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INSTALLATION INSTRUCTIONS - INS041

1987 - 1995 FORD F-SERIES TRUCK 302

1987 - 1995 FORD F-SERIES TRUCK 351

TUNED SHORTY HEADERS

Part # 3510, 35100 / Ford F-Series Truck 302

Part # 3511, 35110 / Ford F-Series Truck 351



SPECIAL TOOLS REQUIRED: No special tools required.



INSTALL TIME: Approximately 3-4 hours.



DIFFICULTY: Average.



MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Disconnect the negative battery terminal and place the vehicle on sturdy jack stands.

STEP 2

Carefully disconnect the spark plug wires, heat shields and engine bracket to allow access to the exhaust manifold bolts. (The heat shields and bracket will not be re-used).

STEP 3

Disconnect the EGR tube attached to the fitting on the passenger side exhaust manifold. This tube will be re-installed on the BBK Header.

STEP 4

From under the truck, carefully remove the 4 collector nuts attaching the manifolds to the Y-Pipe.

STEP 5

Remove all of the exhaust manifold bolts and remove them from the vehicle. Clean the old gasket material from the head surface.

NOTE! Dipstick tube must be removed with the exhaust manifolds and the mounting flange side ground down to fit under the new header bolt.

STEP 6

Install the headers and bolts. Be sure to re-install the dipstick tube with the header. Tighten all the bolts.

STEP 7

Re-install the spark plugs, wires, EGR connections and any other parts removed for the install.

STEP 8

From under the truck, reconnect the Y-Pipe assembly. Use the supplied flat washers.

STEP 9

Reconnect the negative battery terminal and start the engine to check for any leaks. Header bolts should be rechecked after a few hundred miles of driving.

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