you prefer a color copy of these instructions, please refer to our website listed below and click the instructions tab on your products web page. Some pulleys might have powdercoat build up and it may be necessary to remove with light grit sandpaper. These pulleys include alternator inner hole, and any pulley with a pilot shaft or locator hole.

PHOTO-1

Install required hub adapter to factory balancer. Remove stock T 16 bolt, and place adapter onto balancer. Apply loc-tite to supplied 16mm x 130mm bolt (S569) and install with new 11/16" (S686) washer and tighten down to secure hub.

***NOTE:** Hub adapters must be purchased separately based off your balancer. Bolt and washer are included in hub adapter, **NOT** in the serpentine kit.



PHOTO-2

Place tensioner base (20069-A) to the water pump using three T 8x 100mm SHCS (S559), spacing off water pump with three (TP3-.520) tube spacers between bracket and pump.



PHOTO-3

To install alternator and power steering brackets, start with two T 8 x 150mm (S552) SHCS and run through far left bolt holes of the alternator bracket (20062-A) or (20066-A) or (20071-A). If running power steering place bracket (20068-A) behind main bracket. Next add the alternator spacer block (20066-C) for p/s kits or (20066-D) for non-p/s kits, then the alternator rear support bracket (20066-B). Take the whole assembly and install onto the drivers side of the water pump. In the third hole run a T 8 x 80mm (S554) SHCS through the rear support bracket and water pump. **If not running p/s, skip to photo 5.**



PHOTO-4

Now mount the idler pulley (740-A) using a 3/8" x 4-1/4" SHCS (S275), the 3/8" flat washer (S666) and run through idler. Behind the idler insert an (AC3-.312) spacer, then run the bolt through the power steering bracket. Place a (TP3-1.520) spacer between the power steering bracket and the rear support bracket, run bolt through spacer and tighten. ***NOTE:** Leave idler cap off at this time.

PHOTO-5

Mount the a/c rear support bracket to the top two water pump ears and use one T 10 x 30mm SHCS (S561) in the lower hole and snug down for now.

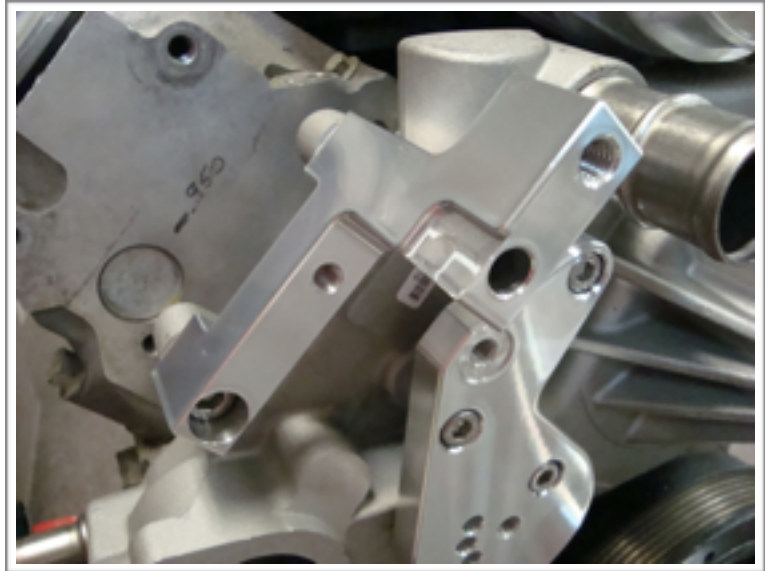


PHOTO-6

To install the main a/c bracket (20063-A) or (20067-A) or (20072-A), take one T 10 x 110mm SHCS (S564) and run through the middle hole of the main bracket and run through the rear support bracket and tighten into the second water pump ear. Next in the top hole use a 3/8" x 1" SHCS (S248) and tighten into rear support bracket. In the single lower hole closest to tensioner bracket, run a 5/16" x 2-1/2" SHCS (S158) and place a (TP3-1.400) between main bracket and tensioner bracket and tighten brackets together.

