

FORD BRONCO 2021+

ROLLER DRAWER INSTALLATION TO ADR 34/02
RDRF790 Series: Vehicle specific instruction and drawing
Side Floor Kit- BRONFKIK

NOTE:

- Do not elongate any holes
- Read and understand all instructions before proceeding

Throughout these instructions rear refers to rear of vehicle front refers to front of vehicle.

INSTRUCTIONS ARE AVAILIABLE FROM ARB STOCKISTS.

SECTION 1:- FRAME PREPERATION.....General Instructions- Supplied In Drawer Module

SECTION 2:- VEHICLE SPECIFIC INSTALLATION.....This Instruction

SECTION 3:- REASSEMBLY.....General Instructions- Supplied In Drawer Module

2) VEHICLE SPECIFIC INSTALLATION:

– Ensure you have completed General Instructions Section One – Frame preparation and removed the drawer before following this vehicle specific instruction.

The General instructions are supplied with the Outback Solutions Drawer Modules and are also available from your ARB stockist.

2.01/- Start by removing plastic caps on the 4 tie-down areas in the rear of the Ford Bronco. Then proceed to remove two bolts on each of the tie down areas. These won't be re-used and can be set aside



2.02/- Remove the 2 mounting brackets from the installation kit. Identify Front and rear brackets. Front is shown opposite.

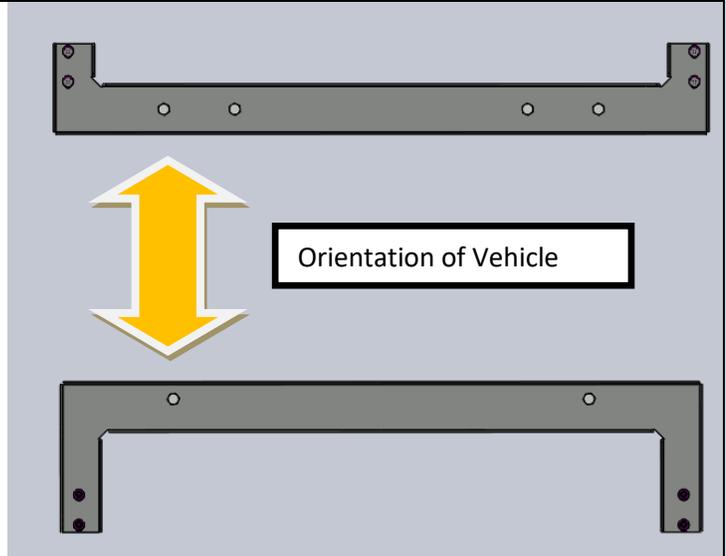
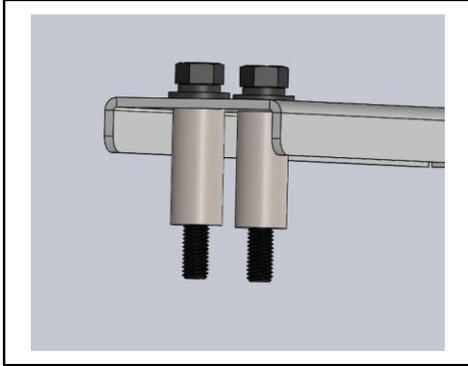
Place rear bracket down with the legs facing the rear as shown. Use one M8 washer, split washer, and 33mm tube per M8x60 bolt as shown. Torque to 22nm



Vehicle Specific Instructions

2.03/- Repeat for Front bracket. Position as shown (right) with legs facing the front.

Shown below 33mm Tube on M8 Bolt

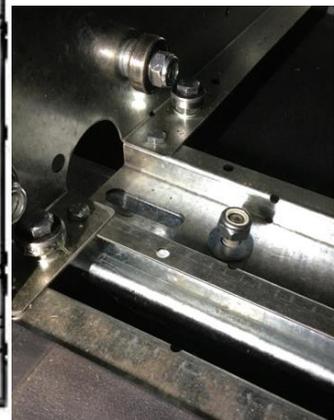
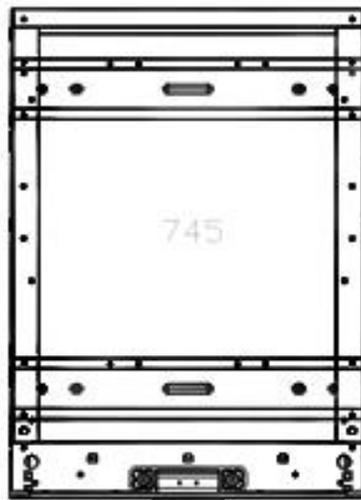


2.05/- Install the spacer under the sill panel below the drawer latch.

Remove the hinged plastic trim from the front lower edge of the drawer.

