



## 24-on Toyota Tacoma sPOD Upfitter Kits (91-0008)



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## Warranty & Returns Policy

### WARRANTY AND REPAIR POLICY

sPOD offers a non-transferable 5-year limited warranty on electronic parts and components from manufacturers defects from the date of purchase (Effective on products purchased after 4/1/23). sPOD will repair or replace items in question and return them to Buyer at no charge. If the identical product is no longer available, sPOD will replace with a similar product of equal value. sPOD will not be responsible for any indirect or consequential damages in connection with defective merchandise.

### Exclusions:

Products that have been subjected to abuse, misuse, accident, alteration, modification, improper installation, tampering, or any use other than the product's designed purpose will void the warranty. The sPOD warranty excludes the following: Installation errors, abuse, misuse or crash damage, reverse polarity of battery cables, changing the 2 amp fuse for any other rated fuse, cutting off our connectors, splicing into our wires/harnesses, attaching anything other than our battery cables to our positive and negative terminal studs on our BantamX/SourceLT boards, changing our supplied switches (switch body), removing the actuators without using our specific actuator removal tool. This warranty shall be automatically voided if the items sent for warranty replacement are modified in any way or were not used as intended or applicable. Additionally, this warranty excludes normal wear and tear. NOTE: Any or all aftermarket brake controllers, hi-amp solenoids or any hi-amp relay that is attached to the same positive battery post will cause irreversible damage to the sPOD system. This will void all warranties. This warranty shall be automatically voided if the items sent for warranty replacement are returned with water/liquid/chemical damage to any electrical component.

The buyer MUST provide a copy of the original invoice or have completed the online product registration. Shipping responsibilities and/or charges will be determined once a claim has been opened. sPOD systems will be repaired or replaced at manufacturer's discretion. This warranty does not cover miscellaneous expenses, including, but not limited to, outside labor costs incurred for the installation, removal, replacement, and repair or troubleshooting. **Please contact sPOD to assist with troubleshooting prior to uninstalling your entire system as the solution may not require that the system be removed.**

All claims must be made in writing by mail or e-mail directly to sPOD:

By Mail: sPOD 2950 Norman Strasse Road San Marcos, CA 92069

By E-mail: Tech@4x4s-pod.com



## **RETURN AND REFUND POLICY**

sPOD will accept returns within 30 days from receipt of merchandise under the following conditions: Merchandise needs to be returned unused, with all printed material and accessories enclosed. If not in its original condition or the product shows signs of installation, additional charges will be applied or may not be accepted. All returns must be accompanied with a return merchandise authorization (RMA) number (to be provided by sPOD at time of request) and a receipt of original purchase.

To obtain an RMA number, please email [Tech@4x4S-pod.com](mailto:Tech@4x4S-pod.com) with your full name, invoice number, and part number of the item(s) you need to return.

A 15% percent restocking fee will apply after 30 days. All shipping charges are at the buyer's expense. The original shipping fees are non-refundable. We strongly recommend you insure all packages before shipping. We are not responsible for lost or stolen merchandise while in transit. We assume liability once the returned system has reached our facilities. Once your return shipment has been received and approved, your return will be processed. Failure to comply with the process and terms stated above may result in a processing delay and/or a refusal of the returned package.




**The above warranties and policies are subject to change without prior notice.**

**\*\*For a color copy of instructions, visit your vehicle specific application on [BajaDesigns.com](http://BajaDesigns.com) \*\***

### **Required Tool(s):**

- Socket: 10mm, 12mm
  - Wrench: 12mm
  - Flush cuts
  - Wire strippers
- Flat head screwdriver

### **Parts List:**

			
<b>(87-0026) (Qty: 1)</b> PCM w/ Bracket and Battery Cables Attached	<b>(20-1612) (Qty: 8)</b> 8" zip-tie	<b>(60-0101) (QTY:1)</b> 2024-On Toyota Tacoma, Upfitter Harness	

