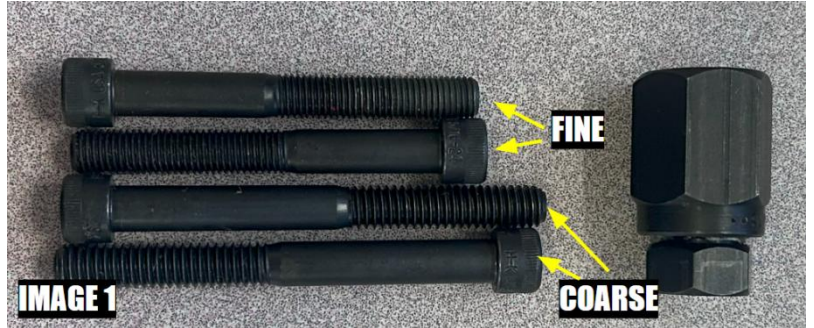


Chassis Brace Installation Instructions

Tools Required:

- Hydraulic jack and jack stands
- Standard socket set and ratchet
- ½" and 7/16" drill bit and drill
- 5/16" Rivnut tool (McMaster Carr #96349A407), as shown in **IMAGE 1**



Installation:

1. Lift the front of the vehicle and safely support with jackstands.
2. Drop in the nut plates through the lower A-arm holes in the frame. **IMAGE 2**
Align the slots in the main plate with the holes already in the frame. Install two ½" bolts through the slots and attach to the nut plates.



3. Align the front frame brackets with the chassis rails, ensure the plate sits flush against the frame. **IMAGE 3**



4. Mark on the frame where the other two holes will need to be drilled, and drill them out to ½" **IMAGE 4**
5. Loosely bolt the chassis brace to the nut plates using the two remaining bolts and a ¾" socket. Do not fully tighten until the front of the chassis brace is attached.

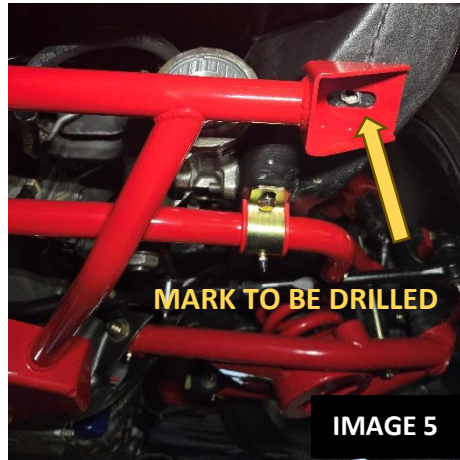


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Chassis Brace Installation Instructions

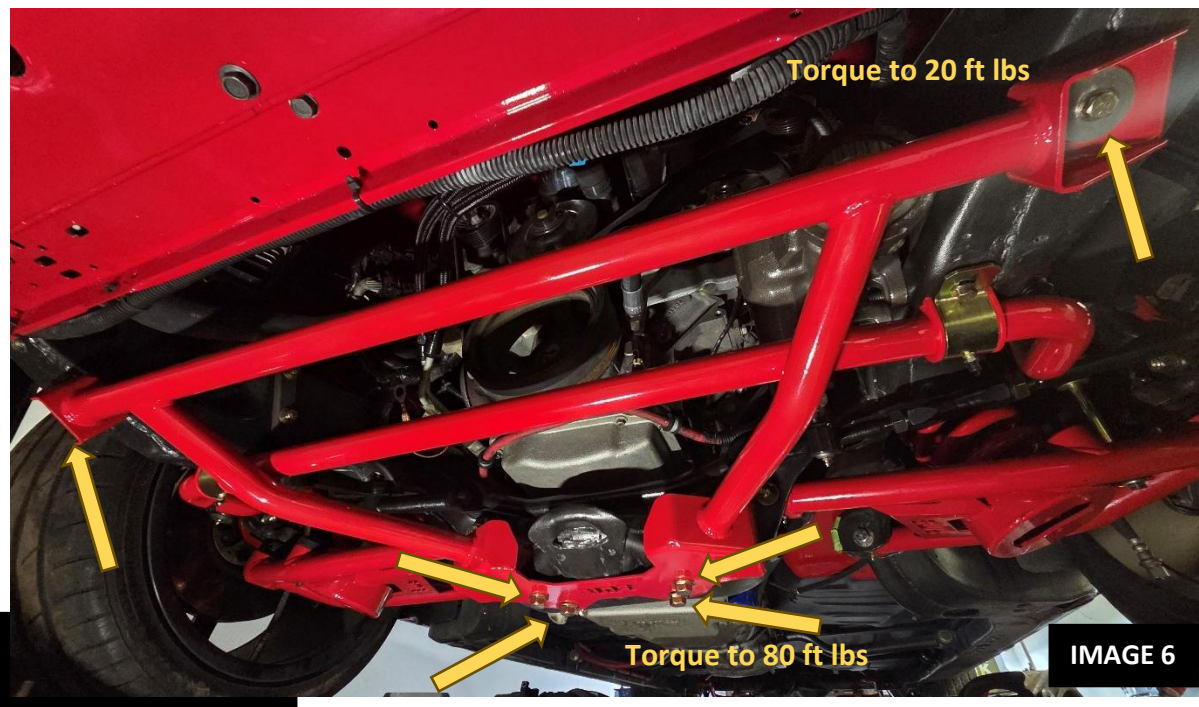
6. Ensure front brace is flush with frame, then mark to be drilled with a 7/16" drill bit.



Remove the brace and use the 5/16-24 rivnut tool to install the rivnuts. **IMAGE 5**

NOTE: USE THE FINE THREADED BOLT THAT IS INCLUDED WITH THE RIVET NUT TOOL. FOR RIVNUT TOOL INSTRUCTIONS, REFER TO <https://www.youtube.com/watch?v=uXf6-a2gcCc>

7. Tighten the four rear bolts to **80 ft lbs** and the two front bolts to **20 ft lbs**
8. Lower the vehicle



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