

## BX3720 Installation Instructions 1989-95 Toyota 2WD Pickup

Installation of this baseplate requires removing the front bumper and the lower trim panel, as well as the vehicle's tie down brackets.

- 1. Read the General Instruction Sheet included with the baseplate.
- 2. The baseplate mounts to the front underside of the truck using eight bolts (four existing and four provided); four on each side of the truck.
- 3. Remove the front bumper and lower trim panel as an assembly.
- 4. Remove the "tie down" bracket from each side of the truck. These are stamped and bent metal brackets with a round hole facing downward. Inspect the bolts for reuse.
- 5. Hold the baseplate in position on the truck aligning the rear holes with the "tie down" bracket holes and hand start the four bolts previously removed. Use Locktite on all bolts, but do not yet tighten.
- 6. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to facilitate easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.
- 7. With the baseplate in position, note that the front mounting tabs align with the existing holes in the front crossmember of the truck.
- 8. Insert the 1/2" nuts with the bent tab handle through the holes in the front crossmember, just inboard of each inner mounting tab so that the nut aligns with the hole in the mounting tabs and hand start a 1/2" bolt with a lock washer through the tab and frame, into the nuts.
- 9. Insert the 1/2" nuts with the straight tab handle through the opening in the ends of the crossmember so that the nut aligns with the hole in the outer mounting tabs and hand start a 1/2" bolt with a lock washer through the tab and frame, into the nuts.
- 10. When all bolts align, tighten securely.
- 11. Replace bumper and trim assembly.
- 12. Install the tow bar and safety cables according to the instructions included in their packages.
- 13. Do not substitute other devices if the pin and clip are lost.
- 14. DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.



## **Tools Required**

12mm Socket 3/4" Socket

14mm Socket Locktite Blue 17mm Socket

## **Parts List**

| Ref. No. | Qty. | Part No. | Description                                   |
|----------|------|----------|---|
| 1        | 1    | 61-3267  | Baseplate, Toyota 2WD Pickup                  |
| 2        | 2    | 61-3268  | Straight Tab Handle, Toyota 2WD Pickup        |
| 3        | 2    | 61-3269  | Bent Tab Handle, Toyota 2WD Pickup            |
| 4        | 4    |          | 1/2-13 x 1 1/2 Hex Head Bolt, Grade 5         |
| 5        | 4    | 203-0012 | 1/2 Lock Washer                               |
|          | 2    | 226-0046 | Baseplate Safety Cable, 36" CL II (Not Shown) |
|          | 4    | 229-0359 | Quicklink, 3/8, ZP (Not Shown)                |

