



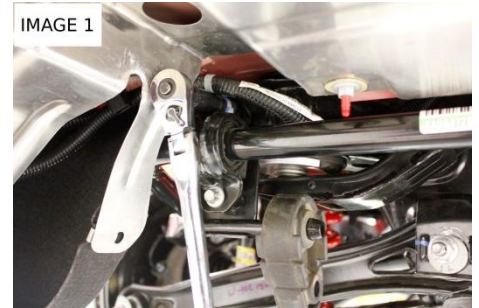
## SB054 – REAR SWAY BAR

### RECOMMENDED TOOLS:

- Jack and jack stands
- Deep well sockets – 15mm, 10mm
- Wrench – 15mm
- Ratchet
- 5mm hex key

### INSTALLATION:

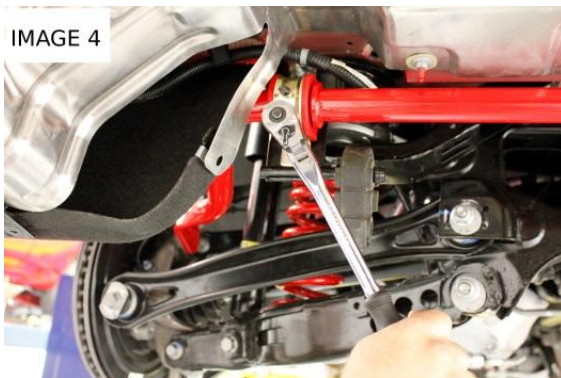
1. Lift the rear of the vehicle and support with jack stands under the frame rails. Ensure your jack and jack stand placement doesn't interfere with the removal of the original sway bar.
2. Using a 10mm socket, remove the stock sway bar mounting bolts as shown in **IMAGE 1**.
3. Using the 15mm wrench, disconnect both rear lower sway bar links as seen in **IMAGE 2**.
4. Using a 15mm wrench and a 5mm hex key, remove the upper sway bar end link on both sides as seen in **IMAGE 3**.
5. Remove original sway bar.
6. Install BMR sway bar with the 4 10mm bolts in the supplied bushings, leave finger tight. **IMAGE 4**
7. Install both sway bar end links with the 15mm wrench and 5mm hex key. Tighten to 35ft/lb. **IMAGE 5**
8. Tighten the 10mm sway bar bushing bolts to 35ft/lb.



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9. Remove jack stands and lower vehicle.



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