



BX2111 Installation Instructions
1992-94 Ford Tempo
1992-94 Mercury Topaz
(4 Cylinder Models)

Installation of this baseplate requires notching out the vehicle's plastic air dam in order to allow for clearance of the mount brackets.

1. Read the General Instruction Sheet included with this baseplate.
2. The baseplate attaches to the engine and stabilizer mounts under the car using six total bolts, all of which are supplied with the base plate.
3. Place a jack under the center of the stabilizer bar and apply enough pressure to hold the engine and stabilizer mount against the frame while the bolts are removed.
4. Hold the left and right mounts up under the car to determine the correct bolts to remove. Remove the six bolts and set them aside. They will be replaced by bolts provided with the baseplate.
5. Hold the mount brackets in position and mark the air dam for the notches. The plastic can be cut using a utility knife or a sharp pocket knife. This step will affect the final appearance of the installation, so cut carefully and do not remove any more of the plastic than is needed for clearance.
6. Check the threads in the nuts welded to the base angle by starting a bolt in each nut. If there is paint or weld splatter in the nut you may need to run a tap through the nut.
7. Using the bolts, lock washers, and spacers provided, loosely attach the left and right mounts to the car. With those six bolts started start the four bolts and lock washers that attach the mounts to the base angle.
8. When all bolts align, apply Locktite and tighten securely.
9. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to allow for easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.
10. Install the tow bar and safety cables according to the instructions included in their packages.
11. Do not substitute other devices if the tow bar pin and clip are lost.
12. **DEALER OR INSTALLER:** BE CERTAIN USER RECEIVES INSTRUCTION SHEET.

Automatic

Tools Required

13mm Socket
19mm Socket

15mm Socket
3/4" Socket

17mm Socket
Locktite

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-3764	Weldment, Base Assembly, BX2111
2	1	61-3765	Weldment, Mount Bracket, D-Side
3	1	61-3766	Weldment, Mount Bracket, P-Side
4	2	104-0367	Spacer Washer, 5/8"
5	4	104-0368	Spacer Washer, 3/4"
6	4	201-0011	1/2-13 x 1 1/4 Hex Head, Grade 5
7	4	201-0468	10mm-1.5 x 60mm Hex Head Bolt, Grade 10.9
8	2	201-0467	12mm-1.75 x 50mm Hex Head Bolt, Grade 10.9
9	4	203-0012	1/2 Lock Washer
10	4	203-0104	10mm Lock Washer
11	2	203-0105	12mm Lock Washer