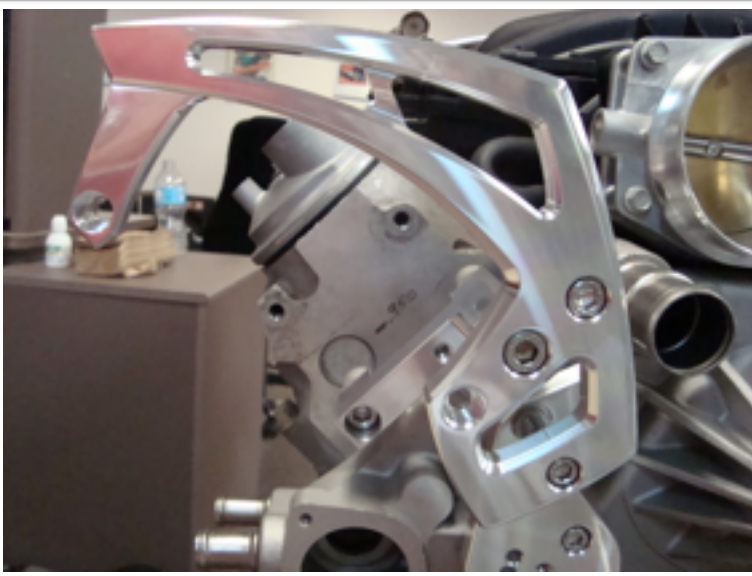


PHOTO-7

Mount the a/c compressor (P412) to the main a/c bracket using two T 8 x 25mm SHCS (S551). Tie the rear a/c ear to rear support bracket with one 5/16" x 1-1/2" SHCS (S150). Install the a/c cover (394-A) using either three 1/4-20" x 3/4" (S124) button heads or three M6 x 20mm (S520) button heads depending on the clutch you received. Both are provided. ***NOTE:** Do Not over tighten bolts, may cause clutch to lock up when engaged.





PHOTO-8

To install alternator (P572), first install the set screw (S453) into the rear support bracket. Hold alternator up to bracket and use set screw to take up gap between alternator ear and rear support bracket. Then run one 3/8" x 3-1/2" SHCS (S270) in lower hole through alternator, the set screw and run through rear support bracket and lock down with 3/8" lock nut (S622). In the upper hole use one T 8 x 25mm SHCS (S551) and tighten bolt.

PHOTO-9

Install the alternator fan (221-A) to the alternator (P572), then add the alternator pulley (208-A) and secure with the (S685) lock washer and nut. Then impact to 90 ft/lbs of torque. Now add the alternator cover (307-A) securing with three 8-32" x 1" SHCS (S028). **If not running p/s skip to photo 13.**

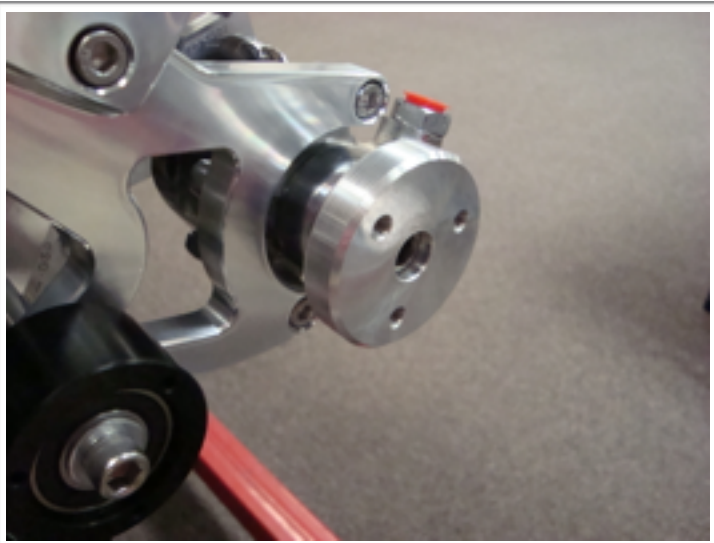
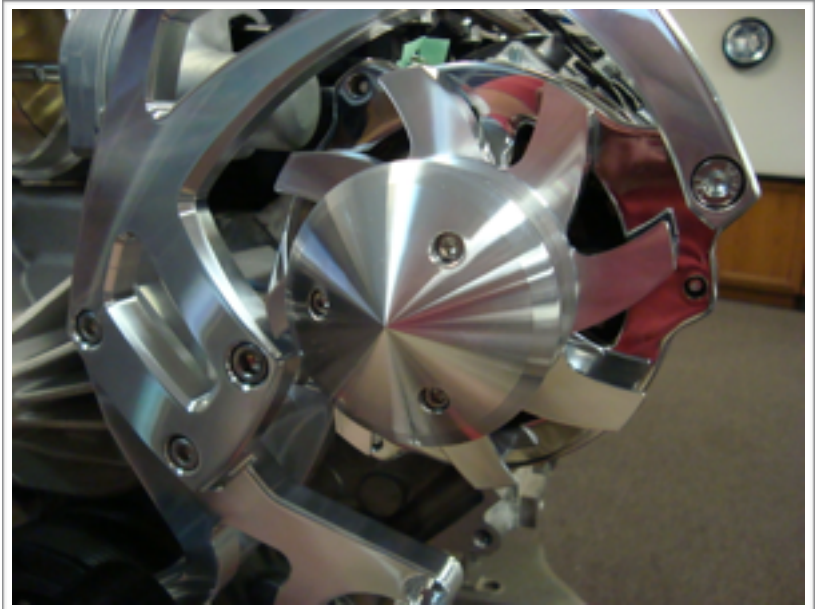


