



3060 PERFORMANCE CIRCLE  
DELAND, FL 32724

PHONE: 386.624.0025  
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# INSTALLATION INSTRUCTIONS

## SHORTY HEADERS

**PART #4048** - CHEVROLET SILVERADO 5.3 & 6.2L 1-3/4 IN. SHORTY HEADERS - TITANIUM CERAMIC (19-22)

**PART #40480** - CHEVROLET SILVERADO 5.3 & 6.2L 1-3/4 IN. SHORTY HEADERS - POLISHED SILVER CERAMIC (19-22)

### VEHICLE FITMENT:

2019-2022 Chevrolet Silverado 5.3 & 6.2L

These Headers Fit ALL 2WD & 4WD applications



**TOOLS NEEDED:** Floor jack, jack stands, 10 /13 / 15mm wrenches, sockets, & rachets. Spark plug socket, Flat head screw driver.



**INSTALLATION TIME:** Aproximately 4-6 hours



**DIFFICULTY RATING:** Average to Medium



### IMPORTANT WARRANTY INFORMATION:

INSTALLING **ANY** TYPE OF  
**EXHAUST HEADER WRAP**  
ON BBK EXHAUST HEADERS  
**WILL VOID YOUR BBK WARRANTY.**

**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK accepts no responsibility for injuries or damage cause by or during the installation of this product.





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1

Disconnect the negative battery terminal.



2

Disconnect the two (2) vacuum lines that connect to the air resonator box and valve covers by pushing on the clips and pulling them off from their connections





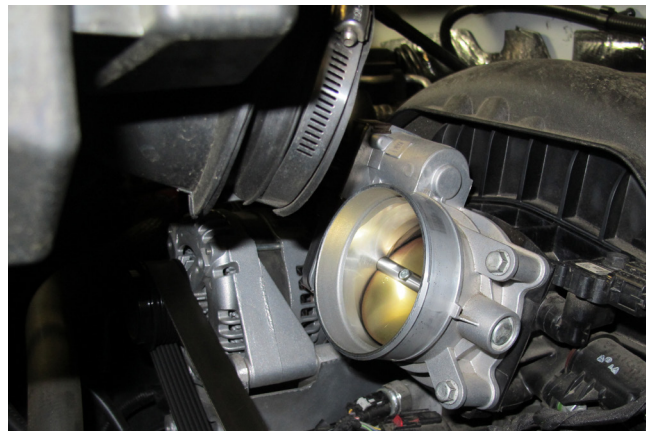
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**3**

Loosen the clamps on the inlet hose at the air box lid and at the air resonator box to the throttle body and remove from vehicle. Before removal of airbox bottom, loosen and remove support bracket behind factory airbox and set coolant reservoir aside for removal.



**4**

Remove the oil cap, then remove the plastic intake cover. Replace oil cap so that no debris or objects can fall into the engine.





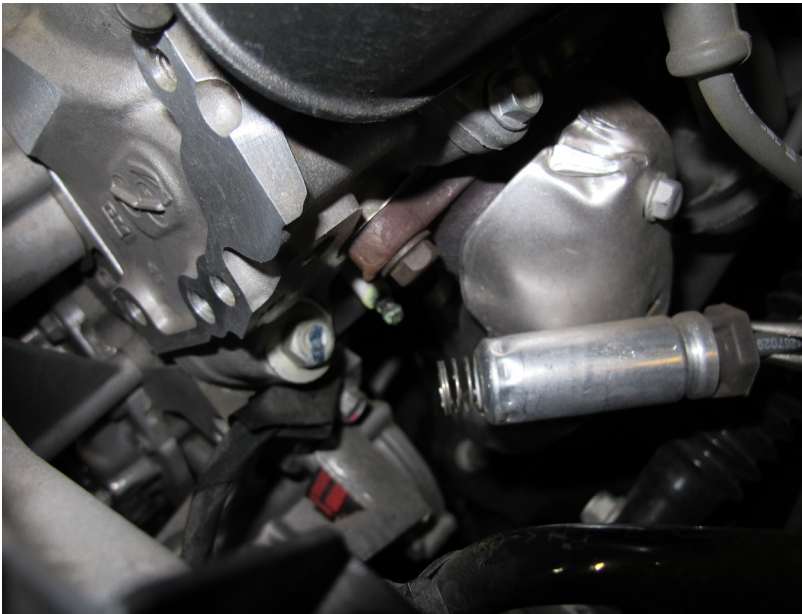
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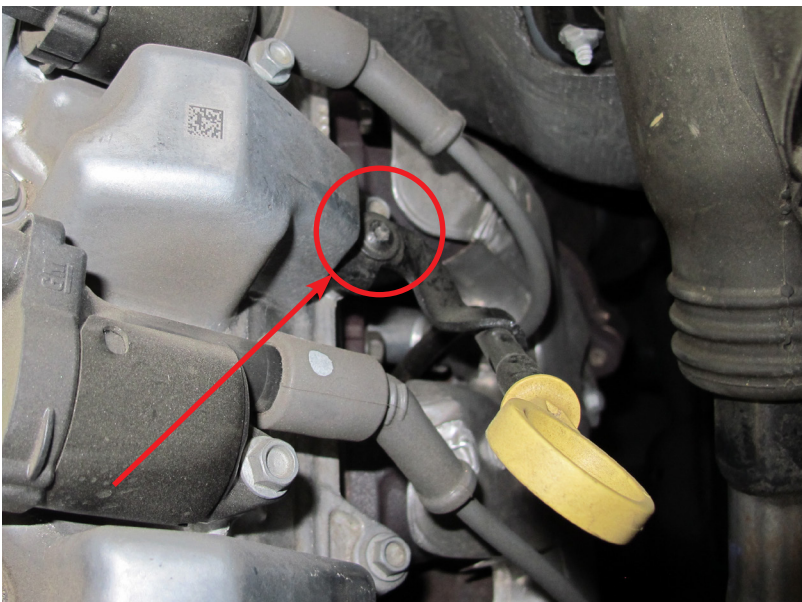
**5**

Remove spark plug wires then spark plugs for easier removal and install of headers.



