

Chassis Jacking Rail Installation Instructions

Tools required:

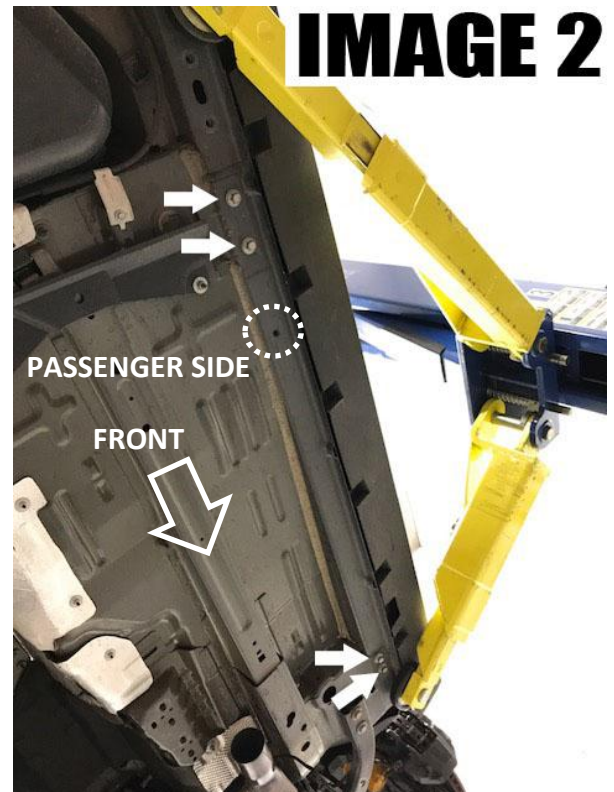
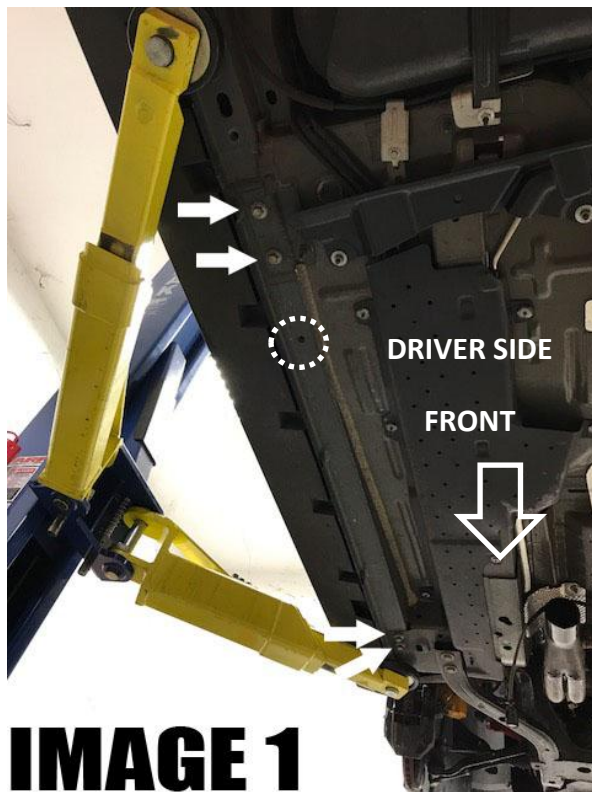
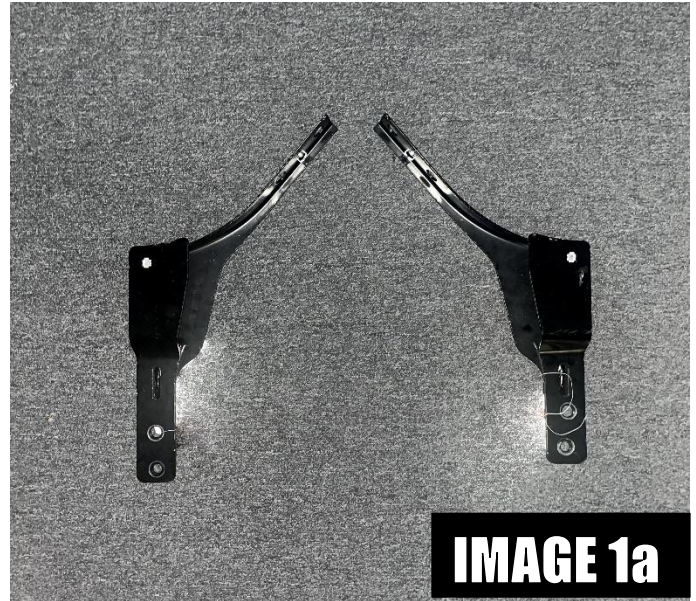
1. Ramps or jack and jack stands
2. Ratchet
3. 15mm socket

Installation:

1. Place vehicle on ramps or lift vehicle and secure on jack stands
2. Remove the eight (8) 15mm bolts as shown in **IMAGE 1** and **2**.