PHOTO-10

Mount the power steering pump (P318) to the power steering pump bracket with two T 8 x 25mm SHCS (S551).

PHOTO-11

Install power steering rear support bracket, first running a T 8 x 25mm SHCS (S551) through the rear support bracket (30024-A) and then a (TP3-.400) spacer and tie into the outer threaded hole of power steering pump. Now thread a T 10 x 65mm (S570) through the slotted part of bracket with a (TP7-1.525) spacer between bracket and head and tighten from there

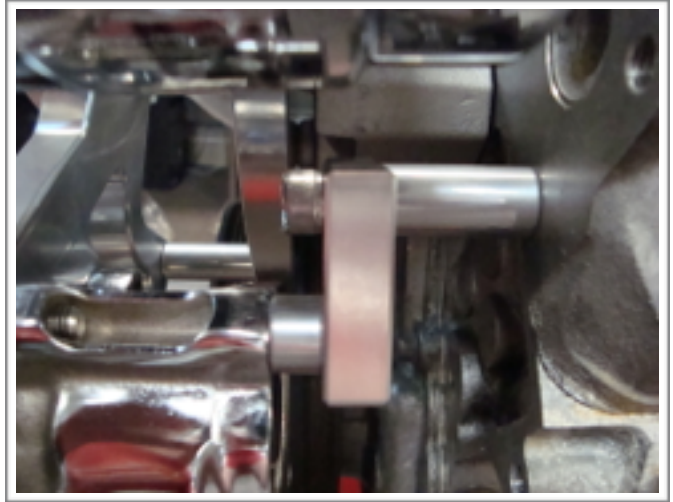


PHOTO-12

Now install the power steering pulley (650-A) to pre-installed hub with three 5/16" x 7/8" SHCS (S144).

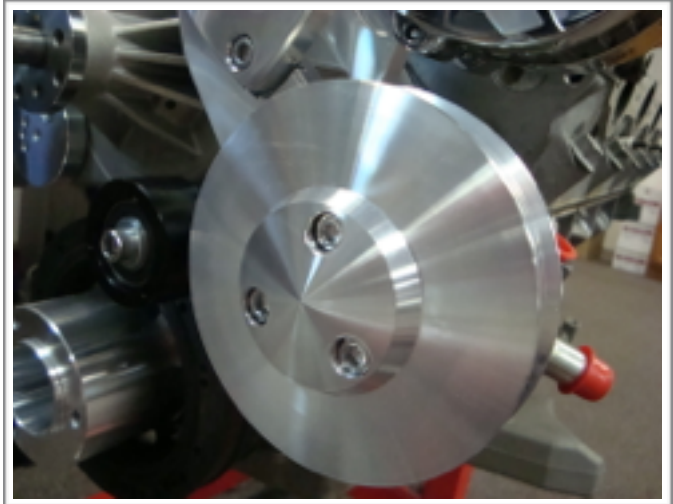


PHOTO-13

Mount the crank pulley (6341-A) to pre-installed hub using three 3/8" x 1" SHCS (S248).

