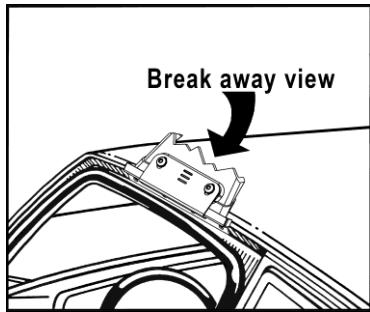




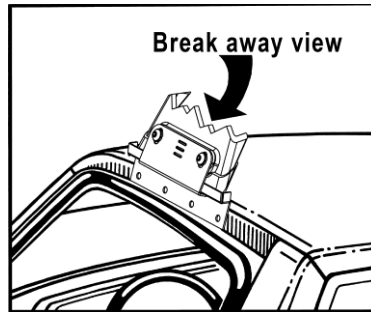
MOUNTING INSTRUCTIONS FOR RAINGUTTER BRACKET KIT

Part No's: 220041 / 220051 / 220061 / 220541 / 222741 / 223411 / 220081

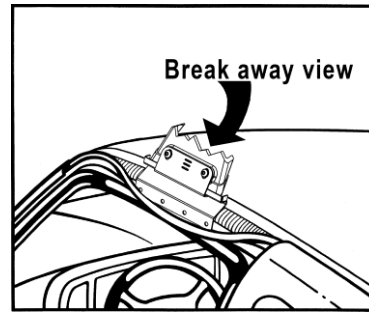
For Deluxe, Low, M-Profile and C-Profile Light Bars



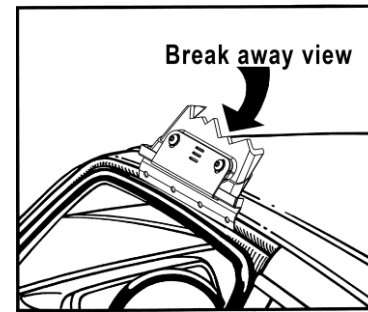
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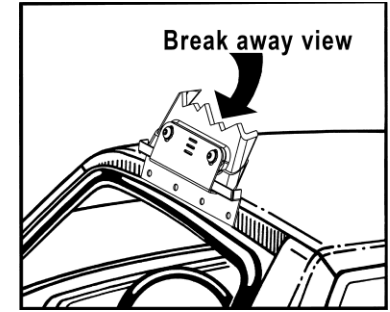
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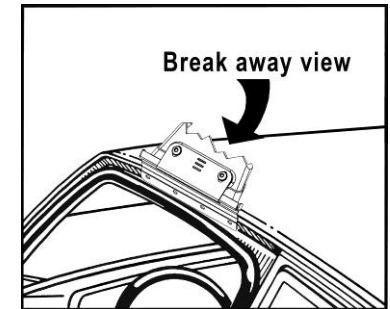
220541



222741



223411



220081

MATERIALS NEEDED: Phillips screw driver, drill motor, 1/8" drill bit.

MATERIALS FURNISHED: Two Rain-gutter Brackets, eight sheet metal screws and instruction page.

MOUNTING INSTRUCTIONS:

1. Open the vehicle door.
2. Using diagrams provided place the rain-gutter brackets underneath topside of door jam in desired location. You may have to pull back the weather stripping.
3. **IMPORTANT: BEFORE DRILLING ANY HOLES IN YOUR VEHICLE, BE SURE THAT THE POSITION OF YOUR BRACKET WILL NO INTERFERE WITH THE DOOR OPENING OR CLOSING. IF IT DOES MOVE YOUR BRACKET UP TO AVOID HITTING YOUR DOOR.**
4. Once you know the rain-gutter bracket will not interfere with you door, hold in place and mark four holes on vehicle using the stainless steel rain-gutter brackets as a guide.
5. Using a 1/8" drill bit, drill through marked holes on vehicle.
6. Before mounting the rain-gutter bracket (if you have the stainless steel rain-gutter bracket) peel off the plastic (PVC) protective tape. Place the bracket back into location and with the four sheet metal screws provided securely fasten the bracket to the vehicle.
7. Brackets now will be tightly secured to the vehicle. (Refer to the Light Bar instruction guide for installation of your Light Bar)
8. Repeat the same steps for the rain-gutter bracket on the other side.