**To begin, make sure the vehicle is in park, on level ground and the parking brake is engaged.**

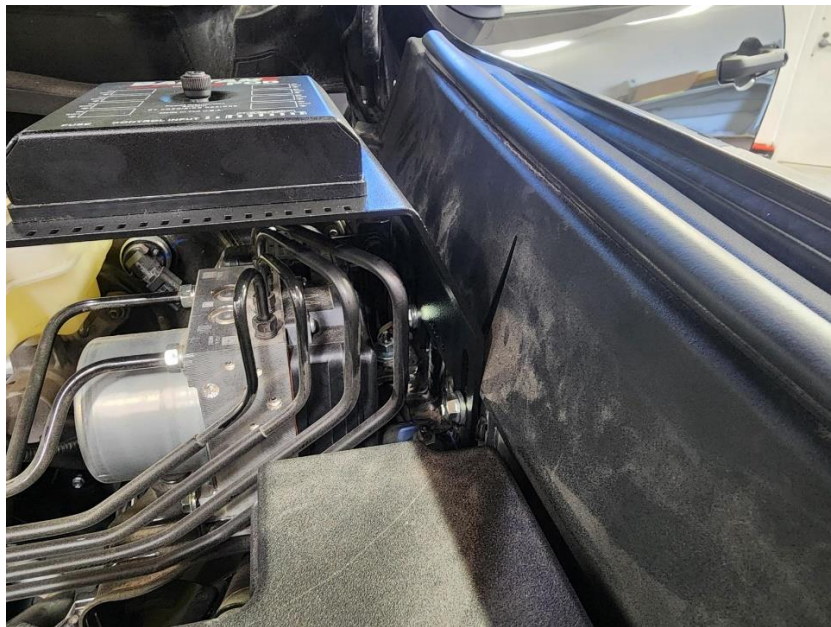
**Step 1:** Disconnect the negative battery cable using a 10mm socket. For hybrids, the battery is located under the rear seat.



**Step 2:** Locate the 2 bolts on the driver side inner fender securing the ABS pump. Loosen the bolts till about ¼" of the threads are showing using a 12mm wrench (preferably a ratcheting wrench).



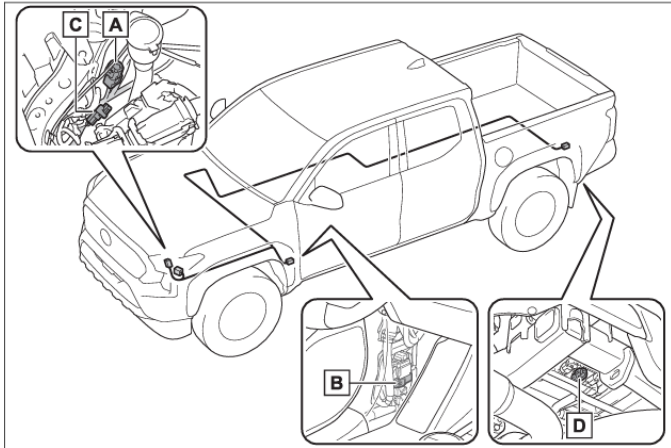
**Step 3:** Take the PCM and bracket and slot the bracket between the bolts and fender leaving about an inch of clearance between the brake lines and the bracket. Tighten the bolts back down.



**Step 3:** Locate the OEM upfitter plug

Remove the OEM connector plug A from the harness behind the driver side headlight.

Location of auxiliary switch wire harness connectors:

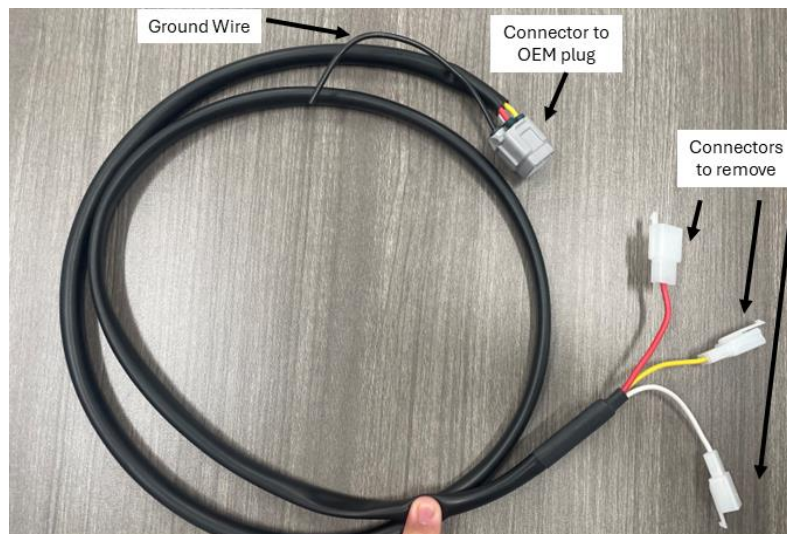


- A** Engine compartment
- B** Cabin (behind trim panel)
- C** Engine compartment
- D** Rear frame