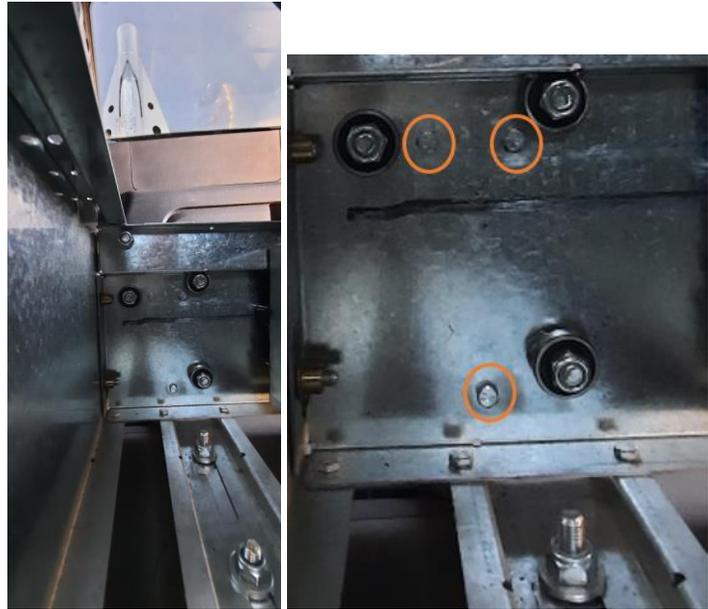
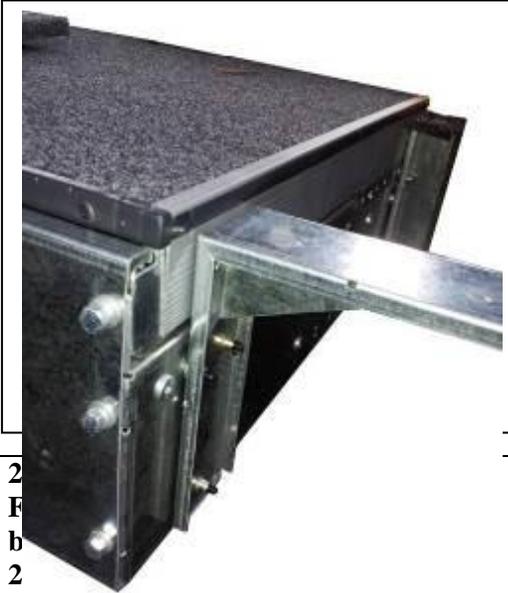


2.04/- Ensure the hat mount bolts are tight before attaching the drawer to the vehicle specific brackets. Using one M10 washer and Nyloc nut per stud, attach the drawer system to the brackets. Torque to 44nm



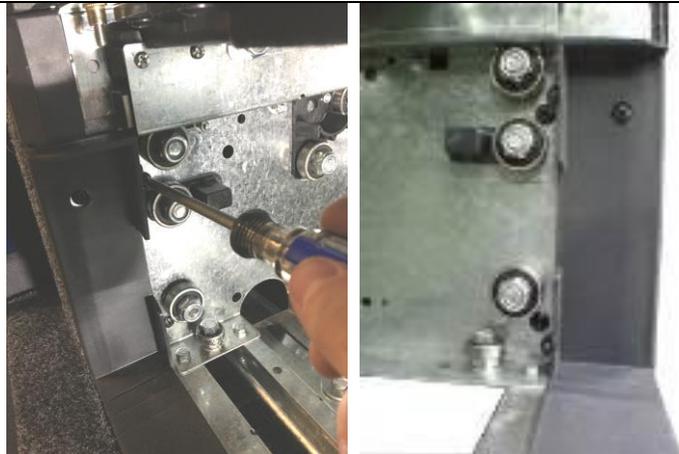
Vehicle Specific Instructions

2.06/- Attach forward Side Fill Panel support brackets using 3 x M6x20 button heads. Make sure cleat opening is facing reward.



First fasten through top hole in plastic fascia panel into captive nut in Side Fill Panel.

Second, fasten through holes in outside bearing channel located top and bottom of front bearings.



2.08/- Attach lower front fill panel using 4x M6x20 button heads in the positions shown. With this done, slide top fill panels on to complete the install.



Vehicle Specific Instructions

2.09/-Fit side floor.

The front cleats on the underside of the side floor will engage in slots in the “L” support brackets.



2.10/- Return to General instructions section 3 to complete the installation and refit the drawer. The General instructions are supplied with the Outback Solutions Drawer Modules and are also available from your ARB stockist.

If for any reason you wish to cover the exposed front metal section behind rear seats, please purchase part No#: CKIT from your nearest ARB dealer and use adhesive to attach spare carpet kit.