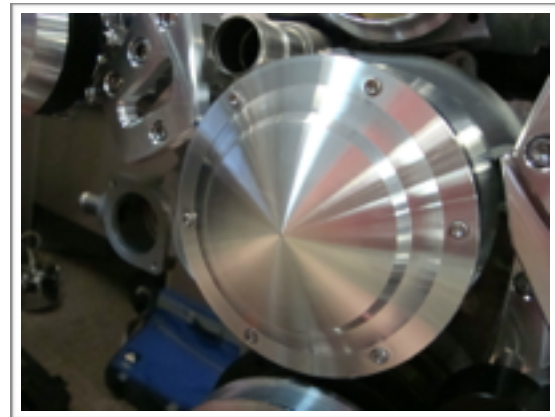
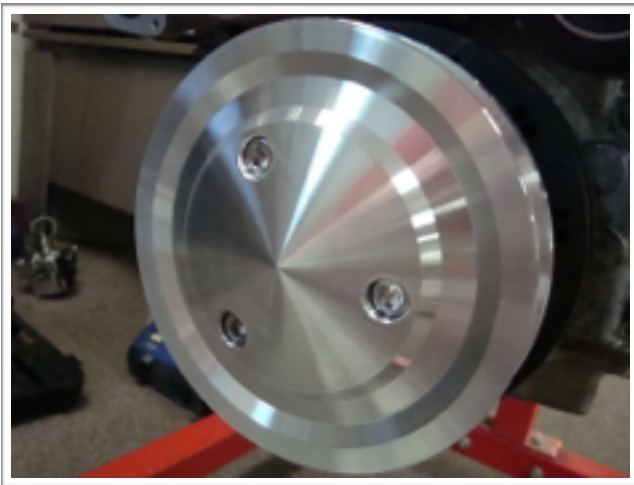


PHOTO-14

Install the water pump pulley (6352-A) to water pump hub, and use four 5/16" x 7/8" SHCS (S186) and tighten down. Next add water pump nose cover (410-A) to pulley and tighten down with six 8-32" x 3/8" SHCS (S022).



PHOTO-15

Mount the belt tensioner (P755-05) in the upper pin hole of the tensioner support bracket. Use one 3/8" x 2-1/4" hex bolt (S324) and align pin with bracket and tighten down. Remove factory 15mm bolt by unscrewing **counter clockwise** and **discard** factory washer. Install the (780-A) tensioner cover adapter to the tensioner pulley and re-install factory bolt and tighten.

PHOTO-16

For kit **20060** install the **76" Dayco (5060760)** belt, and for kit **20065** install a **78" Dayco (5060780)** belt by using the tensioner's 15mm bolt, pulling up **clockwise** on tensioner and route belt according to picture. Once belt is installed, add the tensioner pulley nose cover (307-A) using three 8-32" x 5/8" SCHS (S025). Finally install idler pulley cover (302-A) and tighten with three 8-32" x 3/8" UPÔÙ(S022) bolts.

***NOTE:** Due to belt variations in manufacturing it may be necessary to get belts that are either larger or smaller than we recommend. We recommend using Dayco manufactured belts.



Kit 20060 shown. Belt routing the same on 20065 kit as well.

PHOTO-17

For kit **20070** install the **67" Dayco (5060670)** belt, and for kit **20075** install a **68" Dayco (5060680)** belt by using the tensioner's 15mm bolt, pulling up **clockwise** on tensioner and route belt according to picture. Once belt is installed, add the tensioner pulley nose cover (307-A) using three 8/32" x 5/8" SCHS (S025). Finally install idler pulley cover (302-A) and tighten with three 8-32" x 3/8" (S022) bolts.

***NOTE:** Due to belt variations in manufacturing it may be necessary to get belts that are either larger or smaller than we recommend. We recommend using Dayco manufactured belts.



Kit 20070 shown. Belt routing the same on 20075 kit as well.

Revolver



Kit 20077 belt routing shown.
Belt sizes are the same as Style
Track standard mount kits.

Tech Support:
1-888-729-9070
info@marchperformance.com
www.marchperformance.com

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

DISCLAIMER OF OTHER WARRANTIES

EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST SO THAT THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

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THIS WARRANTY GIVES YOU SPECIFIC RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH MAY VARY FROM STATE TO STATE.

Your Responsibilities:

1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
MARCH PERFORMANCE
16160 PERFORMANCE WAY
NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. **Any product returned without the RGA# written on the return package next to the return shipping label will be refused.**

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. **The customer must include a written statement describing the alleged product defect.** The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
- 20% return fee on all reshelvable product
- 30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA# _____ CT# _____ Issued by: _____ Date _____

Purchaser's Name _____ Phone _____

Address _____

Purchased Directly Through _____ Invoice# _____

Product ID _____ Invoice Date _____

Reason _____

**** MOUNTED PRODUCTS ARE NONREFUNDABLE ****