Powered Circuits:



**Step 4: Harness info.** Plug in the connector on the harness provided into the OEM connector pictured above "Upfitter OEM Connector (5 Wire)". With flush cuts, remove the connectors labeled "Connectors to remove".

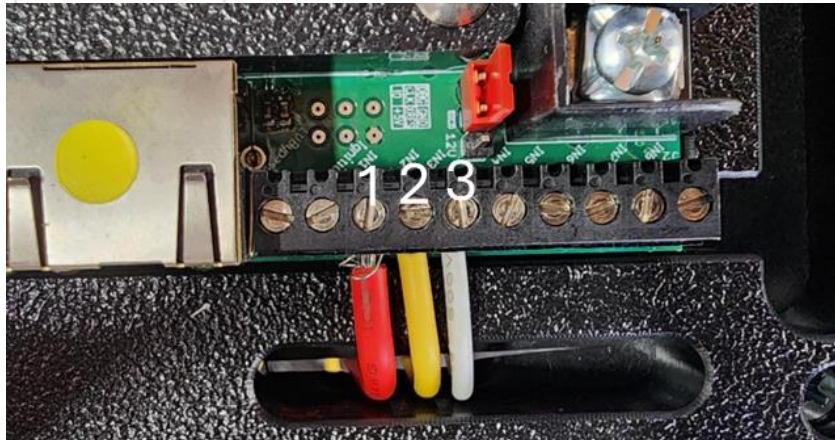


**\*OEM connector is tied away with black electrical tape\***

- Aux 1: Red wire (Baja Designs adapter)
- Aux 2: Yellow wire (Baja Designs adapter)
- Aux 3: White wire (Baja Designs adapter)

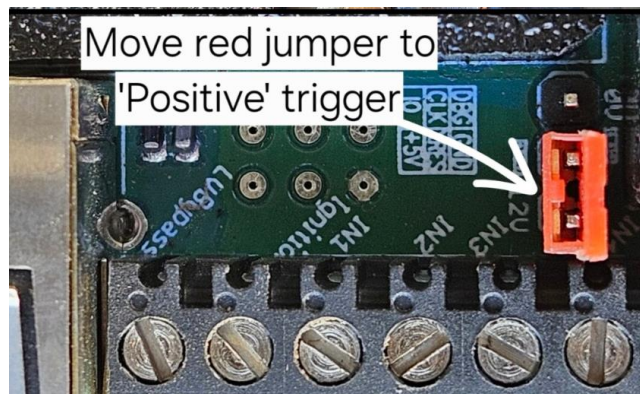
**Step 7:** Route the upfitter harness into the PCM through the small slot on the bottom of the unit. With a flathead screwdriver, loosen the input blocks labeled “IN1” through “IN3”. Match the harness wire color with its input number from the chart below. Insert the wire into its corresponding input port and tighten the screw.

	Toyota Upfitter Harness	Input Number
Connector 1	Red	1
	Yellow	2
	White	3

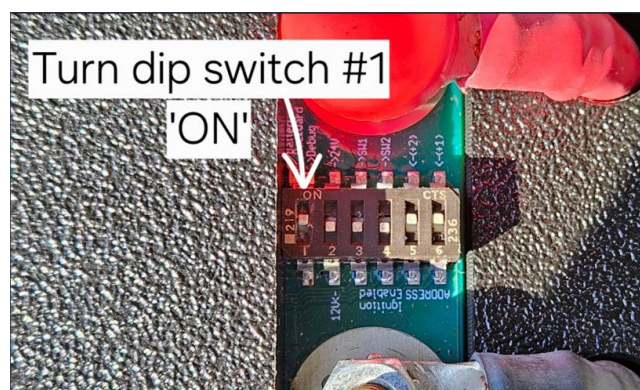


**Step 8: \*UPFITTER SWITCH NOTES\***

- 1) Locate the red jumper tab near the input block on the PCM
- 2) Remove the red jumper and reinstall to where it is connecting the 12v tower & center tower (seen in Picture #1)



- 3) Using a pick or small screwdriver put Dip Switch #1 into the “On” position (seen in Picture #2). The “ON” Position is opposite of the numbered row.