**6**

Remove the torx head bolt from the oil dip stick bracket and remove the dip stick from the vehicle.





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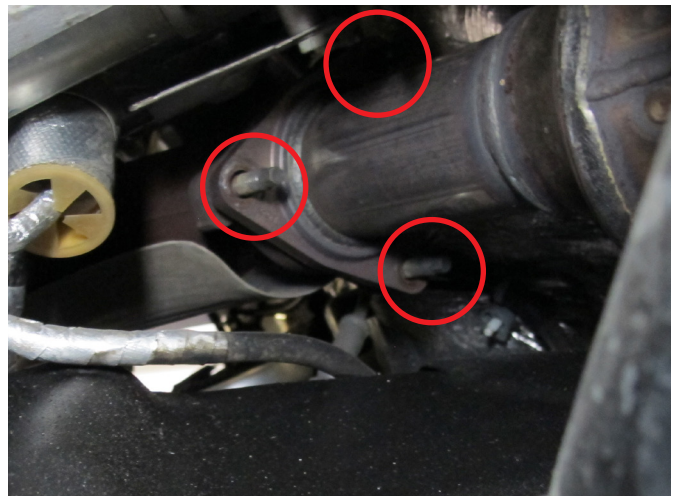
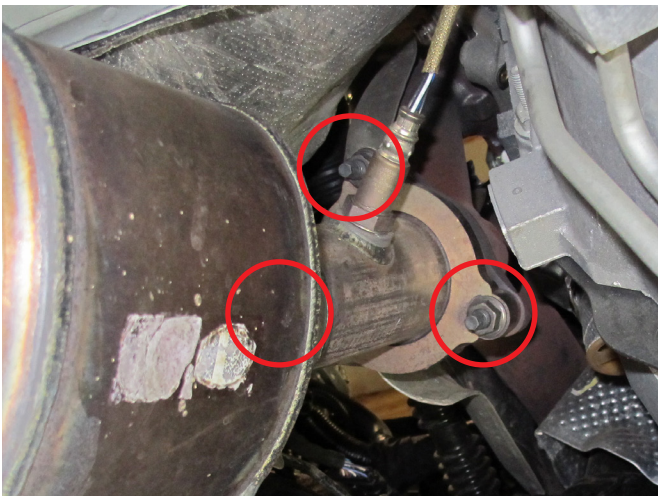
7

Remove the bolt that connects the steering shaft sections. Once the bolt is removed, pull the two sections apart. This allows the room needed to remove the exhaust manifold.



8

From underneath the vehicle, remove the three (3) bolts that connect the Y-pipe to the exhaust manifold on both the driver and passenger side.





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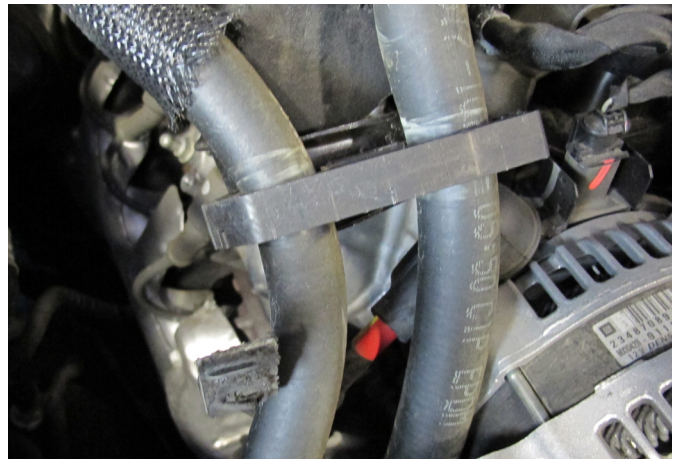
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**9**

**DRIVER SIDE:** Unbolt the exhaust manifold from the engine and remove it from the vehicle. With the manifold removed, also remove the gasket and clean off any residual dirt or material that may be present. Take care as to NOT scratch the mating surface of the head.

**10**

**PASSENGER SIDE:** Remove valve cover. Then remove the bolt from the heater hose bracket and lift the hoses up and over the front bracket to hold them out of the way.





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**11**

**PASSENGER SIDE:** Unbolt the exhaust manifold from the engine and remove it from the vehicle. With the manifold removed, also remove the gasket and clean off any residual dirt or material that may be present. Take care as to NOT scratch the mating surface of the head.



**12**

Install both passenger and driver side BBK headers using the supplied gaskets and hardware. Be sure to tighten all header bolts to factory torque spec. Reconnect the Y-pipe on both passenger and driver side, and tighten bolts.



**13**

Reinstall the passenger side valve cover and heater hose bracket. Reinstall the sparkplugs and connect the spark plug wires. Reinstall the oil dipstick tube and reconnect the steering shaft.

**14**

Reinstall the engine cover and air resonator box and inlet tube. Tighten down the clamps. Reconnect the negative battery cable.