Quality and Style that Endures

Follow the diagram and the written directions carefully for a proper, safe installation.

Should you encounter an unusual, unforeseen problem, contact our Technical Help Line
7:00 AM – 3:00 PM Pacific Time
(951) 719-1068

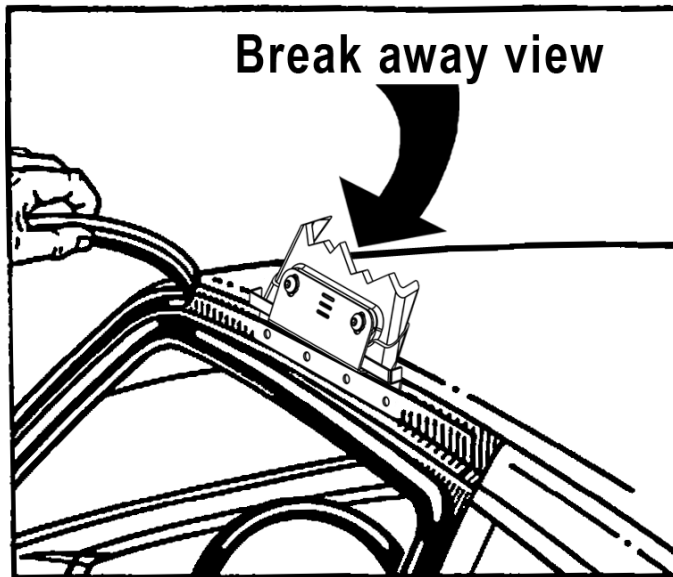
Visit our web-site at
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Warranty Information
on our website

Carr Pattern Co., Inc.



MOUNTING INSTRUCTIONS FOR '94-'02 DODGE RAM RAIN GUTTER KIT

Part No. 221501



Materials Needed:

1. Phillips screw driver
2. Drill motor
3. 1/8" drill bit
4. 3/16" drill bit
5. Dishwashing soap

Materials Furnished:

1. 2 – Rain gutter brackets
2. 8 – Sheet metal screws
3. Instruction sheet

1. Open vehicle door.
2. Refer to the diagram and peel back and take off the rubber weather stripping as shown in the diagram.
3. Use a Phillips screwdriver to remove two or three of the sheet metal screws on the channel that holds the rubber weather stripping that you have just removed.
4. Place the rain gutter bracket between the channel and the body metal of your truck.
5. Position the rain gutter bracket in the desired location.
6. Make sure that the rain gutter bracket rests on a ledge that is formed in the body metal of the truck.
7. **IMPORTANT: BEFORE DRILLING ANY HOLES IN YOUR VEHICLE, BE SURE THAT THE POSITION OF YOUR BRACKET WILL NO INTERFERE WITH THE DOOR OPENING OR CLOSING. IF IT DOES MOVE YOUR BRACKET UP TO AVOID HITTING YOUR DOOR.**
8. Once the rain gutter bracket is in position, hold tightly and drill four evenly spaced 1/8" holes (make sure these holes line up with the holes in the rain gutter bracket) through the channel, through the rain gutter bracket and through the body metal of your truck.
9. Remove the rain gutter bracket.
10. Drill out the four holes in the channel and the rain gutter bracket with a 3/6" drill bit. (**Important: DO NOT DRILL OUT THE FOUR 1/8" HOLES IN THE BODY METAL OF YOUR TRUCK WITH THE 3/16" BITDRILL BIT**).
11. If you have the stainless steel rain gutter brackets, peel off the white PVC tape now. Place the rain gutter brackets back into position.
12. Align the holes and install the sheet metal screws. (**Note: Do not over-tighten the sheet metal screws to avoid stripping them out**).
13. Take some dishwashing soap and generously apply it to the rubber weather stripping that has been removed.
14. You will find a notch at the top end of the channel where you can start to feed the rubber weather stripping back down through the channel.
15. The rain gutter bracket now will be tightly secured to your truck. (Refer to the Light Bar Instructions guide for installation of your Light Bar).
16. Repeat the same steps for the rain gutter bracket on the other side.