(NOTE: THE FRONT TWO BOLT HOLES AND FORWARD-REAR BOLT HOLE WILL BE REUSED IN ADDITION TO THE HOLES CIRCLES BELOW. THESE HOLES SHOULD MATCH THE THREADS OF THE FACTORY FASTENERS)

(NOTE: IF YOU ARE USING THE STOCK K-MEMBER, YOU WILL NEED TO REMOVE AND DISCARD THE WHEEL WELL LINER BRACKETS PICTURED IN **IMAGE 1a**)



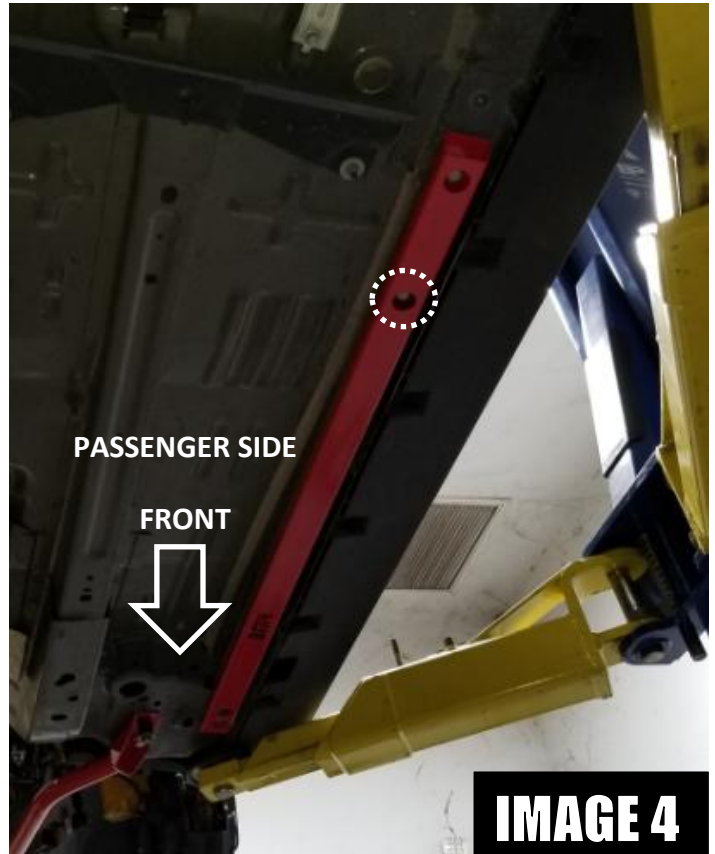
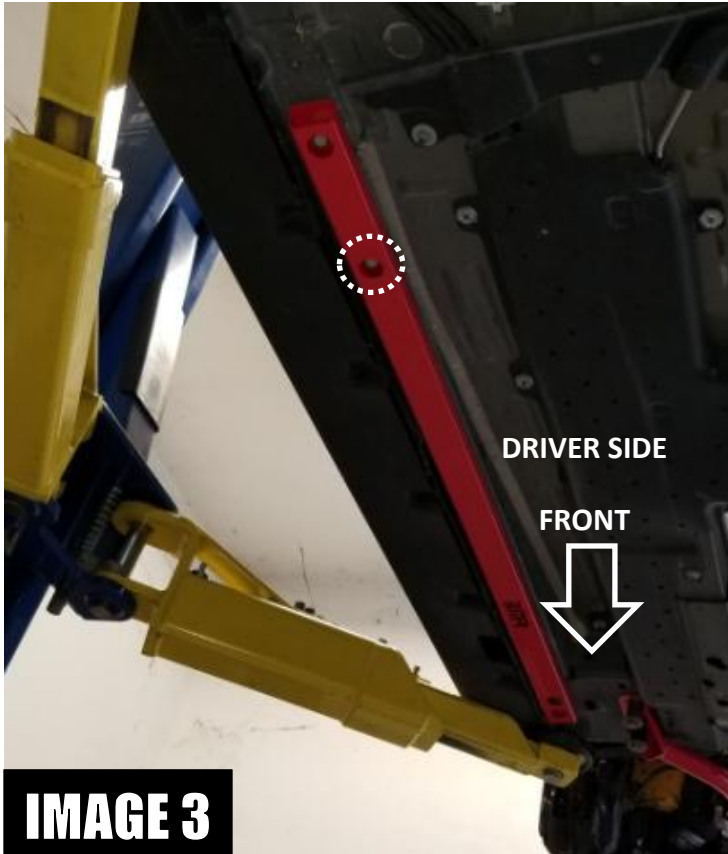
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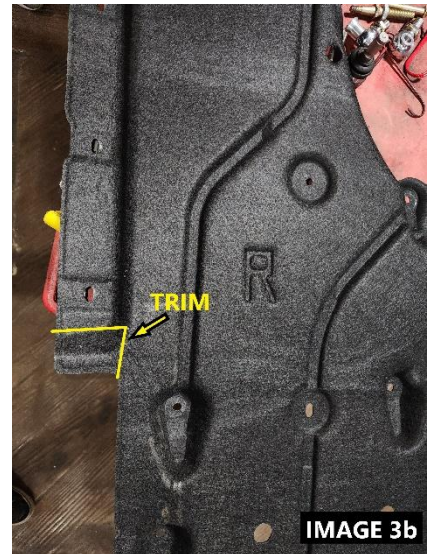
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3. Install jacking rails using factory 15mm bolts as shown in **IMAGE 3** and **4**. Start all bolts and then tighten to **41 ft lbs** once all bolts have been threaded.

NOTE: Drivers side rail is longer than passenger side.



NOTE: S650 owners will need to trim the felt to clear the jacking rails
IMAGE 3a and **3b**



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Note: Your BMR S650 jacking rails are designed with one indented end. This end should be installed at the front of the vehicle, with the indent placed against the black bracket pictured in IMAGE 4.



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