

DOWNLOAD COLOUR INSTALL MANUALS AT www.bddiesel.com



5.9L/6.7L CUMMINS EXHAUST MANIFOLD BOLT AND SPACER KIT

1045982

Dodge 1998.5-2018

2003-2007 5.9L- Factory heat shield must be removed Will fit 1994-1998 5.9L with aftermarket manifold (does not fit OEM Manifolds)

Kit Contents

FT-11116075	1405981	FT-11509452	1405937
	S Salar		
Bolt; M10x60	Bolt; M10x35	Washer; M10 SS	Spacer; Manifold
Qty: 12	Qty: 2	Qty: 2	Qty: 12

Introduction

The 1045982 Manifold Bolt and Spacer kit is used to replace factory bolts when installing BD exhaust manifolds or even servicing the factory manifolds and looking to replace old fasteners.

Typical aftermarket exhaust manifold bolts are much shorter than stock which after numerous heat cycles can cause them to fatigue and start to stretch, leading to exhaust leaks and possible breakage after repeated re-torques. The finish and coating on most of these bolts can also lead to premature corrosion and zinc embrittlement. Replace damaged or corroded exhaust manifold bolts with BD's class 10.9 bolts and black oxide spacers which improve thermal durability to stand up to the heat and non-Zinc plated fasteners prevent zinc embrittlement.

Common Installation Questions

This kit is to be used alongside exhaust manifold kits, as such the install steps for the manifold should be followed accordingly and the fasteners can be substituted as needed.

Not all Fasteners will be used in every Install

Replacement Fasteners can be used to replace studs if the heat shield is no longer installed.



The included Socket Head Bolts are to be used in factory manifold applications where the long bolt and spacer do not fit for install.



Starting from the center and moving in a pattern outward, tighten the exhaust manifold bolts to 43 Nm (32 ft-lbs)