**Step 9:** Route the battery cables across the firewall and to the battery located on the passenger side of the engine bay. With a 12mm socket, connect the red wire to the positive battery cable. Repeat with the black wire and negative battery cable.

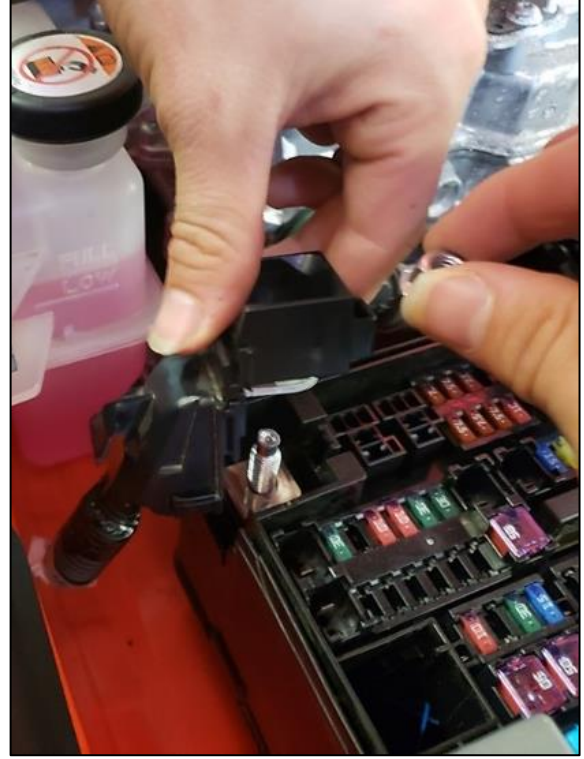


**Step 10:** Reconnect the negative battery cable to the battery.

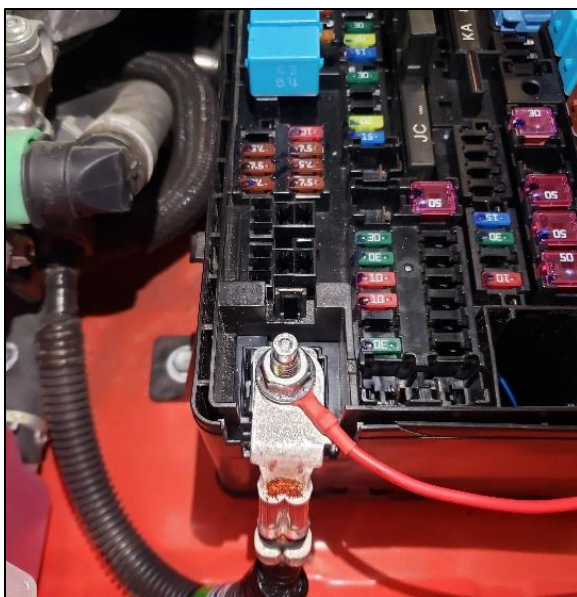


### Hybrids Only

Remove the passenger side fuse panel cover and locate the positive battery wire and post (boxed). Using a 12mm socket, remove the nut holding down the wire and release the tab to the right of the post. Lift to remove the wire and plastic wire cover.



Twist to pull apart the top of the plastic cable cover until it resembles the photo below. Using a flat head screwdriver, release the 2 tabs on the bottom of the plastic wire cover until the two halves separate and remove them from the wire. Discard the piece that the wire terminal runs through. Replace the battery cable and install the positive (red) ring terminal of the main wiring harness onto the post. Replace the upper battery cable cover, reinstall the 12mm nut and replace the fuse box cover.



\*Tie all wires away from sharp, hot, and/or rotating components.

\* Re-torque all the fasteners after 100 miles.

\*Your install is now complete! Thank you for choosing Baja Designs.