

INSTALLATION INSTRUCTIONS - INS029

1986 - 2004 FORD MUSTANG

POLYURETHANE OFFSET RACK BUSHING KIT

Part # 2508



SPECIAL TOOLS REQUIRED: None.



INSTALL TIME: Approximately 2 hours.



DIFFICULTY: Easy.



 MADE IN U.S.A. 

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

SAFETY GUIDELINES

The installation begins with common sense! If the installation is not to be performed with the aid of a full-size chassis lift, it is highly recommended that you support the vehicle with four heavy-duty jack stands. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous). Never use a bumper and scissor jack for the support of your vehicle. Always use safety glasses. Allow the engine and transmission to cool before disassembly.

STEP 1

Remove the nuts and through bolts from the steering rack.

STEP 2

Using a screwdriver or similar tool, pry the front half of bushings out of the steering rack.

STEP 3

Pull the steel sleeves from the rack with a pair of pliers. Be careful not to damage the sleeves since they will be re-used later.

STEP 4

Using a screwdriver or similar tool, pry the rack forward and remove the rear half of the bushings.

STEP 5

Be sure to clean any oil, grease or debris from the rack and the bushing mounts prior to reassembly.

STEP 6

Install the bushing in the rear of the rack assembly with the offset hole in the bottom or 6 o'clock position.

STEP 7

Insert the steel sleeves through the bushings.

STEP 8

Clean the bolt, nut and especially the threads. Re-install the through bolt and nut.

STEP 9

Torque to 30-40 lb-ft.

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